



the sensor people





Part no.: 544014 MLC500T30-300-IP Safety sensor/transmitter set

















Figure can vary

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### **Technical data**

Basic data				
Series	MLC 500			
Device type	Transmitter			
Contains	2x BT-IP swivel mount			
Application	Hand protection			
Application	Tianu protection			
Functions				
Functions	Range reduction Transmission channel changeover			
Characteristic parameters	4 JEC/EN 61406			
Type SIL	4 , IEC/EN 61496			
SILCL	3 , IEC 61508			
	3 , IEC/EN 62061			
Mission time T <sub>M</sub>	20 years , EN ISO 13849-1			
Protective field data				
Resolution	30 mm			
Protective field height	300 mm			
Operating range	0 8 m			
Optical data				
Synchronization	Optical between transmitter and receiver			
Light source	LED , Infrared			
LED light wavelength	940 nm			
Transmitted-signal shape	Pulsed			
LED group	Exempt group in acc. with EN 62471:2008			
Electrical data				
Protective circuit	Overvoltage protection			
	Short circuit protected			
Performance data	04.1/ DO 00 00.1/			
Supply voltage U <sub>B</sub>	24 V , DC , -20 20 %			
Current consumption, max.	50 mA			
Fuse	2 A semi time-lag			
Inputs				
Number of digital switching inputs	1 Piece(s)			
Switching inputs				
Туре	Digital switching input			
Switching voltage high, min.	18 V			
Switching voltage low, max.	2.5 V			
Switching voltage, typ.	22.5 V			
Voltage type	DC			
Connection				
Number of connections	1 Piece(s)			



Connection 1	
Type of connection	Cable with connector
Function	Machine interface
Cable length	15,000 mm
Sheathing material	PVC
Thread size	M12
Material	Metal
No. of pins	5 -pin
Cable properties	
Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω
Mechanical data	
Dimension	500 mm 52.5 mm
Housing material	Metal , Aluminum
ens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
vet weight	450 g
Housing color	Yellow, RAL 1021
Type of fastening	Swivel mount
Protective tube	
Material	PMMA, clear
Material of end caps	V4A stainless steel (1.4404)
Material of clamping cylinder	PA 6
Material of pressure-equalization membrane	PA 6
Cable gland material	PA 6
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Environmental data	
Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %
Certifications	
Degree of protection	IP 65 IP 66 IP 67 IP 69K
Protection class	III
Certifications	c CSA US c TÜV NRTL US S Mark TÜV Süd

50 m/s<sup>2</sup>

100 m/s<sup>2</sup>

US 6,418,546 B

#### Classification

Vibration resistance

Shock resistance US patents

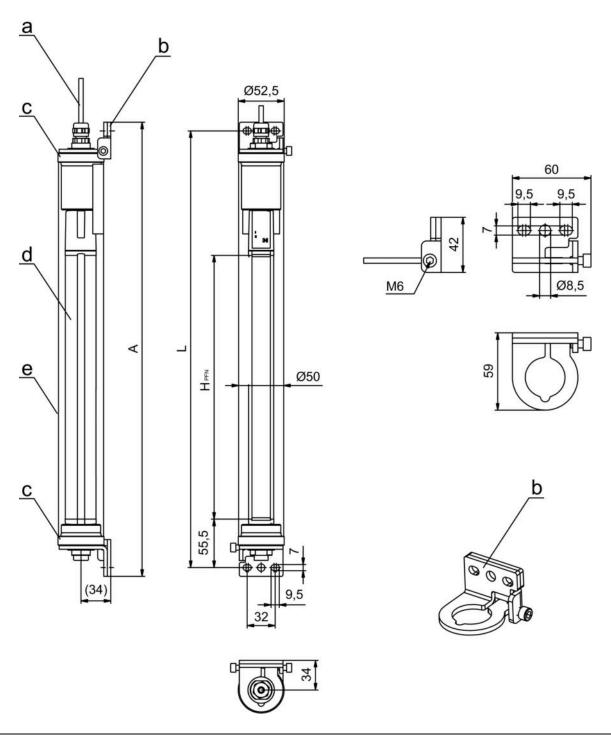


Customs tariff number	85365019	
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	

