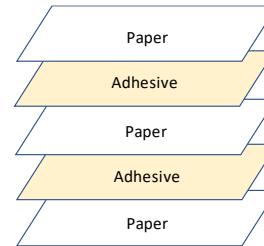


Technical Data Sheet

Material no.	STR308195
Product	Straw 3 layers Ø 8 mm x 195 mm
Structure (outside to inside)	paper/glue/paper/glue/paper
Version	V3 – 30.10.2020

COMPOSITION OF MATERIAL

Material (outside to inside)	Thickness μm	Substance g/m^2	Tolerance g/m^2	g/piece *
Inks (if printed)		1,2	$\pm 1,0$	0,01
Paper	360	300,0	± 30	1,44
Adhesive		12,0	$\pm 2,0$	0,10
TOTAL rounded	360	312,0 (313,2)		1,54 (1,55)



LEGISLATIVE COMPLIANCE

Material	FDA	EU	BfR	LFBG
Paper	21 CFR §§ 176.170 + 176.180	1935/2004 2023/2006 1895/2005	XXXIV	§§ 30 and §§ 31
Adhesive	21 CFR § 175.105	1935/2004 2023/2006 10/2011	XIV XXXVI	

LOGISTIC CONDITIONS

Storage	Time	Temperature	Humidity
	12 months	15 – 22 °C	40 – 60 %

*Calculated values as information for ECO licence fees

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The indicated values are valid for all manufacturing sites being part of the alliance Black System.

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