

## Screw tap for Helicoil insert

For thread cutting

**HELICOIL® Plus**  
made by **BOLLHOFF**

### Application:

Very well suited for cutting Helicoil threads in through holes and blind holes, in steel, non-ferrous metals and (cast iron) material groups, up to a strength of 1000 N/mm<sup>2</sup> in small batch numbers.

### Execution:

- Precision-ground, right-hand Helicoil screw tap with protruding shank

### Advantage:

- Innovative cutting geometry ensures very high dimensional accuracy, process reliability and chip removal
- High-quality cutting material and cutting edge treatment for very high service life requirements
- Cutting geometry optimised for Helicoil inserts



<b>Art. no.</b>	<b>13563 120</b>
<b>Brand</b>	HELICOIL
<b>Manufacturer Part Number</b>	01400120104/10
<b>Suitable for screw thread</b>	M12
<b>Helicoil pilot hole diameter</b>	12.5 mm
<b>Gross Weight</b>	0.017 kg
<b>Product Group</b>	153