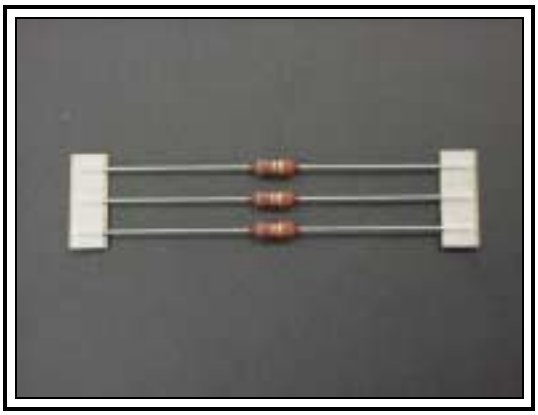
POWER RESISTOR - PR01

FEATURES

- Metal film;
- High power in small package;
- Different leads for different applications;
- Several forming styles are available;
- Defined interruption behavior (fusing time);
- Nonflammable lacquer;
- High stability, reliability and uniformity characteristics;
- Several packing and taping configurations;
- Precision tolerance is available (1%);
- Good performance for pulse applications.



MARKET SEGMENTS AND APPLICATIONS

Industry sector	Application segment	End-user equipment
Industrial	Power	Power supplies Motor speed controls
Telecom	Data Communication	Line protection resistor Power supplies
Consumer	Sound & Vision	Amplifiers, Color monitor Television, Video cassette recorder
	Kitchen Appliances	Blender
	Lighting	Ballast equipment
Automotive	Electronic Systems	Dashboard electronics Lighting equipment Window/mirror steering ABS system, Alarm system Airbag, Electronic fuel injection

TECHNOLOGY

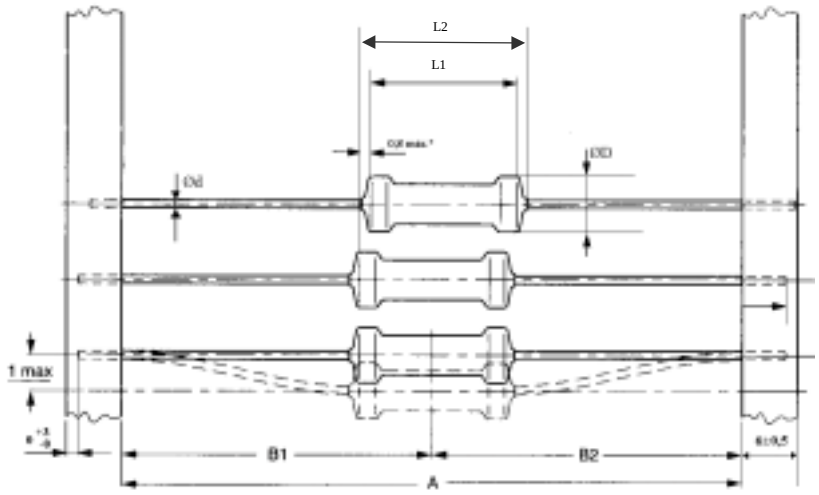
A homogenous film of metal alloy is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned connecting wires of electrolytic copper or copper-clad iron are welded to the end-caps. The resistors are coated with a red, nonflammable lacquer, which provides electrical, mechanical and climatic protection. The encapsulation is resistant to all cleaning solvents in accordance with “MIL-STD-202E, method 215” and “IEC 60068-2-45”.

QUICK REFERENCE DATA

DESCRIPTION	PR01 ±5% (E24 serie)	PR01 ±1% (E24/E96 series)
	Cu / FeCu lead	
Resistance range	0.22Ω to 1MΩ	1Ω to 1MΩ
Maximum dissipation at Tamb = 70ºC	1W	
Thermal resistance (Rth)	135K/W	
Temperature coefficient	≤ ± 250 ppm/ºC	
Limiting voltage (DC or RMS)	350V	
Rated voltage (1)	$\sqrt{Pn \times R}$	
Basic specification	IEC 60115-1 and 60115-4	
Climatic category (IEC 60068)	55/155/56	
Stability, ΔR/Rmax., after:		
Load	±5% +0.1Ω	±1% +0.1Ω
Climatic test	±3% +0.1Ω	±1% +0.1Ω
Resistance to soldering heat	±1% +0.05Ω	±0.5% +0.05Ω

Note:
1- Maximum rated voltage is the “Limiting voltage”.

