

## Flat spiral lathe chuck DURO-M DIN ISO 702-3 DIN 55027



### Application:

The Duro-M is a manually operated rotary lathe chuck with spiral ring and through hole. It is mainly used on conventional lathes for machining turned parts.

### Execution:

- Chuck body (and all other components) made of steel
- Centric clamping
- High clamping force
- High concentricity
- Optimised for weight and mass inertia
- Minimum interference contour
- Three-jaw lathe chuck
- The Duro-M is also available with double jaw guide as an option.

### Advantage:

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.
- Control edge
- Use on conventionally clamping, horizontal and vertical lathes as well as milling machines, rotary tables and dividers.

### Delivery:

Ref. no. 22386120-22386138 Scroll lathe chuck 3-jaws with drilling and turning jaws  
Ref. no. 22411231-22411282 Scroll lathe chuck 3-jaws with plain jaws and reverse top jaws.

The matching chuck key is included in the scope of delivery.



<b>Art. no.</b>	<b>22386 122</b>
<b>Brand</b>	RÖHM
<b>Manufacturer Part Number</b>	185502
<b>Outer diameter</b>	125 mm
<b>Number of jaws</b>	3 PCS
<b>DIN</b>	55027
<b>ISO</b>	702-3
<b>Taper shank size</b>	4
<b>Clearance hole</b>	32 mm
<b>Max. taper diameter</b>	63.5 mm
<b>Length 2</b>	52 mm
<b>Height</b>	73.7 mm
<b>Pitch circle diameter</b>	66 mm
<b>Length</b>	33 mm
<b>Height 2</b>	69 mm
<b>Max. rotation speed</b>	5500
<b>Tension force</b>	31 kN
<b>Max. torque</b>	80 Nm
<b>Square width</b>	9 mm
<b>Weight</b>	6.188 kg
<b>Gross Weight</b>	6.188 kg
<b>Product Group</b>	203

### EAN

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