TJA1059

Dual high-speed CAN transceiver with Standby mode

Rev. 2 — 15 January 2015

Product data sheet

1. General description

The TJA1059 is a dual high-speed CAN transceiver that provides an interface between a Controller Area Network (CAN) protocol controller and the physical two-wire CAN-bus. The transceiver is designed for high-speed CAN applications in the automotive and truck industries. It provides differential transmit and receive capabilities to (a microcontroller with) a CAN protocol controller.

The TJA1059 belongs to the third generation of high-speed CAN transceivers from NXP Semiconductors, offering significant improvements over first- and second-generation devices such as the TJA1040. It offers improved Electro Magnetic Compatibility (EMC) and ElectroStatic Discharge (ESD) performance, and also features:

- Ideal passive behavior to the CAN-bus when the supply voltage is off
- A very low-current Standby mode with bus wake-up capability on both channels
- Can be interfaced directly to microcontrollers with supply voltages from 3 V to 5 V
- Complies with global OEM requirements, allowing a one-fits-all approach

The TJA1059 implements the CAN physical layer as defined in the current ISO11898 standard (ISO11898-2:2003, ISO11898-5:2007). Pending the release of the updated version of ISO11898-2 including CAN FD, additional timing parameters defining loop delay symmetry are specified. This implementation enables reliable communication in the CAN FD fast phase at data rates up to 2 Mbit/s.

These features make the TJA1059 an excellent choice for all types of HS-CAN networks containing more than one HS-CAN interface requiring a low-power mode with wake-up capability via the CAN-bus, especially for Body Control and Gateway units.

2. Features and benefits

2.1 General

- Two TJA1049 HS-CAN transceivers combined monolithically in a single package
- Fully ISO 11898-2:2003 and ISO 11898-5:2007 compliant
- Loop delay symmetry timing enables reliable communication at data rates up to 2 Mbit/s in the CAN FD fast phase
- Suitable for 12 V and 24 V systems
- Low ElectroMagnetic Emission (EME) and high ElectroMagnetic Immunity (EMI)
- Excellent ElectroMagnetic Compatibility (EMC) performance, satisfying 'Hardware Requirements for LIN, CAN and FlexRay Interfaces in Automotive Applications', Version 1.3, May 2012.
- V_{IO} input allows for direct interfacing with 3 V to 5 V microcontrollers



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- Leadless HVSON14 package (3.0 mm × 4.5 mm) with improved Automated Optical Inspection (AOI) capability
- Dark green product (halogen free and Restriction of Hazardous Substances (RoHS) compliant)
- AEC-Q100 qualified

2.2 Predictable and fail-safe behavior

- Functional behavior predictable under all supply conditions
- Transceiver disengages from bus when not powered (zero load)
- Transmit Data (TXD) and bus dominant time-out functions
- Undervoltage detection on pins V_{CC} and V_{IO}
- Internal biasing of TXD1/TXD2 and STB1/STB2 input pins

2.3 Low-power management

- Very low-current Standby mode with host and bus wake-up capability
- Wake-up receiver powered by V_{IO}; allows shut down of V_{CC}

2.4 Protection

- High ESD handling capability on the bus pins
- Bus pins protected against transients in automotive environments
- Thermally protected
- High-voltage robustness on the bus pins

3. Quick reference data

Table 1. Quick reference data

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
V _{CC}	supply voltage		4.75	-	5.25	V
V _{IO}	supply voltage on pin V _{IO}		2.85	-	5.25	V
$V_{uvd(VCC)}$	undervoltage detection voltage on pin V _{CC}		3.5	-	4.5	V
$V_{uvd(VIO)}$	undervoltage detection voltage on pin V _{IO}		1.3	2.0	2.7	V
I _{CC}	supply current	Standby mode	-	0.5	5	μΑ
		Normal mode				
		both channels recessive	-	-	20	mA
		one channel dominant	-	-	80	mΑ
		both channels dominant	-	90	140	mΑ
I _{IO}	supply current on pin V _{IO}	Standby mode; V _{TXD} = V _{IO}	-	16.5	27	μΑ
		Normal mode				
		both channels recessive	-	-	55	μΑ
		one channel dominant	-	-	400	μΑ
		both channels dominant	-	-	600	μΑ
V _{ESD}	electrostatic discharge voltage	IEC 61000-4-2 at pins CANHx and CANLx	-6	-	+6	kV

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Table 1. Quick reference data ...continued

