

[Product Overview]

Set type	:	MSL0601RGBU1
Label type	:	MSL0601RGBU1

[Part No. Configuration]

<u>MSL 06 01 RGB U 1</u> (1) (2) (3) (4) (5) (6)

- ① Series name
- 2 Package shape
- 3 Chip control symbol
- (4) Color (R : Red / G : Green / B : Blue)
- ⑤ Resin (U : Silicone)
- ⑥ Packaging type (1: Cathode at sproket hole side [the side])

1. CONSTRUCTION	Three-color Surface Mount Chip LEDs packaged with resin.							
	Emitting material	Red • • • • AlGalnP						
		Green • • • InGaN						
		Blue • • • • InGaN						
2. USAGE ^{*1}	Consumer · Industrial							

3. DIMENSIONS See Figure.1

4. ABSOLUTE MAXIMUM RATINGS *2

		Red	Green	Blue	UNITS
Total Power Dissipatior ¹⁾	PD (Ta=25°C)		300		mW
Forward Current	lF (Ta=25℃)	40	30	30	mA
Peak Forward Current	IFP (Ta=25°C)	100	100	100	mA
Reverse Voltage	VR (Ta=25°C)	5	5	5	V
Operation Temperature	Topr	-40~+85			°C
Storage Temperature	Tstg		-40~+100		

¹⁾ Total power dissipation in case of lighting several colors.

Conditions of IFP : Pulse width $\leq 1 ms$, Duty $\leq 1/20$



5. ELECTRICAL/OPTICAL CHARACTERISTICS (Ta=25°C)

 $<\! \mathrm{Red}\!>$

DESCRIPTION		SYMBOL	CONDITIO	N	MIN.	TYP.	MAX.	UNITS
Forward Voltage		VF	IF=20mA	2)	1.7	2.1	2.5	V
Reverse Current		IR	VR=5V		-	-	10	μA
Luminous Intensity	4)	IV	IF=20mA	3)	600	700	830	mcd
Dominant Wave Length	5)	λD	IF=20mA	3)	619	624	629	nm
Bonniant Wate Longth	, 				010	024	020	(111)

²⁾ Lighting time : 1msec ³⁾ Lighting time : 10msec ⁴⁾ Tolerance : ±10% ⁵⁾ Tolerance : ±2nm

< Green>

DESCRIPTION	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNITS
Forward Voltage	VF	IF=20mA ²⁾	2.6	3.3	4.0	V
Reverse Current	IR	VR=5V	-	-	10	μA
Luminous Intensity ⁴⁾	IV	IF=20mA ³⁾	1100	1250	1500	mcd
Dominant Wave Length ⁵⁾	λD	IF=20mA ³⁾	520	527	535	nm

²⁾ Lighting time : 1msec ³⁾ Lighting time : 10msec ⁴⁾ Tolerance : ±10% ⁵⁾ Tolerance : ±2nm

<Blue>

DESCRIPTION	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNITS
Forward Voltage	VF	IF=20mA ²⁾	2.6	3.2	3.9	V
Reverse Current	IR	VR=5V	-	-	10	μA
Luminous Intensity ⁴⁾	IV	IF=20mA ³⁾	290	360	500	mcd
Dominant Wave Length ⁵⁾	λD	IF=20mA ³⁾	465	470	475	nm

²⁾ Lighting time : 1msec ³⁾ Lighting time : 10msec ⁴⁾ Tolerance : ±10% ⁵⁾ Tolerance : ±2nm

6. PRODUCT WEIGHT Product weight per piece, approx 0.007382 grm.

7. MSL Level 3

*1 : This product cannot be used for Automotive & Industrial (base station, smart meters, signal, etc. and social infrastructure) usage. If you are not sure about the usage, please contact ROHM.

*2 : Absolute maximum rating is the limit which must not be exceeded even for an instant, once exceeded, LED device destruction might occur. This is not the value that guarantees intensity of light life and other reliabilities.

Please refer to the derating data ^{*3} & conducting test data, and make sure to keep the value within absolute maximum rating while using. *3 : Even within derating, the reliability and luminosity life may be affected by deterioration of sealing resin and reflector, etc.

So please check with your application again.



5. ELECTRICAL/OPTICAL CHARACTERISTICS (Ta=25°C)

 $<\! \mathrm{Red}\!>$

DESCRIPTION		SYMBOL	CONDITION	١	MIN.	TYP.	MAX.	UNITS
Forward Voltage		VF	IF=20mA ²	2)	1.7	2.1	2.5	V
Reverse Current		IR	VR=5V		-	-	10	μA
Luminous Intensity	4)	IV	IF=20mA ³	3)	600	700	830	mcd
Dominant Wave Length	5)	λD	IF=20mA ³	3)	619	624	629	nm
	2.2					-1		

²⁾ Lighting time : 1msec ³⁾ Lighting time : 10msec ⁴⁾ Tolerance : ±10% ⁵⁾ Tolerance : ±2nm

< Green>

DESCRIPTION	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNITS
Forward Voltage	VF	IF=20mA ²⁾	2.6	3.3	4.0	V
Reverse Current	IR	VR=5V	-	-	10	μA
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<Blue>

