

PCLN steel boring bar, negative, right
for facing and longitudinal turning using CN indexable insert

ATORN®

Application

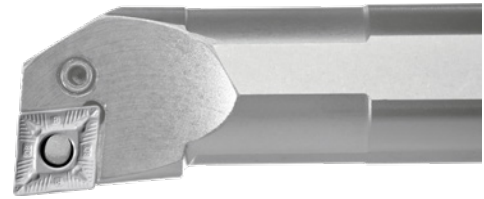
for facing and longitudinal turning using CN 80° indexable insert

Version

- precision-manufactured steel boring bar, C type, 95° pitch angle, 80° tip angle, 0° clearance angle

Advantage

- universal use for facing and longitudinal turning
- negative body geometry ensures good stability and absorption of force for large cutting depths



Art. No.	17852 021
ISO name	S 32 U PCLN R/L 12
Min. bore diameter	39 mm
Shaft diameter	32 mm
Clearance length	50 mm
Length	350 mm
Clamping surface height	30 mm
Programming size	22 mm
Cutting edge height	15 mm
Suitable for indexable inserts	CN.. 1204..
Tool design	Right
DIN	8024

EAN-Code

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