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
V_{CANH}	voltage on pin CANH	pins CANH1 and CANH2	-58	-	+58	V
V_{CANL}	voltage on pin CANL	pins CANL1 and CANL2	-58	-	+58	V
T _{vj}	virtual junction temperature		-40	-	+150	°C

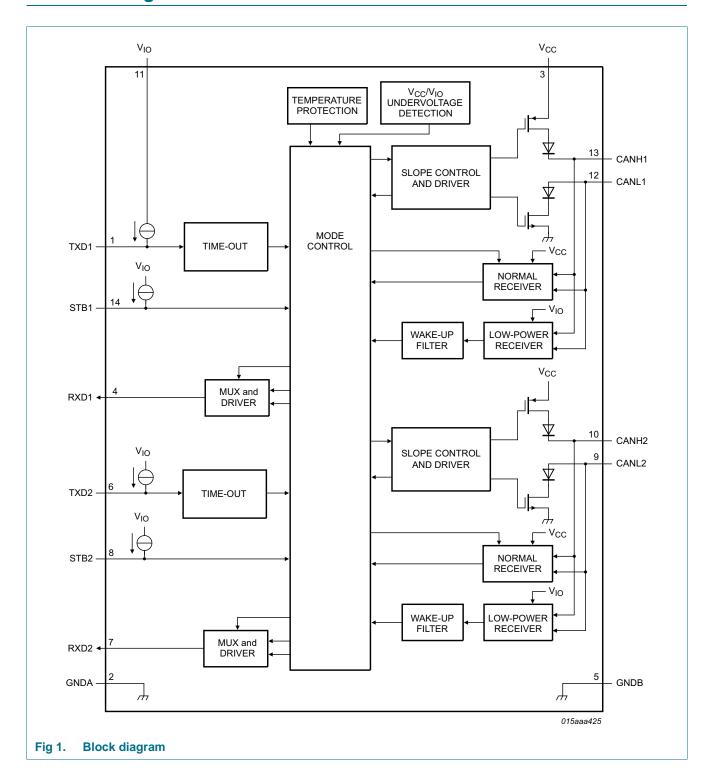
4. Ordering information

Table 2. Ordering information

Type number	Package					
	Name	Description	Version			
TJA1059TK	HVSON14	plastic, thermal enhanced very thin small outline package; no leads; 14 terminals; body $3\times4.5\times0.85$ mm	SOT1086-2			

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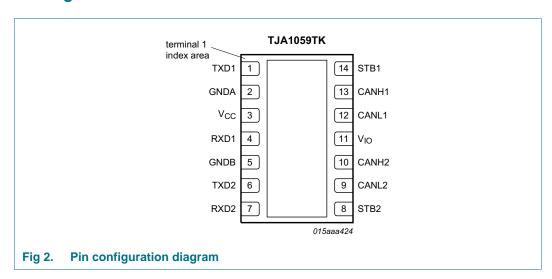
5. Block diagram



Dual high-speed CAN transceiver with Standby mode

6. Pinning information

6.1 Pinning



6.2 Pin description

Table 3. Pin description

Symbol	Pin	Description
TXD1	1	transmit data input 1
GNDA	2[1]	ground
V _{CC}	3	transceiver supply voltage
RXD1	4	receive data output 1; reads out data from bus line1
GNDB	5 <mark>[1]</mark>	ground
TXD2	6	transmit data input 2
RXD2	7	receive data output 2; reads out data from bus line 2
STB2	8	standby control input 2 (HIGH = Standby mode, LOW = Normal mode)
CANL2	9	LOW-level CAN-bus line 2
CANH2	10	HIGH-level CAN-bus line 2
V _{IO}	11	supply voltage for I/O level adapter
CANL1	12	LOW-level CAN-bus line 1
CANH1	13	HIGH-level CAN-bus line 1
STB1	14	standby control input 1 (HIGH = Standby mode, LOW = Normal mode)

^[1] Pins 2 and 5 must be connected together externally in the application. For enhanced thermal and electrical performance, the exposed center pad at the bottom of the package should be soldered to board ground.

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7. Functional description

The TJA1059 is a dual HS-CAN stand-alone transceiver with Standby mode and robust ESD handling capability. It combines the functionality of two TJA1040/TJA1049 transceivers with improved EMC and quiescent current performance. Improved slope control and high DC handling capability on the bus pins provide additional application flexibility.