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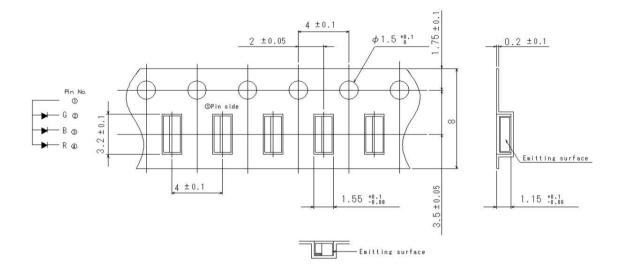
*2 : Absolute maximum rating is the limit which must not be exceeded even for an instant, once exceeded, LED device destruction might occur. This is not the value that guarantees intensity of light life and other reliabilities.

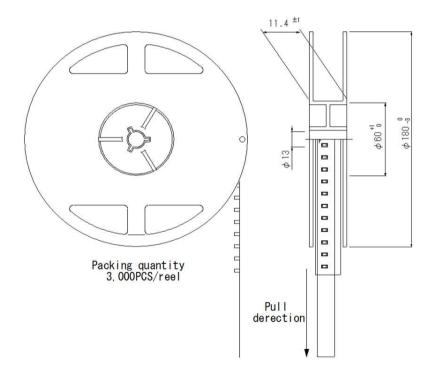
Please refer to the derating data ^{*3} & conducting test data, and make sure to keep the value within absolute maximum rating while using. *3 : Even within derating, the reliability and luminosity life may be affected by deterioration of sealing resin and reflector, etc.

So please check with your application again.



[Taping:1]

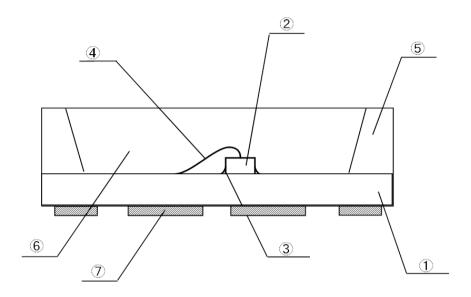




(Unit : mm) (Note) Tolerance is within ±0.2mm unless otherwise specified.



[STRUCTURE · MATERIAL]



No.	APPELLATION	MATERIAL
1	Printed Wiring Board	Glass epoxy
2	LED Chip	Red : AlGalnP Green : InGaN Blue : InGaN
3	Die Bonding	Red: Ag paste Green: Resin paste Blue: Resin paste
4	Bonding Wire	Gold
5	Reflector	Thermoplastic resin
6	Resin	Silicone resin
7	Electrode	Base plating : Cu,Ni,Ag Top plating : Sn

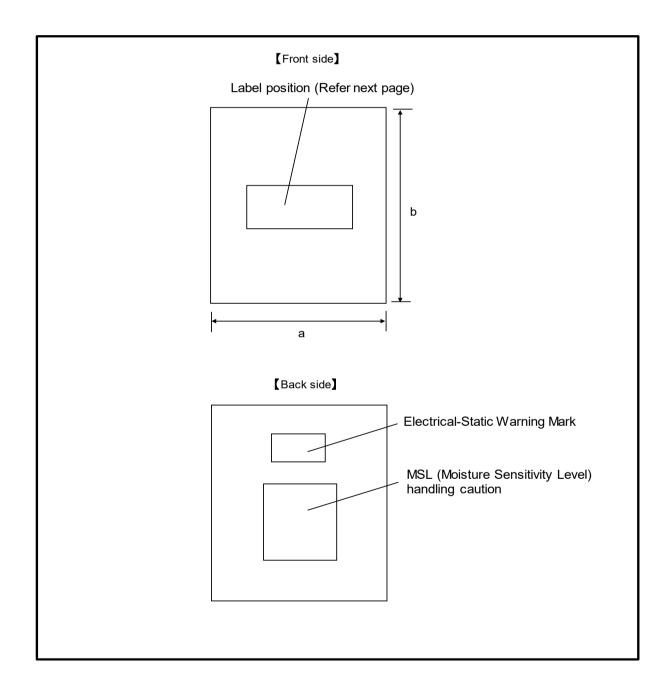


[PACKAGING REQUIREMENTS]

1. PACKING

- (1) One reel is packed in aluminum bag.
 - The size of aluminum bag is $240(a) \times 250 \sim 280(b)$ mm.
- (2) Aluminum bag is sealed by pressured for all directions.
- (3) Insert the moisture indicator card to the aluminum bag.
- (4) Print the "Electrical-Static Warning mark" label and

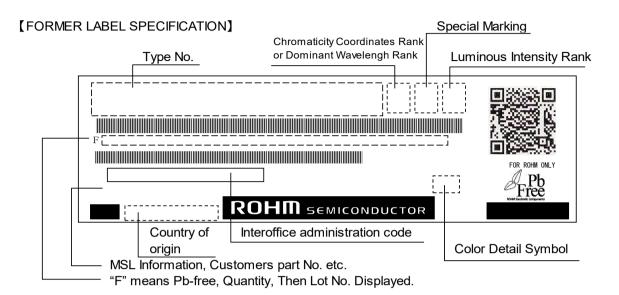
"MSL (Moisture Sensitivity Level : JEDEC compatible"label on the back side of aluminum bag.





