

SC chamfer mill 90°

ULTRA coated

ATORN®



Application

For producing 45° chamfers and for deburring up to 1300 N/mm²

Version

- defined cutting edge rounding
- 6-8 teeth
- High-performance ULTRA coating for universal application

| Application | Steel (N/mm ²) | | | Stainless steel | | Alu | | Brass | | Bronze | | Plas-tics | Graphite G(C)FK | GG(G) GjMW | Titan-alloy | Nickel-alloy | Super-alloy | Hard mat. | |
|-------------|----------------------------|-------|-------|-----------------|---------|-------|------|-------|------|--------|------|-----------|-----------------|------------|-------------|--------------|-------------|-----------|---------|
| | <700 | <1000 | <1300 | marten. | austen. | short | long | short | long | short | long | | | | | | | <55 HRC | <65 HRC |
| | 110 | 70 | 60 | 80 | 60 | 280 | | 170 | 150 | 150 | 130 | | | 90 | 30 | 30 | 30 | 40 | 35 |

| | |
|--------------------------------------|-------------------|
| Art. no. | 11545 060 |
| Cutting edge diameter | 6 mm |
| Werkstückkante | 45 Grad |
| Chamfer angle | 90 Degree |
| Type | H |
| Number of cutting edges | 6 PCS |
| Surface | ULTRA H |
| Shaft diameter | 6 mm |
| Tool holding device | HB parallel shank |
| Cutting edge length | 4.2 mm |
| Suitable for material group P | 1 |
| Suitable for material group M | 1 |
| Suitable for material group K | 1 |
| Suitable for material group N | 1 |
| Suitable for material group S | 2 |
| Suitable for material group H | 1 |

EAN-Code

405029374366 1