

**Twist drill type N HSS, TiN head**  
for universal use up to 1000 N/mm<sup>2</sup>



**Application**

Standard geometry for universal use up to 1000 N/mm<sup>2</sup>.

**Version**

- twist drill with universal standard geometry

**Advantage**

- excellent all-round properties and precise cutting pattern
- universal use: minimises tool costs and improves flexibility
- TiN coating for increased requirements in service life

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas- tics	Graphite G(C)FK	GG(G) GjMW	Titan- alloy	Nickel- alloy	Super- alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	30	20		10		50	45	40	35	40	30	20	10	25					

<b>Art. No.</b>	<b>11022 798</b>
<b>Cutting material</b>	HSS
<b>Surface</b>	Uncoated
<b>Surface of the head</b>	TiN
<b>Type</b>	N
<b>Angle of the tip</b>	118 Degree
<b>Tool holding device</b>	HA parallel shank
<b>Cutting edge diameter</b>	10.90 mm
<b>Chip flute length</b>	94 mm
<b>Length</b>	142 mm
<b>f steel 700</b>	0.23 mm/U
<b>DIN</b>	338

**EAN-Code**

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