2. MARKING

The following information shall be described in the label on the aluminum bag.: ROHM Type number, Packing quantity, Luminous intensity rank, and Lot number etc.

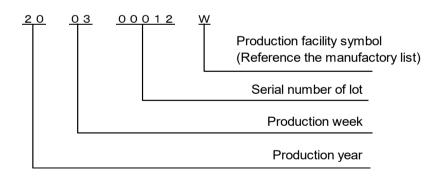


Note) Indicates bar code expressed by code 39.



Indicates Pb-free Products.

[EXAMPLE OF LOT NO. MARKING]





Precaution (Surface Mount Device)

1.Storage

If the product is heated during the reflow under the condition of hygroscopic state, it may vaporize and expand which will influence the performance of the product. Therefore, the package is waterproof. Please use the product following the conditions:

Using Conditions

Classification			Expiration Date	Remark
①Before using			Within 1 year from Receiving	Storage with waterproof package
②After opening package	5∼30°C	Below 70%RH		Please storing in the airtight container with our desiccant (silica gel)

Baking

Bake the product in case of below:

1) The expiration date is passed.

(2) The color of 5% and 10% on humidity indicator card is not green.

(Even if the product is before expiration date.)

Baking Conditions

Temperature		Temperature	Time	Humidity
	60±3°C		40~48h	Below 20%RH
	Remark	 Bake products in reel. Reel and embossed tape are Recommend bake once. 	easy to be deformed when baking, so	please try not to apply stress on it.

2.Application Methods

2-1.Color of sealing resin

This product may differ in the color of the resin due to the influence of the material contained in the sealing resin. There are no problems with the use.

2-2. Precaution for Drive System and Off Mode

Design the circuit without the electric load exceeding the ABSOLUTE MAXIMUM RATING that applies on the products. If drive by constant voltage, it may cause current deviation of the LED and result in deviation of luminous intensity, so we recommend to drive by constant current. (Deviation of VF value will cause deviation of current in LED.) Furthermore, for off mode, please do not apply voltage neither forward nor reverse. Especially, for the products with the Ag-paste used in the die bonding, there's high possibility to cause electro migration and result in function failure.

2-3. About derating

It is considered that derating characteristics will not result in LED chip's electrical destruction. Even within the derating, the reliability and luminous life can be affected depending on operating conditions and ambient environment. So we would be appreciate it if you can confirm with your application again.

2-4. About product life

Depending on operating conditions and environment(applied current, ambient temperature and humidity, corrosive gas), decreasing of luminosity and change of chromaticity may occur even within the specification conditions. Please contact our sales office if you use it for the following applications.

- 1 It requires long luminosity life
- 2 It is always lit

2-5. Applied Stress on Product

The top of the LED is very soft, which the silicone resin is used as sealing resin. Therefore, please pay attention to the overstress on it which may influence its reliability.

<u>2-6.Usage</u>

The product is LED. We are not responsible for the usage as the diode such as protection chip, rectifier, switching and so on.



3. Others

3-1. Surrounding Gas

Notice that if it is stored under the condition of acid gas (chlorine gas, sulfured gas) or alkali gas (ammonia), it may result in low soldering ability (caused by the change in quality of the plating surface) or optical characteristics changes (light intensity, chrominance) and change in quality of die bonding (Ag-paste) materials. All of the above will cause function failure of the products.

Therefore, please pay attention to the storage environment for mounted product (concern the generated gas of the surrounding parts of the products and the atmospheric environment).

3-2. Electrostatic Damage

The product is part of semiconductor and electrostatic sensitive, there's high possibility to be damaged by the electrostatic discharge. Please take appropriate measures to avoid the static electricity from human body and earthing of production equipment.Especially, InGaN type LEDs have lower resistance value of electrostatic discharge and it is recommended to introduce the ESD protection circuit.The resistance values of electrostatic discharge (actual values) vary with products, therefore, please call our Sales staffs for inquiries.

3-3. Electromagnetic Wave

Applications with strong electromagnetic wave such as, IH cooker, will influence the reliability of LED, therefore please evaluate before using it.



4. Mounting

4-1. Soldering

• No resin hardening agent such as filler is used in the sealing resin of the product. Therefore, resin expansion and moisture absorption at humidity will cause heat stress during soldering process and finally has bad influence on the product's reliability.

• The product is not guaranteed for flow soldering.

• Do not expose the product in the environment of high temperature (over 100°C) or rapid temperature shift (within 3°C/sec. of temperature gradient) during the flow soldering of surrounding parts.

In case of carrying out flow soldering of surrounding parts without recommended conditions, please contact us for inquiries.

· Please set appropriate reflow temperature based on our product usage conditions and specification.

• The max for reflowing is 2 times, please finish the second reflow soldering and flow soldering with other parts within the usage limitation after open the moistureproof package.