### **Dimensioned drawings**

All dimensions in millimeters

# MLC safety light curtains pre-mounted in the IP protective tube





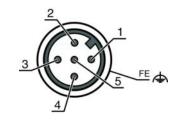
- a Connection cable
- b Mounting brackets for mounting
- c End caps, stainless steel V4A
- d MLC transmitter
- e IP protective tube
- A Total height incl. mounting brackets = 520 mm
- L Spacing of drilled holes for mounting brackets = 500 mm

HPFN Effective protective field height = 300 mm

### **Electrical connection**

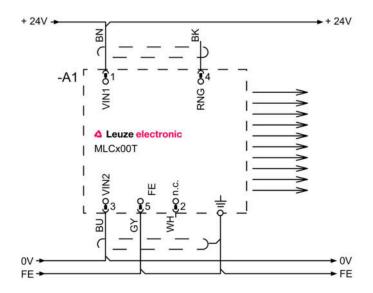
Connection 1	
Type of connection	Cable with connector
Function	Machine interface
Cable length	15,000 mm
Sheathing material	PVC
Cable color	Black
Wire cross section	
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray



### **Circuit diagrams**

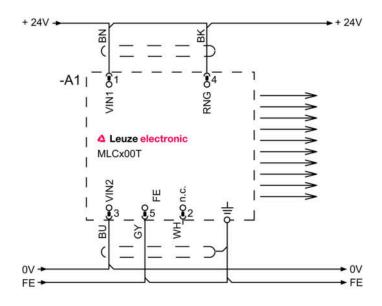
### Transmission channel C1, reduced range





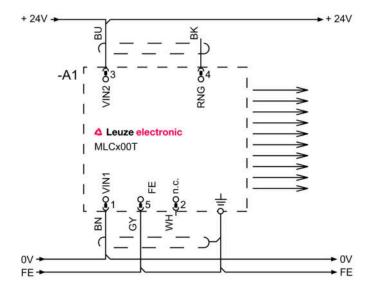
- VIN1 = +24 V
- 3 VIN2 = 0 V
- RNG = 0 V or open

### Transmission channel C1, standard range



- VIN1 = +24 V
- 3 VIN2 = 0 V RNG = +24 V

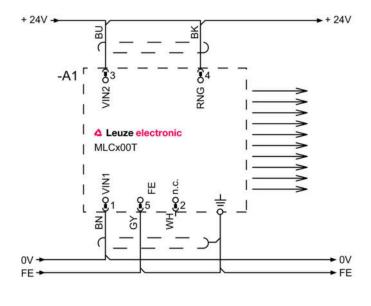
### Transmission channel C2, reduced range



- VIN1 = 0 V
- VIN2 = +24 V
- 3 RNG = 0 V or open



### Transmission channel C2, standard range



- 1 VIN1 = 0 V
- 3 VIN2 = +24 V 4 RNG = +24 V

### **Operation and display**

#### **LEDs**

LED	Display	Meaning	
1	Off	Device switched off	
	Red, continuous light	Device error	
	Green, continuous light	Normal operation	
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4	
	Off	Transmission channel C1	
	Green, continuous light	Transmission channel C2	

#### Suitable receivers

Part no.	Designation	Article	Description
544021	MLC510R30-300-IP	Safety sensor/ receiver set	Resolution: 30 mm Protective field height: 300 mm Response time: 4 ms Connection: Cable with connector, M12, Metal, 5 -pin, 15,000 mm, PVC Function package: Basic

#### Part number code

Part designation: MLCxyy-za-hhhhei-ooo



MLC	Safety light curtain	
х	Series: 3: MLC 300 5: MLC 500	
уу	Function classes: 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting	
z	Device type: T: transmitter R: receiver	
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm	
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm	
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest	
i	Interface (optional): /A: AS-i	
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating	

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Notes**

### Observe intended use!

- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### **Accessories**

### Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.



	Part no.	Designation	Article	Description
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.