7.1 Operating modes

The TJA1059 supports two operating modes per transceiver, Normal and Standby. The operating mode can be selected independently for each transceiver via pins STB1 and STB2 (see Table 4).

Table 4. Operating modes

Mode	Pin STB1/STB2	Pin RXD1/RXD2			
		LOW	HIGH		
Normal	LOW	bus dominant	bus recessive		
Standby	HIGH	wake-up request detected	no wake-up request detected		

7.1.1 Normal mode

A LOW level on pin STB1/STB2 selects Normal mode. In this mode, the transceiver can transmit and receive data via the bus lines CANH1/CANL1 and CANH2/CANL2 (see Figure 1 for the block diagram). The differential receiver converts the analog data on the bus lines into digital data which is output on pin RXD1/RXD2. The slopes of the output signals on the bus lines are controlled internally and are optimized in a way that guarantees the lowest possible EME.

7.1.2 Standby mode

A HIGH level on pin STB1/STB2 selects Standby mode. In Standby mode, the transceiver is not able to transmit or correctly receive data via the bus lines. The transmitter and Normal-mode receiver blocks are switched off to reduce supply current, and only a low-power differential receiver monitors the bus lines for activity.

In Standby mode, the bus lines are biased to ground to minimize the system supply current. The low-power receiver is supplied by V_{IO} and can detect CAN-bus activity even if V_{IO} is the only supply voltage available. When pin RXD1/RXD2 goes LOW to signal a wake-up request, a transition to Normal mode is not triggered until STB1/STB2 is forced LOW.

A dedicated wake-up sequence (specified in ISO11898-5) must be received before the TJA1059 outputs the bus signals on RXD1/RXD2. This filtering is necessary to avoid spurious wake-up events due to a dominant clamped CAN-bus or dominant phases caused by noise or spikes on the bus.

A valid wake-up pattern consists of:

A dominant phase of at least twake(busdom) followed by

A recessive phase of at least twake(busrec) followed by

A dominant phase of at least twake(busdom)

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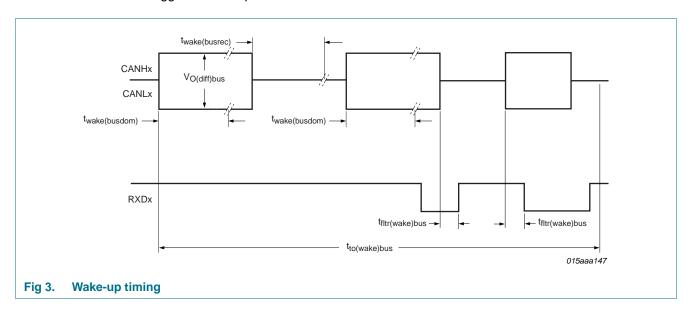
The complete dominant-recessive-dominant pattern must be received within $t_{to(wake)bus}$ to be recognized as a valid wake-up pattern (see <u>Figure 3</u>). Pin RXD1/RXD2 remains recessive until the wake-up event has been triggered.

After a wake-up sequence has been detected, the TJA1059 remains in Standby mode with the bus signals reflected on RXD1/RXD2. Note that dominant or recessive phases lasting less than t_{fltr(wake)bus} are not detected by the low-power differential receiver and will not be reflected on RXD1/RXD2 in Standby mode.

A wake-up event is not registered if any of the following events occur while a wake-up sequence is being transmitted:

- the TJA1059 switches to Normal mode
- the complete wake-up pattern was not received within t_{to(wake)bus}
- a V_{IO} undervoltage is detected (V_{IO} < V_{uvd(VIO)}; see <u>Section 7.2.3</u>)

If any of these events occur while a wake-up sequence is being received, the internal wake-up logic is reset. The complete wake-up sequence will need to be retransmitted to trigger a wake-up event.



7.2 Fail-safe features

7.2.1 TXD dominant time-out function

A 'TXD dominant time-out' timer is started when pin TXD1/TXD2 is set LOW. If the LOW state on this pin persists for longer than $t_{to(dom)TXD}$, the transmitter is disabled, releasing the bus lines to recessive state. This function prevents a hardware and/or software application failure from driving the bus lines to a permanent dominant state (blocking all network communications). The TXD dominant time-out timer is reset when pin TXD1/TXD2 is set HIGH. The TXD dominant time-out time also defines the minimum possible bit rate of 40 kbit/s. The TJA1059 has two TXD dominant time-out timers that operate independently of each other.