• Compare with N2 reflow, during air reflow, because of the heat and surrounding conditions, it may cause the discoloration of the resin.

• For our product that has no solder resist, because of its solder amount and soldering conditions, one of its specific characteristics is that solder will penetrate into LED. Thus, there's high possibility that will influence its reliability. Therefore, please be informed, concerning it before using it.

4-2. Automatic Mounting

4-2-1.Suction nozzle

Excessive load may cause damage inside the LED product, so select an optimal suction nozzle according to the material and shape of the LED product.

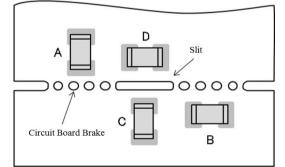
4-2-2.Mini Package (Smaller than 1608 size)

Vibration may result in low mounting rate since it will cause the static electricity of product and adhere to top cover tape. We recommend to

- · set magnet on parts feeder cassette of the mounter to control the product stabilization
- set ionizer to prevent electrostatic charge

4-3. Mounting Location

The stress like bending stress of circuit board dividing after mounting, may cause LED package crack or damage of LED internal junction, therefore, please concern the mounting direction and position to avoid bending or screwing with great stress of the circuit board.



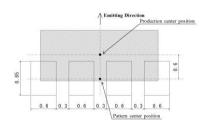
Stress strength according to the mounting position: A > B > C > D

4-4. Mechanical Stress after Mounting

The mechanical stress may damage the LED after circuit mounting, so please pay attention to the touch on product. <u>4-5. Soldering Pattern for Recommendation</u>

We recommend the soldering pattern that shows on the right.

It will be different according to mounting situation of circuit board, therefore, please concern before designing.



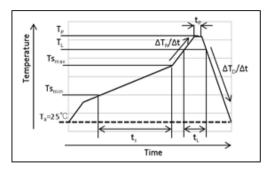




4-6. Reflow Profile

For reflow profile, please refer to the conditions below:(%)

 Meaning of marks, Conditions 						
Mark	Meanings	Conditions				
Ts _{max}	Maximum of pre-heating temperature	180°C				
Ts _{min}	Minimum of pre-heating temperature	140°C				
Ts	Time from Ts_{min} to Ts_{max}	Over 60 sec.				
TL	Reference temperature	230~250°C				
tL	Retention time for T_L	Within 40 sec.				
TP	Peak temperature	250°C(MAX)				
t _P	Time for peak temperature	Within 10 sec.				
ΔT _R /Δt	Temperature rising rate	Under 3ºC/sec.				
$\Delta T_D / \Delta t$	Temperature decreasing rate	Within -3°C/sec.				



** Above conditions are for reference. Therefore, evaluate by customer's own circuit boards and reflow furnaces before using, because stress from circuit boards and temperature variations of reflow furnaces vary by customer's own conditions.

4-7. Attention Points in Soldering Operation

This product was developed as a surface mount LED especially suitable for reflow soldering. So reflow soldering is recommended. Incase of implementing manual soldering, please take care of following points.

1 SOLDER USED

Sn-Cu, Sn-Ag-Cu, Sn-Ag-Bi-Cu

②HAND SOLDERING CONDITION

LED products do not contain reinforcement material such as a glass fillers. So thermal stress by soldering greatly influence its reliability.

Please keep following points for manual soldering.

	ITEM	RECOMMENDED CONDITION	Figure-1
a)	Heating method	Condition) Temp. of iron top less than 325 °C within 3 sec, up to 1 time. Heating on PCB pattern, not direct to the LED. (Fig-1)	SOLDERING IRON
b)	0	Please handle after the part temp. Goes down to room temp.	SOLDERING LAND

4-8. Cleaning after Soldering

Please follow the conditions below if the cleaning is necessary after soldering.

	5 5 5
Solvent	We recommend to use alcohols solvent such as, isopropyl alcohols
Temperature	Under 30 $^\circ\!\mathrm{C}$ within 3 minutes
Ultrasonic Cleaning	15W / Below 1 liter (capacity of tank)
Drying	Under 100°C within 3 minutes

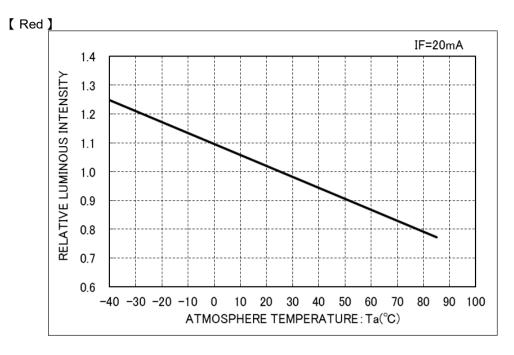


[MANUFACTORY]

FACTORY	SYMBOL
ROHM Wako Co.,Ltd.	10/
100 Tomioka, Kasaoka, Okayama 714-8585 Japan	W
ROHM Electronics (Malaysia) Sdn. Bhd.	_
Lot 1320 Kawasan Perindustrian, Pengkalan Chepall, Padang Tembak 16100 Kota Bharu, Kelantan, Malaysia	D
ROHM Semiconductor (China) Co.,Ltd.	
No.7, Weisan Rd, Micro-electronics Ind, Jingang Highway Xiqing Dist, Tianjin 300385	Ν
HARVATEK CORPORATION (Taiwan OEM)	
No.18, Lane522, Sec.5, JhonghuaRd, Hsinchu City 300, Taiwan 30094	1

