

产品变更通知
Product Change Notification

PCN# **20201022001**

产品名称 Product Name Surok Plus
产品P/N Product P/N C10-730186-()

变更发起人 Initiator June ZENG
发起日期 Date 2020/10/22

图纸编号和版本 drawing No. & Rev. C10-730186-() cover assembly change potting to ultrasonic welding

变更主题 Change subject

1. Cover assembly change potting to ultrasonic welding
2. Plug shell add date code
3. Remove backend copper "cavity"

1.0 变更来源 Source of change

- | | | |
|---|---|--|
| <input type="checkbox"/> 原料来源
Raw material | <input checked="" type="checkbox"/> 工装夹具
Fixture & jig | <input checked="" type="checkbox"/> 流程调整
Process flow |
| <input type="checkbox"/> 检测方法
Measuring | <input checked="" type="checkbox"/> 成型模具
Moulds | <input type="checkbox"/> 场地变更
Location |
| <input type="checkbox"/> 机器型号
Machine | <input type="checkbox"/> 工艺参数
Process parameter | <input type="checkbox"/> 其他Other |

2.0 变更影响 Impact of change

- | | | |
|--|--|-----------------------------------|
| <input type="checkbox"/> 产品性能
Functional | <input type="checkbox"/> 产品可靠性
Reliability | <input type="checkbox"/> 其他 Other |
| <input type="checkbox"/> 产品尺寸
Dimension | <input type="checkbox"/> 生产效率
Efficiency | |
| <input checked="" type="checkbox"/> 产品外观
Appearance | <input checked="" type="checkbox"/> 改善Continues
Improvement | |

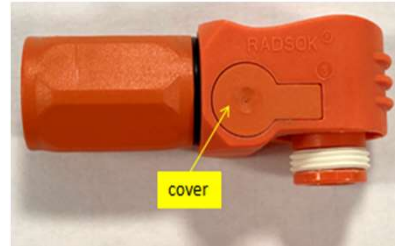
3.0 变更细节 Details

原先 From

Background

C10-730186-()

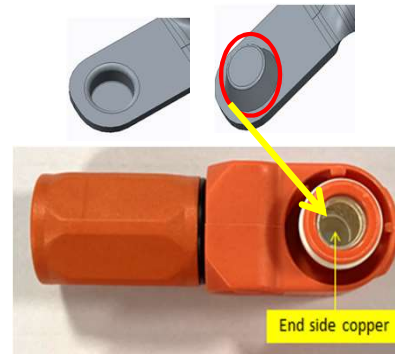
1. Current version, cover of 10-730186-() assembly by potting way, easy bring appearance problem when glue spills over the cover surface, which also cause scrap problem as the bad appearance, and this assembly will lower work efficiency.



2. Plastic shell have no date code, to track product will need to link to package in shipment



3. Cover assembly using potting way also request metal part add "cavity" design to stop glue get into inside socket contact.



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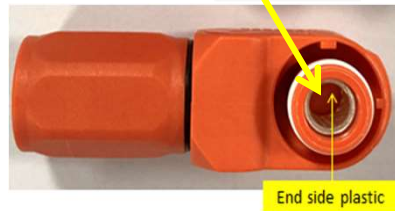
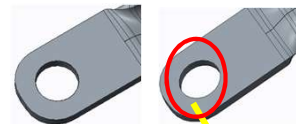
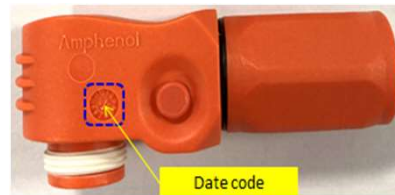
变更后 To

C10-730186-()

1. Cover of 10-730186-() assembly change to potting to ultrasonic welding, can reduce appearance problem, improve work efficiency when keep the function no change.

2. Plastic shell add date code, easier for the production date tracking

3. Change cover assembly from potting to ultrasonic welding, no glue involve, "cavity" in socket backend not need anymore for stoping glue get into socket contact, which can removed "cavity" in backend for cost saving, and improve work efficiency.



4.0 变更审批 Approving

质量部 Quality	_____	制造工程部 ME	_____
设计工程部 RD	_____	产品市场部 PM	_____

备注:

- 1 当变更涉及产品变更时, PM和BDM 部门评估并知会客户批准
PM and BDM shall notify customer in case of changes influend product
- 2 产品外观包括图纸要求, 色差, 合模线, 注胶口, 印字, LOGO等, 以上项目均应与初始的产品保持一致, 当有差异时应及时评审避免造成客户投诉和成本浪费; appearance includes drawing defined color, knit line, injection gate, marks and logo etc.; all changes shall be referred to original product and avoid difference between before and after and complaints & excessive cost etc.