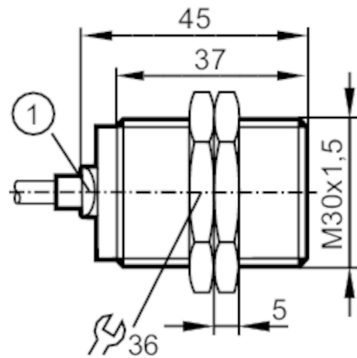


# IIR212



## Inductive full-metal sensor

IIB3015BBPKG/AM/SC/2M/PUR



1 LED 2-colour yellow/green



### Product characteristics

Electrical design	PNP
Output function	normally open
Sensing range [mm]	15
Housing	threaded type
Dimensions [mm]	M30 x 1.5 / L = 45

### Application

Special feature	Halogen-free; Drag chain suitability; Increased sensing range; Full-metal housing; Magnetic-field immune; anti-spatter
Application	Use in welding applications
Pressure rating [bar]	10
Note on pressure rating	sensing face
Magnetic-field immune	yes

### Electrical data

Operating voltage [V]	10...30 DC
Current consumption [mA]	< 10
Protection class	III
Reverse polarity protection	yes

### Outputs

Electrical design	PNP
Output function	normally open
Max. voltage drop switching output DC [V]	2.5
Permanent current rating of switching output DC [mA]	100
Switching frequency DC [Hz]	2
Short-circuit protection	yes
Overload protection	yes

# IIR212



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Detection zone		
Sensing range	[mm]	15
Real sensing range Sr	[mm]	15 ± 10 %
Operating distance	[mm]	0...12.15
Increased sensing range		yes
Accuracy / deviations		
Correction factor		steel: 1 / stainless steel: 0.7 / brass: 0.6 / aluminium: 0.5 / copper: 0.2
Hysteresis	[% of Sr]	3...15
Switch point drift	[% of Sr]	-10...10
Operating conditions		
Ambient temperature	[°C]	-40...85
Protection		IP 65; IP 66; IP 67; IP 68; IP 69K
Tests / approvals		
EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-6 HF conducted	10 V
	EN 55011	class B
Impact resistance		1 J
Vibration resistance	EN 60068-2-6 Fc	20 g (10...3000 Hz) / 50 sweep cycles per frequency; 1 octave per minute in 3 axes
Shock resistance	EN 60068-2-27 Ea	100 g 11 ms half-sine; 3 shocks each in every direction of the 3 coordinate axes
Continuous shock resistance	EN 60068-2-27	40 g 6 ms; 4000 shocks each in every direction of the 3 coordinate axes
Fast temperature change	EN 60068-2-14 Na	TA = -40 °C; TB = 85 °C; t1 = 30 min; t2 = < 10 s; 50 cycles
Salt spray test	EN 60068-2-52 Kb	Schärfegrad 5 (4 Prüfzyklen)
MTTF	[years]	1152
UL approval	Ta	-25...75 °C
	Enclosure type	Type 1
	voltage supply	Limited Voltage/Current
	UL Approval no.	A019
	File number UL	E174191
Mechanical data		
Weight	[g]	176.5
Housing		threaded type
Mounting		flush mountable
Dimensions	[mm]	M30 x 1.5 / L = 45
Thread designation		M30 x 1.5
Materials		stainless steel (1.4404 / 316L) anti-spatter; sensing face: stainless steel (1.4404 / 316L) anti-spatter; LED window: PEI; lock nuts: brass anti-spatter
Tightening torque	[Nm]	60
Drag chain suitability		yes
Drag chain suitability	bending radius for flexible use	min. 10 x cable diameter
	bending cycles	> 5 Mio.
Full-metal housing		yes

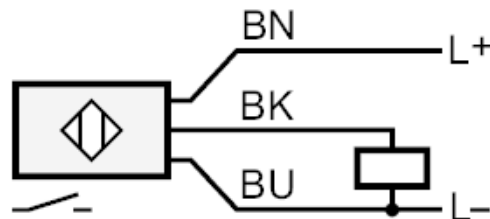
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## Inductive full-metal sensor

IIB3015BBPKG/AM/SC/2M/PUR

Displays / operating elements		
Display	switching status	LED, yellow
	operation	LED, green
Accessories		
Accessories (supplied)	lock nuts: 2	
Remarks		
Pack quantity	1 pcs.	
Electrical connection		
Cable: 2 m, PUR, Halogen-free, Ø 4.9 mm; not irradiated (can be recycled); 3 x 0.34 mm <sup>2</sup> / resistant to welding sparks		
Connection		



Core colours	
BK	black
BN	brown
BU	blue