Quarter circle milling cutter HSSE Co 5

Concave



Application:

Quarter circle milling cutter for machining complex forms, e.g. bore radii in materials up to 1000 $\mbox{N/mm}^2.$

Execution:

- Finishing teeth
- 5° cutting angle
- Up to 5 mm radius backed off radially and axially
- From 5.5 mm radius ground chamfers
- Up to 8 mm radius combination shank in accordance with DIN 1835 B and D
- From 8.5 mm radius straight shank in accordance with DIN 1835 B
- For mounting in self-clamping chucks, e. g. Clarkson, Bahnmüller

Art. no.	15461 200	
Brand	ORION	
Manufacturer Part Number	15461200	
Surface	Uncoated	
Туре	N	
Number of cutting edges	4 PCS	
Tool holding device	HB parallel shank	
Radius	20 mm	
Min. cutting edge diameter	16 mm	
Max. cutting edge diameter	56 mm	
Length	112 mm	
Shank diameter	32 mm	
fz steel 700	0.06 mm	
Gross Weight	0.898 kg	
Product Group	106	



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