

## Round dies M DIN EN 22568 HSS, ground (formerly DIN 223)

Type: Type B closed,  
preslotted  
Thread: metric, DIN ISO 13  
Tolerance: ISO - 6g  
Surface: bright  
Right-hand cutting

For unalloyed or low-alloyed steels up to  
800 N/mm<sup>2</sup> strength and non-ferrous metals.  
The thread is cut in one operation.



1.6

Packing unit:  
Individual plastic pack

Nominal thread size	Pitch mm	Outside Ø mm	Thickness mm	Article no.	Price / each €
M 1	0,25	16,0	5,0	237 010	
M 1,2	0,25	16,0	5,0	237 012	
M 1,4	0,30	16,0	5,0	237 014	
M 1,6	0,35	16,0	5,0	237 016	
M 1,7	0,35	16,0	5,0	237 017	
M 1,8	0,35	16,0	5,0	237 018	
M 2	0,40	16,0	5,0	237 020	
M 2,2	0,45	16,0	5,0	237 022	
M 2,3	0,40	16,0	5,0	237 023	
M 2,5	0,45	16,0	5,0	237 025	
M 2,6	0,45	16,0	5,0	237 026	
M 3	0,50	20,0	5,0	237 030	
M 3,5	0,60	20,0	5,0	237 035	
M 4	0,70	20,0	5,0	237 040	
M 4,5	0,75	20,0	7,0	237 045	
M 5	0,80	20,0	7,0	237 050	
M 6	1,00	20,0	7,0	237 060	
M 7	1,00	25,0	9,0	237 070	
M 8	1,25	25,0	9,0	237 080	
M 9	1,25	25,0	9,0	237 090	
M 10	1,50	30,0	11,0	237 100	
M 11	1,50	30,0	11,0	237 110	
M 12	1,75	38,0	14,0	237 120	
M 14	2,00	38,0	14,0	237 140	
M 16	2,00	45,0	18,0	237 160	
M 18	2,50	45,0	18,0	237 180	
M 20	2,50	45,0	18,0	237 200	
M 22	2,50	55,0	22,0	237 220	
M 24	3,00	55,0	22,0	237 240	
M 27	3,00	65,0	25,0	237 270	
M 30	3,50	65,0	25,0	237 300	
<b>M 33</b>	<b>3,50</b>	<b>65,0</b>	<b>25,0</b>	<b>237 330</b>	
<b>M 36</b>	<b>4,00</b>	<b>65,0</b>	<b>25,0</b>	<b>237 360</b>	
<b>M 39</b>	<b>4,00</b>	<b>75,0</b>	<b>30,0</b>	<b>237 390</b>	
<b>M 42</b>	<b>4,50</b>	<b>75,0</b>	<b>30,0</b>	<b>237 420</b>	
<b>M 45</b>	<b>4,50</b>	<b>90,0</b>	<b>36,0</b>	<b>237 450</b>	
<b>M 48</b>	<b>5,00</b>	<b>90,0</b>	<b>36,0</b>	<b>237 480</b>	
<b>M 52</b>	<b>5,00</b>	<b>90,0</b>	<b>36,0</b>	<b>237 520</b>	

Emphasised articles are new additions.