Thread boring bar, internal, left for holding thread turning inserts for internal machining



Application

For female thread machining for thread turning inserts.

 $\ ^{\bullet}$ precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish quality

Art. No.	17747 180
ISO name	SIR/L 0025 R22
Suitable for indexable insert size	22
Min. bore diameter	29 mm
Cutting edge diameter	25 mm
Shaft diameter	25 mm
Length	200 mm
Programming size	18.1 mm
Coolant supply	External
Tool design	Left



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