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7.2.2 Internal biasing of TXD1, TXD2, STB1 and STB2 input pins

Pins TXD1, TXD2, STB1 and STB2 have internal pull-ups to V_{IO} . The pull-ups ensure a safe, defined state if any of these pins are left floating. Pins GNDA and GNDB must be connected together in the application.

Pull-up currents flow in these pins in all states. Pins TXD1, TXD2, STB1 and STB2 should be held HIGH in Standby mode to minimize the supply current.

7.2.3 Undervoltage detection on pins V_{CC} and V_{IO}

Should V_{CC} drop below the V_{CC} undervoltage detection level, $V_{uvd(VCC)}$, both transceivers will switch to Standby mode. The logic state of pins STB1 and STB2 is ignored until V_{CC} has recovered.

Should V_{IO} drop below the V_{IO} undervoltage detection level, $V_{uvd(VIO)}$, the transceivers will switch off and disengage from the bus (zero load) until V_{IO} has recovered.

7.2.4 Overtemperature protection

The output drivers are protected against overtemperature conditions. If the virtual junction temperature exceeds the shutdown junction temperature, $T_{j(sd)}$, both output drivers are disabled. When the virtual junction temperature drops below $T_{j(sd)}$ again, the output drivers will recover independently once TXD1/TXD2 have been reset to HIGH. Including the TXD1/TXD2 condition prevents output driver oscillation due to small variations in temperature.

7.3 V_{IO} supply pin

Pin V_{IO} should be connected to the microcontroller supply voltage (see <u>Figure 6</u>). This adjusts the signal levels of pins TXD1, TXD2, RXD1, RXD2, STB1 and STB2 to the I/O levels of the microcontroller. Pin V_{IO} also provides the internal supply voltage for the low-power differential receiver of the transceiver. It allows applications running in low-power mode to monitor the bus lines for activity, even if there is no supply voltage on pin V_{CC} .

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8. Limiting values

Table 5. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134). All voltages are referenced to GND.

Symbol	Parameter	Conditions	Min	Max	Unit
V _x	voltage on pin x	on pins CANH1, CANL1, CANH2 and CANL2		+58	V
		on any other pin	-0.3	+7	V
V_{trt}	transient voltage	on pins CANH1, CANL1, CANH2 and CANL2	-150	+100	V
V _{ESD}	electrostatic discharge voltage	IEC 61000-4-2 (150 pF, 330 Ω)			
		on pins CANH1, CANL1, CANH2 and CANL2	-6	+6	kV
		Human Body Model (HBM); 100 pF, 1.5 kΩ			
		on pins CANH1, CANL1, CANH2 and CANL2	-6	+6	kV
		at any other pin	-4	+4	kV
		Machine Model (MM); 200 pF, 0.75 μ H, 10 Ω			
		at any pin	-300	+300	V
		Charged Device Model (CDM); field Induced charge; 4 pF			
		at corner pins	-750	+750	V
		at any pin	-500	+500	V
T_{vj}	virtual junction temperature	<u>[6</u>	-40	+150	°C
T _{stg}	storage temperature		-55	+150	°C

^[1] Verified by an external test house to ensure pins CANH1, CANL1, CANH2 and CANL2 can withstand ISO7637 part 1 and 2 automotive transient test pulses.

- [2] According to IEC TS 62228 (2007), Section 4.3; DIN EN 61000-4-2.
- [3] According to AEC-Q100-002.
- [4] According to AEC-Q100-003.
- [5] According to AEC-Q100-011 Rev-C1. The classification level is C4B.
- [6] In accordance with IEC 60747-1. An alternative definition of virtual junction temperature is: $T_{vj} = T_{amb} + P \times R_{th(vj-a)}$, where $R_{th(vj-a)}$ is a fixed value to be used for the calculation of T_{vj} . The rating for T_{vj} limits the allowable combinations of power dissipation (P) and ambient temperature (T_{amb}).

9. Thermal characteristics

Table 6. Thermal characteristics

Symbol	Parameter	Conditions	Тур	Unit
R _{th(j-a)}	thermal resistance from junction to ambient	HVSON14; single-layer board [1]	73	K/W
		HVSON14; four-layer board [2]	42	K/W

^[1] According to JEDEC JESD51-2 and JESD51-3 at natural convection on 1s board.

^[2] According to JEDEC JESD51-2, JESD51-5 and JESD51-7 at natural convection on 2s2p board. Board with two inner copper layers (thickness: 35 μm) and thermal via array under the exposed pad connected to the first inner copper layer.