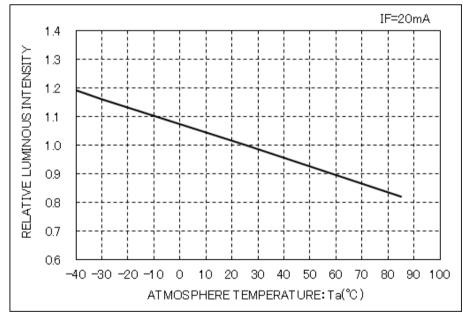
* This sheet is mentioned all factory locations of LED products. Please contact us if you need detail information about each package.





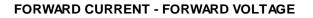
RELATIVE LUMINOUS INTENSITY - ATMOSPHERE TEMPERATURE

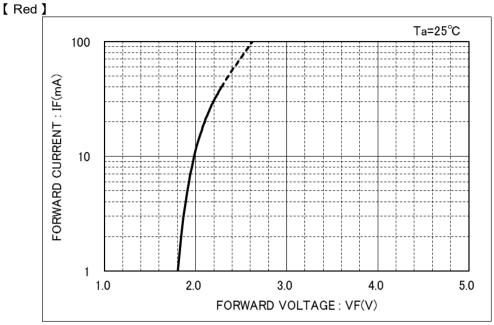




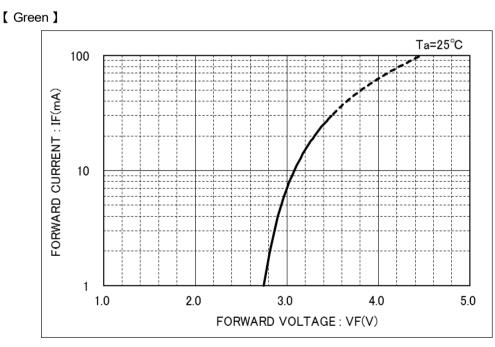
14/28

% This data is actual value from specific lot and is not guaranteed.





%The dotted line is direct current driven, above absolute maximum rating.



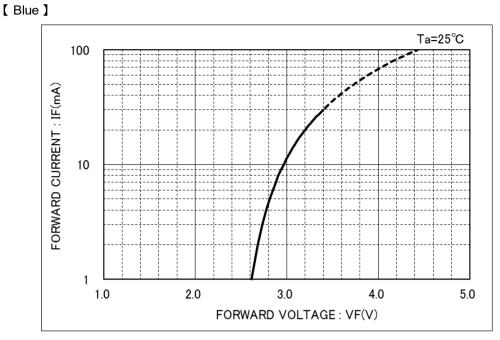
%The dotted line is direct current driven, above absolute maximum rating.

15/28

% This data is actual value from specific lot and is not guaranteed.

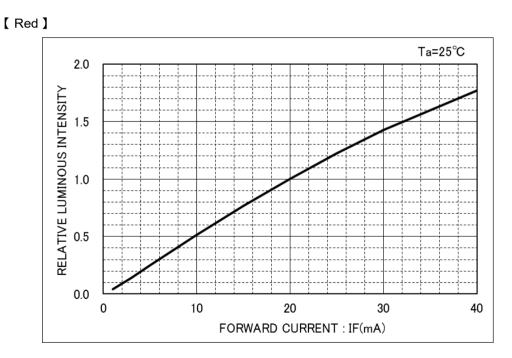


FORWARD CURRENT - FORWARD VOLTAGE



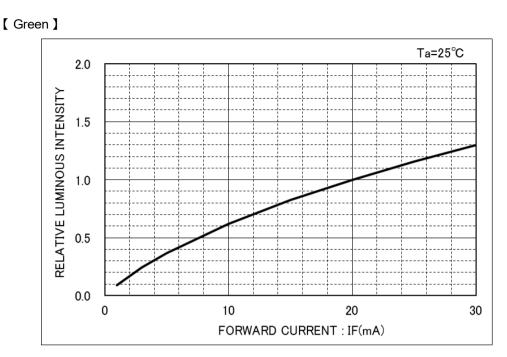
%The dotted line is direct current driven, above absolute maximum rating.

