



the sensor people





Part no.: 50122699 LS328/XX-M12 Throughbeam photoelectric sensor transmitter







Figure can vary

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### **Technical data**

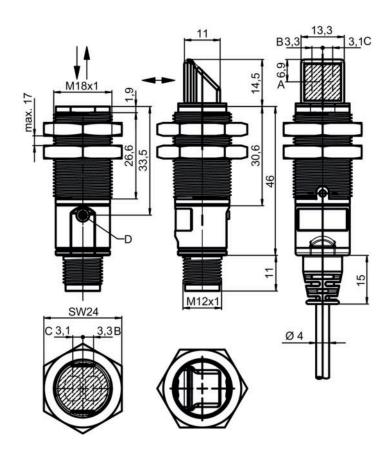
Basic data			
Series	328		
Operating principle	Throughbeam principle		
Device type	Transmitter		
Device type	Transmitter		
Optical data			
Operating range	Guaranteed operating range		
Operating range	0 10 m		
Operating range limit	Typical operating range		
Operating range limit	0 15 m		
Light source	LED , Red		
LED light wavelength	620 nm		
Transmitted-signal shape	Pulsed		
LED group	Exempt group (in acc. with EN 62471)		
Electrical data			
Protective circuit	Polarity reversal protection Short circuit protected		
Performance data			
Supply voltage U <sub>B</sub>	10 30 V , DC , Incl. residual ripple		
Residual ripple	0 15 % , From U <sub>B</sub>		
Open-circuit current	0 15 mA		
Timing			
Timing Readiness delay	300 ms		
Readiness delay	300 ms		
Readiness delay  Connection	300 ms		
Connection Connection 1			
Connection  Connection 1  Type of connection	Connector		
Connection  Connection 1  Type of connection  Function	Connector Voltage supply		
Connection  Connection 1  Type of connection  Function  Thread size	Connector  Voltage supply  M12		
Connection  Connection 1  Type of connection  Function  Thread size  Type	Connector  Voltage supply  M12  Male		
Connection  Connection 1  Type of connection  Function  Thread size  Type  Material	Connector  Voltage supply  M12  Male  Plastic		
Connection  Connection 1  Type of connection Function Thread size Type Material No. of pins	Connector  Voltage supply  M12  Male  Plastic 4 -pin		
Connection  Connection 1  Type of connection  Function  Thread size  Type  Material	Connector  Voltage supply  M12  Male  Plastic		
Connection  Connection 1  Type of connection Function Thread size Type Material No. of pins	Connector  Voltage supply  M12  Male  Plastic 4 -pin		
Connection  Connection 1 Type of connection Function Thread size Type Material No. of pins Encoding	Connector  Voltage supply  M12  Male  Plastic 4 -pin		
Connection  Connection 1 Type of connection Function Thread size Type Material No. of pins Encoding  Mechanical data	Connector  Voltage supply  M12  Male  Plastic  4 -pin  A-coded		
Connection  Connection 1  Type of connection  Function  Thread size  Type  Material  No. of pins  Encoding  Mechanical data  Thread size	Connector Voltage supply M12 Male Plastic 4 -pin A-coded  M18 x 1 mm 18 mm x 46 mm Plastic		
Connection  Connection 1 Type of connection Function Thread size Type Material No. of pins Encoding  Mechanical data Thread size Dimension (Ø x L)	Connector  Voltage supply  M12  Male  Plastic  4 -pin  A-coded  M18 x 1 mm  18 mm x 46 mm		
Connection  Connection 1  Type of connection  Function  Thread size  Type  Material  No. of pins  Encoding  Mechanical data  Thread size  Dimension (Ø x L)  Housing material  Lens cover material	Connector  Voltage supply  M12  Male  Plastic  4 -pin  A-coded  M18 x 1 mm  18 mm x 46 mm  Plastic  Stainless steel , V2A , ABS  Plastic		
Connection  Connection 1 Type of connection Function Thread size Type Material No. of pins Encoding  Mechanical data Thread size Dimension (Ø x L) Housing material  Net weight	Connector  Voltage supply  M12  Male  Plastic  4 -pin  A-coded  M18 x 1 mm  18 mm x 46 mm  Plastic  Stainless steel , V2A , ABS		
Connection  Connection 1  Type of connection  Function  Thread size  Type  Material  No. of pins  Encoding  Mechanical data  Thread size  Dimension (Ø x L)  Housing material  Lens cover material	Connector Voltage supply M12 Male Plastic 4 -pin A-coded  M18 x 1 mm  18 mm x 46 mm  Plastic Stainless steel , V2A , ABS  Plastic 20 g		
Connection  Connection 1  Type of connection  Function  Thread size  Type  Material  No. of pins  Encoding  Mechanical data  Thread size  Dimension (Ø x L)  Housing material  Net weight  Housing color	Connector Voltage supply M12 Male Plastic 4 -pin A-coded  M18 x 1 mm 18 mm x 46 mm Plastic Stainless steel , V2A , ABS Plastic 20 g Black		
Connection  Connection 1 Type of connection Function Thread size Type Material No. of pins Encoding  Mechanical data Thread size Dimension (Ø x L) Housing material  Net weight	Connector Voltage supply M12 Male Plastic 4 -pin A-coded  M18 x 1 mm 18 mm x 46 mm Plastic Stainless steel , V2A , ABS Plastic 20 g Black		



Number of LEDs	1 Piece(s)	
Environmental data		
Ambient temperature, operation	-40 60 °C	
Ambient temperature, storage	-40 70 °C	
Certifications		
Degree of protection	IP 67	
Protection class	III	
Certifications	c UL US	
Standards applied	IEC 60947-5-2	
Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27270901	
eCl@ss 9.0	27270901	
ETIM 5.0	EC002716	
ETIM 6.0	EC002716	

### **Dimensioned drawings**

All dimensions in millimeters



- A Vertical position of the optical axis
- B Optical axis (transmitter)
- C Optical axis (receiver)

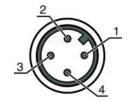


D Indicator diode

### **Electrical connection**

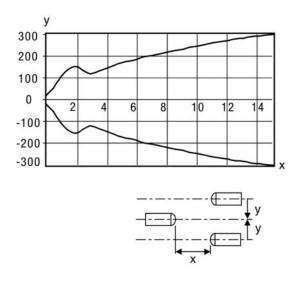
Connection 1	
Type of connection	Connector
Function	Voltage supply
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	n.c.
3	GND
4	n.c.



### **Diagrams**

### Typ. response behavior



- x Distance [m]
- y Misalignment [mm]



### Operation and display

#### **LEDs**

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Transmitted beam active

#### Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle: PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Υ	Light type: n/a: red light l: infrared light
AAAF	Preset range (optional): n/a: operating range acc. to data sheet XXXX: preset range [mm]
ВВ	Equipment: n/a: axial optics W: 90° angular optics 3: teach-in via button
СС	Switching output / function (OUT1 = pin 4, OUT2 = pin 2):: 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection: n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

#### Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

### **Notes**

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

#### For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)



Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C

#### **Accessories**

## Connection technology - Connection cables

Part no.	Designation	Article	Description
50130652	KD U-M12-4A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50130690	KD U-M12-4W- V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

## Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50113548	BT D18M.5	, and the second	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Of:	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

## Mounting technology - Other

	Part no.	Designation	Article	Description
00	50126631 **	BT 328M	Fastening	Contains: 2x M18 mounting nut Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

<sup>\*\*</sup> Included in delivery contents



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A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.