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10. Static characteristics

Table 7. Static characteristics

 $T_{Vj} = -40$ °C to +150 °C, $V_{CC} = 4.75$ V to 5.25 V, $V_{IO} = 2.85$ V to 5.25 V and $R_L = 60$ Ω unless specified otherwise. All voltages are defined with respect to ground. Positive currents flow into the device 1.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Supply; p	in V _{CC}			'		
V _{CC}	supply voltage		4.75	-	5.25	V
V _{uvd(VCC)}	undervoltage detection voltage on pin V _{CC}		3.5	-	4.5	V
I _{CC}	supply current	Standby mode; V _{TXD} = V _{IO}	-	0.5	5	μΑ
		Normal mode				
		both channels recessive	-	-	20	mA
		one channel dominant	-	-	80	mA
		both channels dominant	-	90	140	mA
I/O level a	dapter supply; pin V _{IO}	•			-	
V _{IO}	supply voltage on pin V _{IO}		2.85	-	5.25	V
$V_{uvd(VIO)}$	undervoltage detection voltage on pin V _{IO}		1.3	2.0	2.7	V
I _{IO}	supply current on pin V _{IO}	Standby mode; V _{TXD} = V _{IO}	-	16.5	27	μΑ
		Normal mode				
		both channels recessive	-	-	55	μА
		one channel dominant	-	-	400	μА
		both channels dominant	-	-	600	μΑ
Standby n	node control input; pins ST	B1 and STB2				
V _{IH}	HIGH-level input voltage		$0.7V_{IO}$	-	$V_{10} + 0.3$	V
V _{IL}	LOW-level input voltage		-0.3	-	0.3V _{IO}	V
I _{IH}	HIGH-level input current	$V_{STB}^{[2]} = V_{IO}$	-5	-	+5	μΑ
I _{IL}	LOW-level input current	V _{STB} = 0 V	-15	-	-1	μΑ
CAN trans	smit data input; pins TXD1	and TXD2				
V _{IH}	HIGH-level input voltage		0.7V _{IO}	-	V _{IO} + 0.3	V
V _{IL}	LOW-level input voltage		-0.3	-	0.3V _{IO}	V
I _{IH}	HIGH-level input current	$V_{TXD}^{[3]} = V_{IO}$	-5	-	+5	μΑ
I _{IL}	LOW-level input current	$V_{TXD} = 0 V$	-260	-150	-30	μΑ
C _i	input capacitance	[4]	-	5	10	pF
CAN rece	ve data output; pins RXD1	and RXD2	1			
I _{OH}	HIGH-level output current	$V_{RXD}^{[5]} = V_{IO} - 0.4 \text{ V}; V_{IO} = V_{CC}$	-8	-3	-1	mA
I _{OL}	LOW-level output current	V _{RXD} = 0.4 V; bus dominant	1	-	12	mA
Bus lines	pins CANH1, CANL1, CAN	H2 and CANL2	1		1	
V _{O(dom)}	dominant output voltage	$V_{TXD} = 0 \text{ V; } t < t_{to(dom)TXD}$				
. ,		pin CANH1/CANH2	2.75	3.5	4.5	V
		pin CANL1/CANL2	0.5	1.5	2.25	V

Dual high-speed CAN transceiver with Standby mode

 Table 7.
 Static characteristics ...continued

 $T_{vj} = -40$ °C to +150 °C, $V_{CC} = 4.75$ V to 5.25 V, $V_{IO} = 2.85$ V to 5.25 V and $R_L = 60$ Ω unless specified otherwise. All voltages are defined with respect to ground. Positive currents flow into the device[1].

