BACO

Technical Specifications

► GENERAL

racteristics	Data	Standards
► Storage temperature	- 40 °C to + 70 °C	
► Operating temperature	- 25 °C to + 70 °C	
► Climatic resistance	Constant humid heat Cyclic damp heat Resistance to sea air	IEC 60068-2-3 IEC 60068-2-30 IEC 60068-2-52
► Degree of protection	IP 66 for standard heads IP 67 for shrouded heads IP 66 for equipped control stations IP 20 at the rear of the panel for contact blocks and one piece pilot lights Type 1, 2, 3, 3R, 3S, 4, 4X, 12, and 13 for heads and control stations	IEC 60529 NEMA standard
► Protection against mechanical impacts	IK o5 illuminated and non-illuminated heads IK o7 empty control station	IEC 62262
► Electrical insulation	Class II - heads and control station	IEC 60947-5-1
► Terminal marking		IEC 60947-1
► Tightening torques	Locking ring: recommended 3 N.m terminals: max. 1.2 N.m	
► Approvals	UL United states and Canada BV Bureau Véritas Certification OC/CB	UL 508, CSA 22. Marine rules IEC 60947-5-1 IEC 60947-5-5 IEC 60947-5-4
► Vibrations	withstand vibration Fc test: 2 to 25 Hz, 1.6 mm; 25-100 Hz, 4 g	IEC 60068-2-6

► HEADS

Characteristics	Data	Standards
► Mechanical endurance	Spring return: 5,000,000 Push-push: 500,000 Selector switches: 300,000 Mushroom head maintained function EN 418 Mushroom head maintained function: 150,00	
► Activation force in N	Spring return + NO: 6.5 Spring return + NC: 4.5 Additional NO contact: 4.5 Additional NC contact: 3.0 Push-pull mushroom head + NO + NC: 27 Push-turn mushroom head + NO + NC: 22 Push-pull mushroom head EN 418 + NO + NC: 20	
► Activation force in Nm	Selector switch + NO: 0.04 Additional NO contact: 0.03	

► EMERGENCY STOP ACTUATORS - EN 418/ISO 13850:

According to IEC/EN60947-5-5, the emergency stop function can be provided by an EN418/ISO13850 mushroom head combined with a "positive opening" NC contact block.

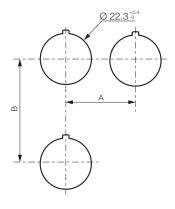
The mechanism of our EN418/ISO13850 mushroom heads is so designed that a "push" action of sufficient force to open the contact systematically triggers an irreversible locking of this opening. This generates an "emergency stop" signal which can be cancelled only by deliberate manual resetting of the mushroom head (pull and turn or unlocking by key).

This function allows to generate an "emergency stop" signal for any equipment subject to directive 98/37CE (machinery safety) completed by the IEC 60204-1 standard.

The EN418/ISO13850 mushroom heads also comply with the safety requirements detailed in standards EN418 and ISO13850.

► PANEL CUT-OUT

DRILLING

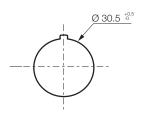


For heads equipped with electrical blocks with screw or plug-in terminals

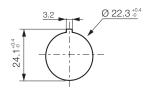
Minimum interval (mm)

Α	= 30	With or without legend (usual case)
	= 33	IP 67 (silicon shroud)
	= 40	With large legend plate
	> 40	For mushroom head ø 40
	> 45	For selector switch with long handle
	= 38	For super-flush button
	= 50	With 5 position clip
В	= 45	With or without legend plate (usual case)
	= 54	With double touch
	= 77	With double touch + legend plate
	= 50	Joystick

DRILLING FOR SUPER-FLUSH BUTTON

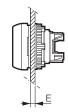


DRILLING WHEN USING THE ANTI-ROTATION RING (OPTIONAL)

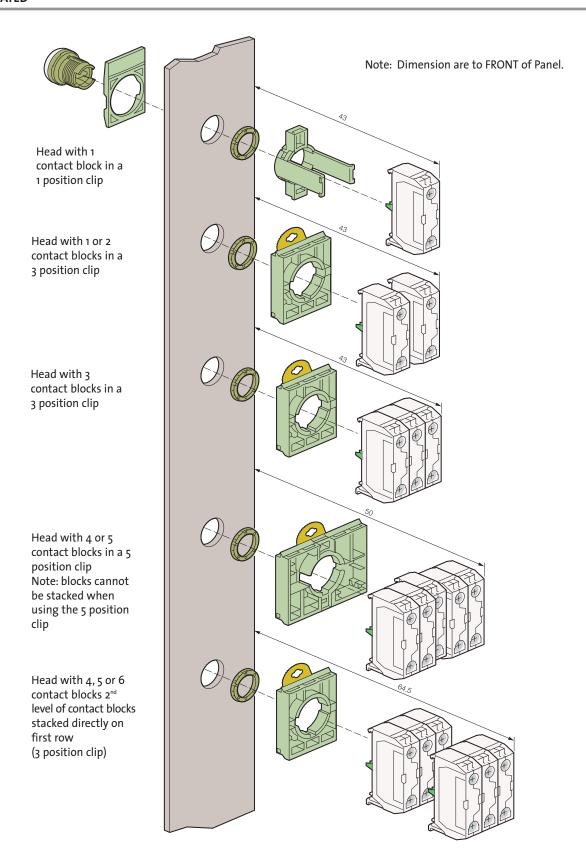


THICKNESS OF PANEL (E)

E = 1 to 6 mm



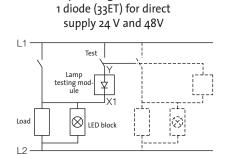
NON-ILLUMINATED

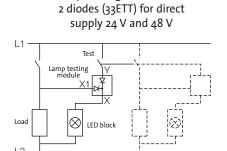


▶ DIAGRAMS

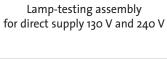
PUSH-TO-TEST LED PILOT LIGHT DIAGRAMS

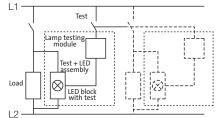
Lamp-testing module with



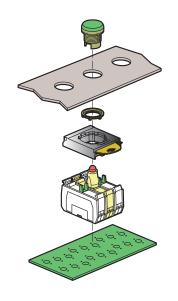


Lamp-testing module with



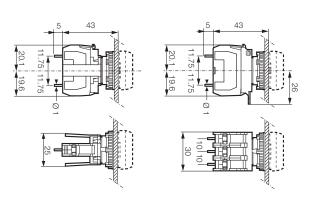


PRINTED CIRCUIT BOARD MOUNTING



PCB TERMINAL - SINGLE CLIP

PCB TERMINAL - 3 POSITION CLIP



PCB BOARD DRILL PLAN

