## Scroll chuck

## Application:

Suitable for individual or series parts for small workpieces with thin walls as well as for use as a workpiece holder on drilling and grinding machine tables.

## Execution:

- Steel body
- Jaws are case-hardened and reversible
- Ref. no. 010/020 with 3 jaws, ref. no. 040 with 6 jaws.
- Chuck with soft jaws
- Chuck with collet holder or Morse taper shank
- Centric clamping
- See table:
- Clamping range min./max.= internal clamping
- Clamping range 2 min./max. = external clamping

## Delivery:

Chuck JF ultra-flat, incl. a set of reversible, case-hardened interchangeable jaw grips type D

Art. no.	22380 010	
Brand	ORION	
Manufacturer Part Number	22380010	
Number of jaws	3 PCS	
Outer diameter	57 mm	
Min./max. clamping range 2	1-61 mm	
Min./max. clamping range	13-50 mm	
Height without jaws	13.8 mm	
Clearance hole	8 mm	
Gross Weight	0.296 kg	
Product Group	220	



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