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
$V_{dom(TX)sym}$	transmitter dominant voltage symmetry	$V_{\text{dom}(TX)\text{sym}} = V_{\text{CC}} - V_{\text{CANH}}^{[6]} - V_{\text{CANL}}^{[7]}$	-400	-	+400	mV
$V_{O(dif)bus}$	bus differential output voltage	V_{TXD} = 0 V; t < t _{to(dom)TXD} V_{CC} = 4.75 V to 5.25 V; R _L = 45 Ω to 65 Ω	1.5	-	3	V
		V _{TXD} = V _{IO} ; recessive; no load	-50	-	+50	mV
V _{O(rec)}	recessive output voltage	Normal mode; V _{TXD} = V _{IO} ; no load	2	0.5V _{CC}	3	V
		Standby mode; no load	-0.1	-	+0.1	V
V _{th(RX)dif}	differential receiver	Normal mode; $V_{cm(CAN)} = -12 \text{ V to } +12 \text{ V}$	0.5	0.7	0.9	V
	threshold voltage	Standby mode V _{cm(CAN)} = -12 V to $+12$ V	0.4	0.7	1.15	V
V _{hys(RX)dif}	differential receiver hysteresis voltage	Normal mode; $V_{cm(CAN)} = -12 \text{ V to } +12 \text{ V}$ [8]	100	-	300	mV
I _{O(sc)dom} dominant short-circu output current	dominant short-circuit	$V_{TXD} = 0 \text{ V; } t < t_{to(dom)TXD}; V_{CC} = 5 \text{ V}$				
	output current	pin CANH1/CANH2; V _{CANH} = 0 V	-100	-70	-40	mA
		pin CANL1/CANL2; V _{CANL} = 5 V/40 V	40	70	100	mA
I _{O(sc)rec}	recessive short-circuit output current	Normal mode; $V_{TXD} = V_{IO}$ $V_{CANH} = V_{CANL} = -40 \text{ V to } +40 \text{ V}$	-5	-	+5	mA
IL	leakage current	$V_{CC} = V_{IO} = 0 \text{ V or } V_{CC} = V_{IO} = \text{shorted to}$ ground via 47 k Ω ; $V_{CANH} = V_{CANL} = 5 \text{ V}$	-5	-	+5	μΑ
Ri	input resistance		9	15	28	kΩ
ΔR_i	input resistance deviation	between pin CANH1/CANH2 and pin CANL1/CANL2	-3	-	+3	%
R _{i(dif)}	differential input resistance		19	30	52	kΩ
C _{i(cm)}	common-mode input capacitance	[4]	-	-	20	pF
$C_{i(dif)}$	differential input capacitance	[4]	-	-	10	pF
Temperatur	e detection		,	•		
$T_{j(sd)}$	shutdown junction temperature	[4]	-	190	-	°C

^[1] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.

- [2] STB refers to the input signal on pin STB1 or pin STB2.
- [3] TXD refers to the input signal on pin TXD1 or pin TXD2.
- [4] Not tested in production; guaranteed by design.
- [5] RXD refers to the output signal on pin RXD1 or pin RXD2.
- [6] CANH refers to the input/output signal on pin CANH1 or pin CANH2.
- [7] CANL refers to the input/output signal on pin CANL1 or pin CANL2.
- [8] $V_{cm(CAN)}$ is the common mode voltage of CANH1/CANL1 and CANH2/CANL2.

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11. Dynamic characteristics

Table 8. Dynamic characteristics

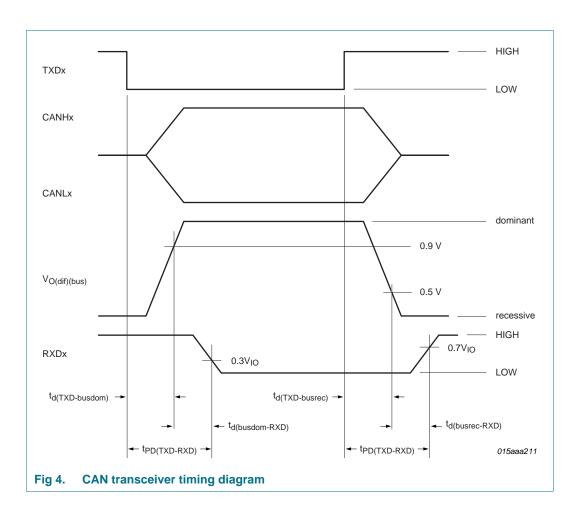
 $T_{Vj} = -40$ °C to +150 °C, $V_{CC} = 4.75$ V to 5.25 V, $V_{IO} = 2.85$ V to 5.25 V and $R_L = 60$ Ω unless specified otherwise. All voltages are defined with respect to ground;. Positive currents flow into the device [1].