RELATIVE LUMINOUS INTENSITY - FORWARD CURRENT

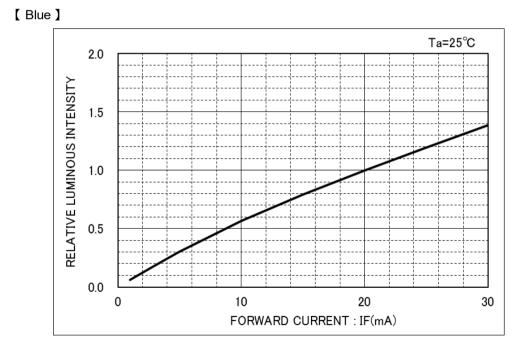


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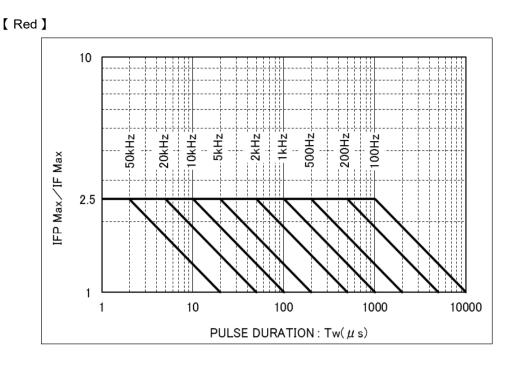
%This data is actual value from specific lot and is not guaranteed.



RELATIVE LUMINOUS INTENSITY - FORWARD CURRENT

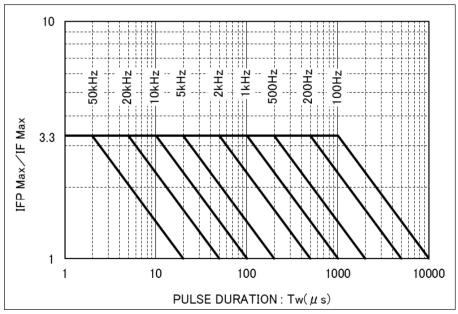


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RATIO OF MAXIMUM TOLERABLE PEAK CURRENT - PULSE DURATION

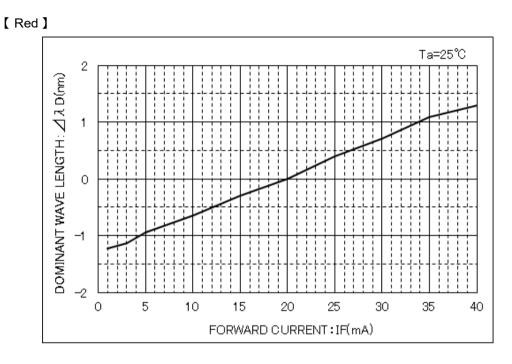




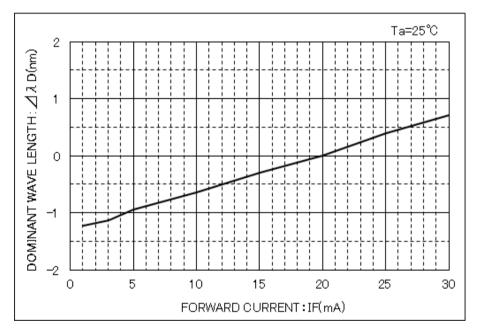
18/28

% This data is actual value from specific lot and is not guaranteed.

DOMINANT WAVELENGTH - FORWARD CURRENT

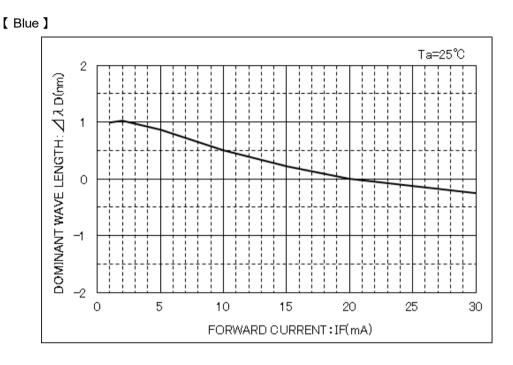


[Green]



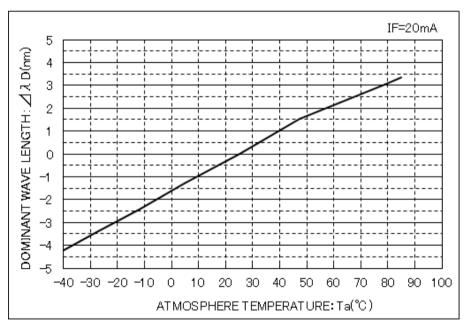
% This data is actual value from specific lot and is not guaranteed.

DOMINANT WAVELENGTH - FORWARD CURRENT



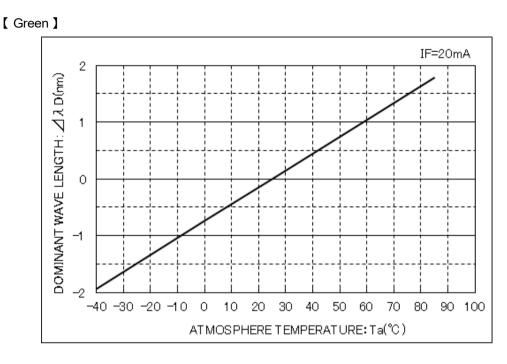
DOMINANT WAVELENGTH - ATMOSPHERE TEMPERATURE





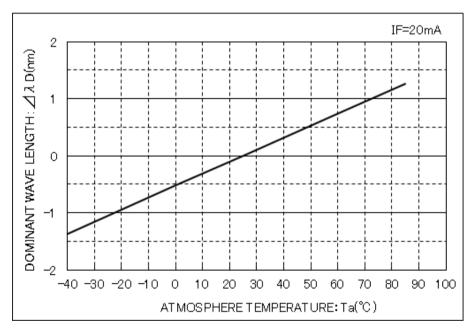
20/28

% This data is actual value from specific lot and is not guaranteed.

