

Twist drill type N HSS, steam-treated

for universal use up to 1000 N/mm²

ORION[®]

Application:

Standard geometry for universal use up to 1000 N/mm².

Execution:

- Twist drill with universal standard geometry

Advantage:

- excellent all-round properties and precise cutting pattern
- universal use: minimises tool costs and improves flexibility
- Steam treatment ensures favourable adherence of coolant



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|---------------------------------|-------------------|
| Art. no. | 11071 270 |
| Brand | ORION |
| Manufacturer Part Number | 11071270 |
| Cutting material | HSS |
| Surface | Vaporised |
| Type | N |
| Angle of the tip | 118 Degree |
| DIN | 345 |
| Tool holding device | Morse taper shank |
| Cutting edge diameter | 21.75 mm |
| Chip flute length | 150 mm |
| Length | 248 mm |
| Morse taper size | MK 2 |
| f steel 700 | 0.33 mm/r |
| Gross Weight | 0.025 kg |
| Product Group | 1AP |

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