

Screw tap, HSSE M ISO 2X (6HX) 0° 371 B

for universal use up to 1000 N/mm²

ATORN[®]



Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry ensures high process reliability even under difficult machining conditions

Art. No.	13067 140
Type	UNI MAX 45 Control
Thread type	Metric thread
Thread type x nominal diameter	M14
Pitch	2 mm
Hole type	Clearance hole ≤ 3xD
Cutting material	HSSE
Surface	Vaporised
Lead angle shape	B
Tolerance of screw taps	ISO 2X (6HX)
Twist angle	0°
Shaft diameter	11 mm
Application type/machine type	CNC, Conventional
Core hole diameter	12 mm
Coolant supply	External
Length	110 mm
Shank square	9 mm
Overall stainless steel suitability	0
fitness not iron total	0
fitness Titan/Nickel/Super total	0
DIN	376

EAN-Code

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