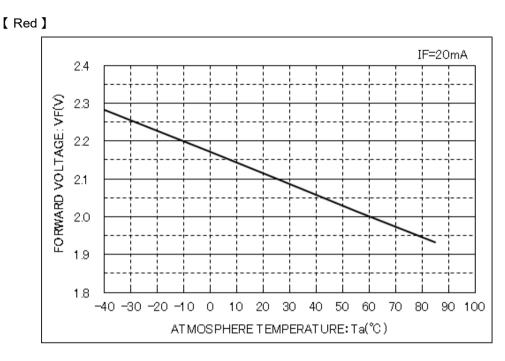


DOMINANT WAVELENGTH - ATMOSPHERE TEMPERATURE



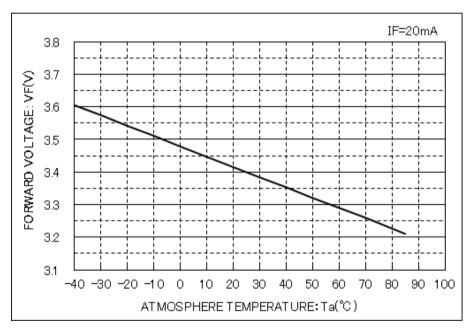


% This data is actual value from specific lot and is not guaranteed.



FORWARD VOLTAGE - ATMOSPHERE TEMPERATURE



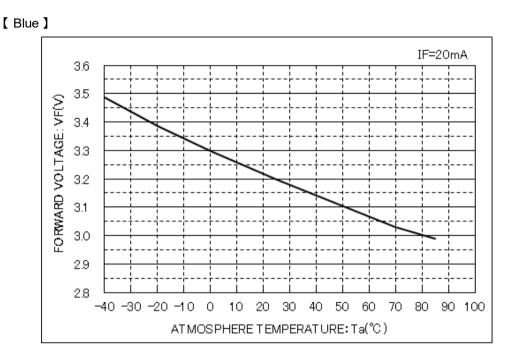


22/28

% This data is actual value from specific lot and is not guaranteed.

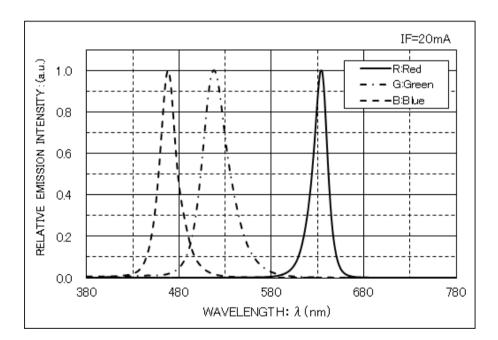
Reference

ROHM



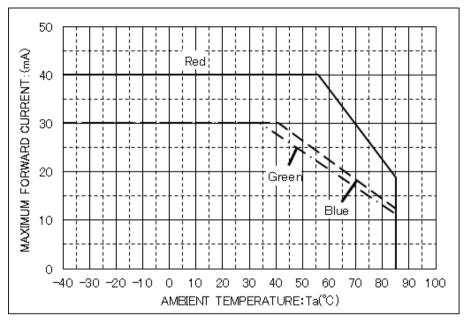
FORWARD VOLTAGE - ATMOSPHERE TEMPERATURE

SPECTRUM



% This data is actual value from specific lot and is not guaranteed.

DERATING %1、%2



(Note) In case of lighting a single color.

THERMAL RESISTANCE(JUNCTION/SOLDER POINT)*1

Rθj-s	 ≒380°C/W	【R:Red】
Rθj-s	 ≒810°C/W	【G:Green】
Rθj-s	 ≒670°C/W	【B:Blue】

THERMAL RESISTANCE(JUNCTION/AMBIENT)*1

Rθj-a	 ≒510°C/W	【R:Red】
Rθj-a	 ≒940°C/W	【G:Green】
Rθj-a	 ≒800°C/W	【B:Blue】

JUNCTION TEMPERATURE

TjMax ••• 110°C

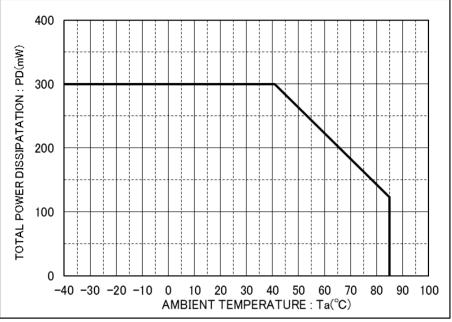
%1: [Evaluation board]

Glass epoxy(FR4) : 30x10mm,t=1.6mm Pad Size(Cu) : 2.7x2.1mm,t=0.07mm

※2: Even within derating, the reliability and luminosity life may be affected by deterioration of sealing resin and reflector, etc. So please check with your application again.

X This data is actual value from specific lot and is not guaranteed.



