multicomp PRO

RoHS

Compliant



Specifications:

Applications **Product Features**

Operation Current Max. Voltage **Temperature Range** : All high-density boards : Small surface mountable, Solid state, Faster time to trip than standard SMD devices, Lower resistance than standard SMD devices : 0.2A to 1A

- : 6V to 15V
- : -40°C to +85°C

Electrical Characteristics (23°C)

Hold	Trip	Rated	Max.	Typical Max. Time		e to Trip Resis		stance	
Current	Current	Voltage	Current	Power	Current	Time	R Min.	R1 Max.	Part Number
IH, A	IT, A	V Max., V DC	I Max., A	Pd, W	Amp	Sec	ohms	ohms	Rumber
0.2	0.5	9				0.02	0.4	3.5	MC36206
0.35	0.75		100	5		0.1	0.25	1.2	MC36210
0.5	1	6			8		0.15	0.85	MC36213
0.75	1.5	0	40	0.6		0.2	0.09	0.35	MC36215
1	1.95					0.3	0.06	0.21	MC36220

 $I_{\rm H}$ I_T $\mathsf{V}_{\mathsf{MAX}}$

= Hold current-maximum current at which the device will not trip at 23°C still air = Trip current-minimum current at which the device will always trip at 23°C still air

= Maximum voltage device can withstand without damage at its rated current (I maximum)

= Maximum fault current device can withstand without damage at rated voltage (V maximum)

 $\mathsf{I}_{\mathsf{MAX}}$ = Typical power dissipated-type amount of power dissipated by the device when in the tripped Pd state in 23°C still air environment

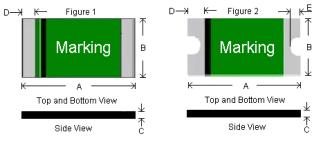
= Minimum device resistance at 23°C prior to tripping

 $\mathsf{R}_{\mathsf{MIN}}$ = Maximum device resistance at 23°C measured 1 hour after tripping or reflow soldering of R1_{MAX} 260°C for 20 seconds

Termination pad characteristics

Termination pad materials : Pure Tin

Electrical Characteristics (23°C)

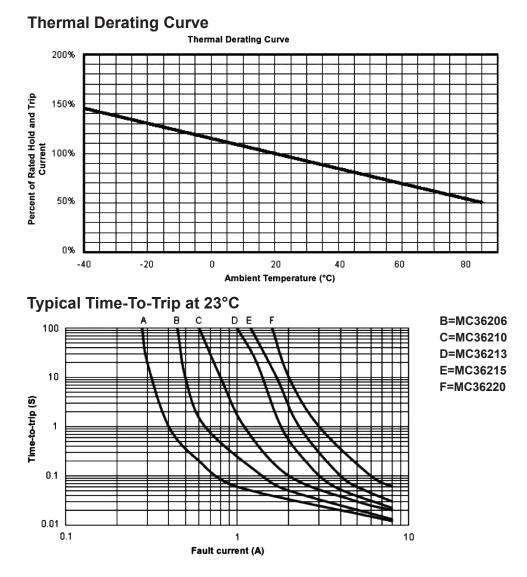


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	A		В		С		D		E		Part
Figure	Min.	Max.	Number								
1		2.3			0.55	1			_	-	MC36206
		2.0			0.45	0.75					MC36210
	2		1.2	1.5	0.55	1.25	0.2	0.6	0.1	0.45	MC36213
2		2.2			0.00	1.20					MC36215
					0.75	1.8					MC36220

Dimensions : Millimetres



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Resettable Fuse

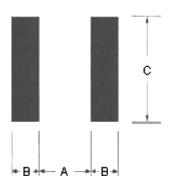
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Material Specification

Terminal Pad Material: Pure TinSoldering Characteristics: Meets EIA specification RS 186-9E, ANSI/J-std-002 Category 3

Pad Layouts, Solder Reflow and Rework Recommendations

The dimension in the table below provide the recommended pad layout for each FSMD1812 device



Device	A Nominal	B Nominal	C Nominal	
All 0805 Series	1.2	1	1.5	

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (Tsmax to Tp)	3°C/second maximum
Preheat : Temperature Minimum (Tsmin) Temperature Maximum (Tsmax) Time (tsmin to tsmax)	150°C 200°C 60 to 180 seconds
Time maintained above: Temperature(TL) Time (tL)	217°C 60 to 150 seconds
Peak/Classification Temperature(Tp)	260°C
Time within 5°C of actual Peak Temperature (tp)	20 to 40 seconds
Ramp-Down Rate	6°C/second maximum
Time 25°C to Peak Temperature	8 minutes maximum

Note 1: All temperatures refer to of the package, measured on the package body surface

Solder Reflow:

Due to "Lead Free" nature, Temperature and Dwelling time for the soldering damage to other components.

- 1. Recommended max past thickness > 0.25mm.
- 2. Devices can be cleaned using standard methods and aqueous solvent.
- 3. Rework use standard industry practices.
- 4. Storage Environment : < 30°C / 60% RH

Caution:

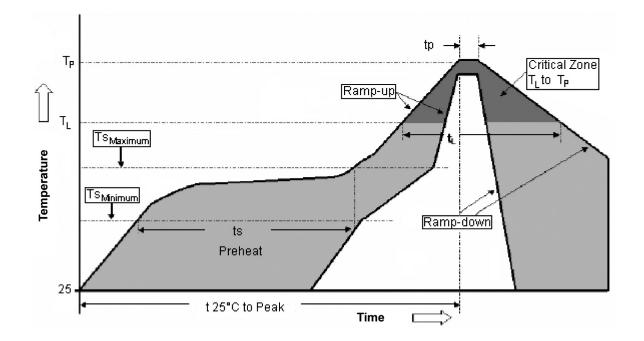
1. If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

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2. Devices are not designed to be wave soldered to the bottom side of the board.

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Part Number Table

Description	Part Number
	MC36206
	MC36210
Surface Mountable PTC Resettable Fuse	MC36213
	MC36215
	MC36220

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