## Miniature cutting insert, type AP HW5615 For copy and longitudinal turning

## Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

## Version

 $\bullet$  Solid carbide cutting insert with 98  $^\circ$  working angle with internal cooling

## Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Extremely sharp blades ensure process reliability for cutting

Art. no.	17120 816
Shaft diameter	3 mm
ISO name	AP
Length	39 mm
Clearance length	10 mm
Radius	0.1 mm
Programming size 2	0.5 mm
Programming size	0.8 mm
Min. bore diameter	2.1 mm
Machining direction	Left
Carbide type	HW5615
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

4050293373806