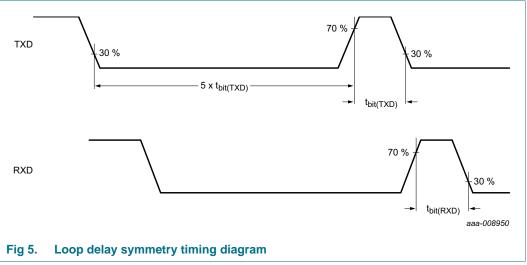
Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Transceiver t	iming; pins CANH1, CANH2, CANL1, C	ANL2, TXD1, TXD2, RXD1 and RXD)2; see	Figure 4	4 and Fig	ure 7
t _{d(TXD-busdom)}	delay time from TXD to bus dominant	Normal mode	-	65	140	ns
t _{d(TXD-busrec)}	delay time from TXD to bus recessive	Normal mode	-	90	140	ns
t _{d(busdom-RXD)}	delay time from bus dominant to RXD	Normal mode	-	60	140	ns
t _{d(busrec-RXD)}	delay time from bus recessive to RXD	Normal mode	-	65	140	ns
t _{PD(TXD-RXD)}	propagation delay from TXD to RXD	Normal mode	60	-	250	ns
t _{bit(RXD)}	bit time on pin RXD	$t_{bit(TXD)} = 500 \text{ ns}$	400	-	550	ns
t _{to(dom)TXD}	TXD dominant time-out time	V _{TXD} = 0 V; Normal mode	0.5	2	5	ms
t _{d(stb-norm)}	standby to normal mode delay time		7	25	47	μS
twake(busdom)	bus dominant wake-up time	Standby mode	0.5	-	5	μS
t _{wake(busrec)}	bus recessive wake-up time	Standby mode	0.5	-	5	μS
t _{to(wake)bus}	bus wake-up time-out time		0.5	2	5	ms
t _{fltr(wake)bus}	bus wake-up filter time	Standby mode	0.5	1.5	5	μS

^[1] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.

^[2] See Figure 5.

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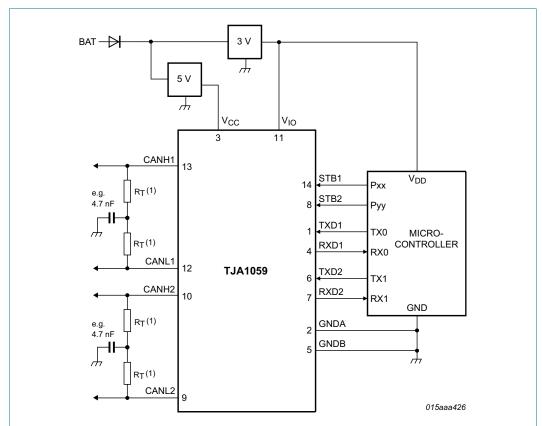




Dual high-speed CAN transceiver with Standby mode

12. Application information

12.1 Application diagram



(1) For bus line end nodes, $R_T = 60~\Omega$ in order to support the 'split termination concept'. For sub-nodes, an optional 'weak' termination of e.g. $R_T = 1.3~k\Omega$ can be used, if required by the OEM.

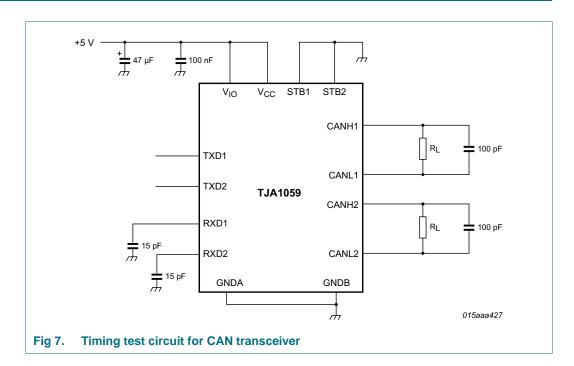
Fig 6. Typical application with 3 V microcontroller

12.2 Application hints

Further information on the application of the TJA1059 can be found in NXP application hints *AH1401 Application Hints - Dual high speed CAN transceiver TJA1059*.

Dual high-speed CAN transceiver with Standby mode

13. Test information



13.1 Quality information

This product has been qualified in accordance with the Automotive Electronics Council (AEC) standard *Q100 Rev-G - Failure mechanism based stress test qualification for integrated circuits*, and is suitable for use in automotive applications.