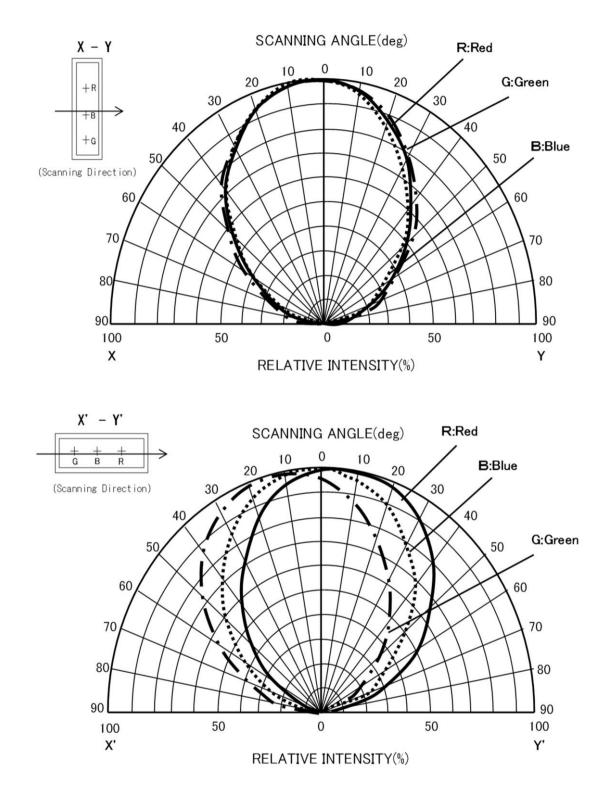


(Note) In case of lighting two or more colors.

※1: 【Evaluation board】

Glass epoxy(FR4) : 30x10mm,t=1.6mm Pad Size(Cu) : 2.7x2.1mm,t=0.07mm

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RELATIVE LUMINOUS INTENSITY - VIEWING ANGLE

%This data is actual value from specific lot and is not guaranteed.

[Reliability Test Result]

1.Test Result

Test Items	Reference STD	Test Condition	n (pcs)	Pn (pcs)
Solder Heat Resistance for Reflow Soldering	J-STD-020D-01	Prtreatment : Temperature Humidity Strage (30°C/70%RH/168hr) Reflow Peak Temp. : 260°C 10sec Over 230°C/60sec Preheat : 140 to 180°C 60sec Number of reflow : 2 times	22	0
Solderbility	JESD22-B102E	Immerse into rosin flux for 5±1sec,and the device for 3±0.5sec into Pb-free solder bath at 245±5°C	22	0
Drop test	JEITA ED-4701 A-124	H=75cm Maple Boad : 3 times	22	0
Vibration	JEITA ED-4701 A-121	100~2000Hz 98.1m/s ² 2hours each on each direction of X,Y,Z	22	0
Thermal Cycle	JESD22-A104E	Ta=Tstg Min.⁰C(30min.)	22	0
High Temperature Strage	JESD22-A103E	Ta=Tstg Max.+5°C/-0°C 1000hrs	22	0
High Temperature High Humidity Strage	JEITA ED-4701 B-121	Ta=85±2°C 85±5%RH 240hrs	22	0
Low Temperature Strage	JESD22-A119A	Ta=Tstg Min.±5°C 1000hrs	22	0
Load Life	JESD22-A108D	Ta=25±5°C IF=20mA 1000hrs <in a="" case="" color="" lighting="" of="" single=""></in>	22	0

2.Failure Criteria

ltems	Condition Criteria				
Luminous Intensity	IF=20mA 60% of the initial value				
Forward Voltage	IF=20mA	Changing rate of ±10%			
Reverse Current	VR=VR Max. Maximum of specification				
Appearance	Visual Check	No major change in appearance			
Solderbility	More than 95% of the electrode must be covered with solder.				

%This data is actual value from specific lot and is not guaranteed.



[Electric Static Discharges(ESD)]

1.Human Body Model

Based Standard	JS-001-2014		Criteria		VR=5V, IR≦ Spec Max.	
Test Condition	100pF 1.8	5kΩ	Sample Quantity		Each 10pcs	
Test Result	Color	Min.			Тур.	Max.
Forword	Red	Over 4000V			Over 4000V	Over 4000V
Reverse	Neu	Over 4000V		000V Over 4000V		Over 4000V
Forword	Green	Over 4	4000V		Over 4000V	Over 4000V
Reverse	Green	Over 4	4000V		Over 4000V	Over 4000V
Forword	Plue	Over 4	4000V		Over 4000V	Over 4000V
Reverse	Blue	Over 4	4000∨		Over 4000V	Over 4000V

2. Charged Device Model

Based Standard	JEDEC JESD22-C101E		Criteria	1	VR=5V, IR≦ Spec Max.			
Test Condition	Applied Voltage(V)		+500V,-500V					
Test Condition	Discharged terminal	Red-Anode	Red-Cathode	Green-Anode	Green-Cathode	Blue-Anode	Blue-Cathode	
Test Result	Pn/n	0/10						

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%This data is actual value from specific lot and is not guaranteed.



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