Dual high-speed CAN transceiver with Standby mode

14. Package outline

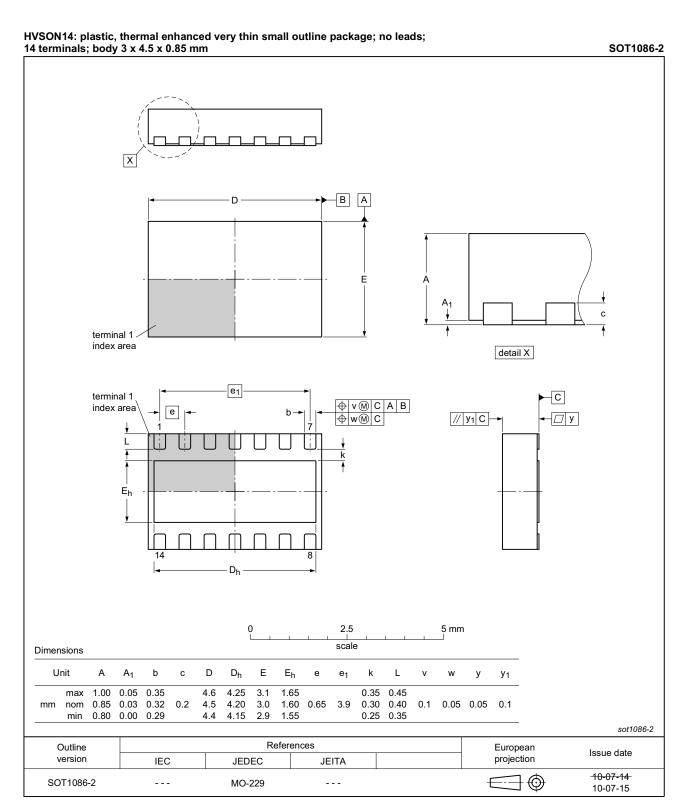


Fig 8. Package outline SOT1086 (HVSON14)

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Dual high-speed CAN transceiver with Standby mode

15. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling ensure that the appropriate precautions are taken as described in *JESD625-A* or equivalent standards.

16. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365* "Surface mount reflow soldering description".

16.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

16.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

16.3 Wave soldering

Key characteristics in wave soldering are:

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- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

16.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 9</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 9 and 10

Table 9. SnPb eutectic process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C)				
	Volume (mm³)				
	< 350	≥ 350			
< 2.5	235	220			
≥ 2.5	220	220			

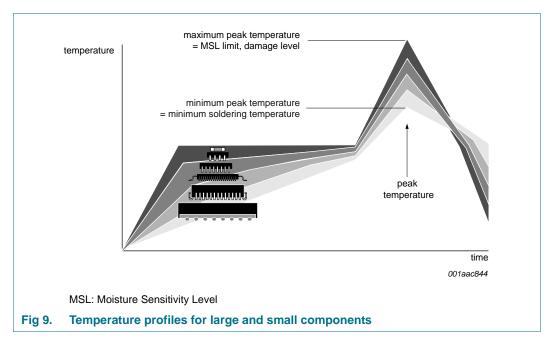
Table 10. Lead-free process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C) Volume (mm³)				
	< 350	350 to 2000	> 2000		
< 1.6	260	260	260		
1.6 to 2.5	260	250	245		
> 2.5	250	245	245		

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 9.

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For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

17. Soldering of HVSON packages

<u>Section 16</u> contains a brief introduction to the techniques most commonly used to solder Surface Mounted Devices (SMD). A more detailed discussion on soldering HVSON leadless package ICs can found in the following application notes:

- AN10365 'Surface mount reflow soldering description"
- AN10366 "HVQFN application information"

18. Revision history

Table 11. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes	
TJA1059 v.2	20150115	Product data sheet	-	TJA1059 v.1	
Modifications	Section 1: text revised (1st paragraph); paragraph added				
	Section 2: minor amendments to text; Section 2.1 features added				
	 <u>Table 1</u>: measurements conditions changed: V_{CANH}, V_{CANL} 				
	• <u>Table 3</u> : <u>Table note 1</u> : text revised				
	Section 7.1.1. Section 7.2.2: minor changes to text				
	 <u>Table 5</u>: measurements conditions changed for parameter V_x, V_{ESD}; table note section revised 				
	• <u>Table 7</u> : parameters renamed: I _{O(sc)dom} and I _{O(sc)rec} ; <u>Table note 1</u> added; <u>Table note 4</u> revised				
	• <u>Table 8</u> : parameter t _{bit(RXD)} added; <u>Table note 1</u> , <u>Table note 2</u> and <u>Figure 5</u> added				
	Section 12.2 "Application hints": added				
TJA1059 v.1	20140124	Product data sheet	-	-	

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Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
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