MECHANICAL DATA



* Max. displacement between any two resistors.
Dimensions in mm.

Table 1

Type	A	L1max	L2 max	D max	|B1-B2|	ϕd	Mass per 100 units (g)
PR01	52 +1.5/-0	6.5	8.5	2.5	± 1.2	0.58 ± 0.05 Cu*	24
						0.8 ± 0.03 Cu	33
						0.6 ± 0.05 FeCu	27

* Preferred type
Dimensions in mm

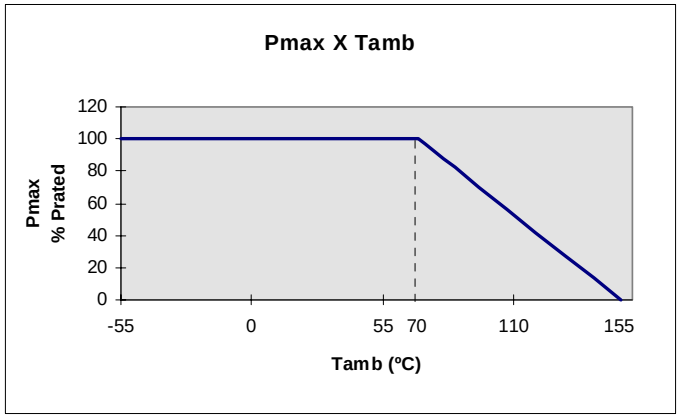
MOUNTING

The resistors are suitable for processing on automatic insertion equipment, cutting and bending machines.

ELECTRICAL CHARACTERISTICS

DERATING

The power resistor that the resistor can dissipate depends on the operating temperature



Maximum dissipation (Pmax.) in percentage of rated power as a function of ambient temperature (Tamb.).

APPLICATION INFORMATION FOR HOT-SPOT AND SOLDER-SPOT

Hot-spot

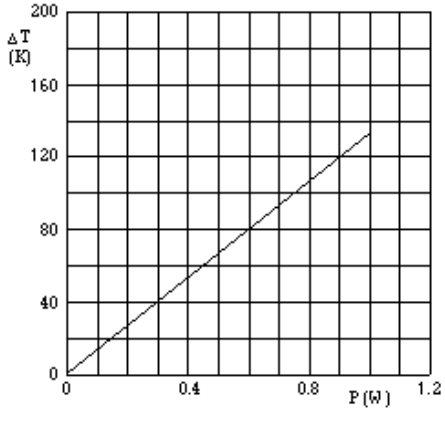


Fig. 1- ϕ 0.58mm Cu – leads
Hot Spot temperature rise (ΔT) as a function of dissipated power

Solder-spot

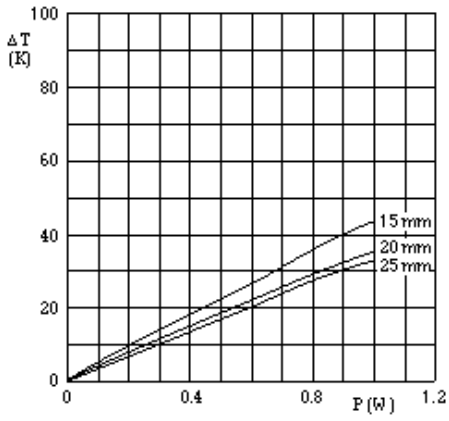


Fig. 2 - ϕ 0.58mm Cu – leads
Minimum distance from resistor body to PCB=1mm
Temperature rise (ΔT) at the lead end (Soldering point) as a function of dissipated power at various leads lengths after mounting.

Hot-spot

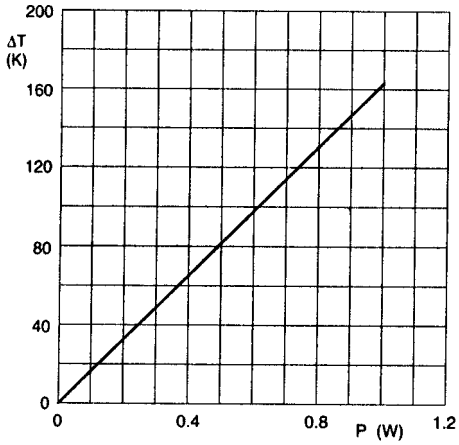


Fig. 3 - ϕ 0.6mm FeCu – leads
Hot Spot temperature rise (ΔT) as a function of dissipated power.

Solder-spot

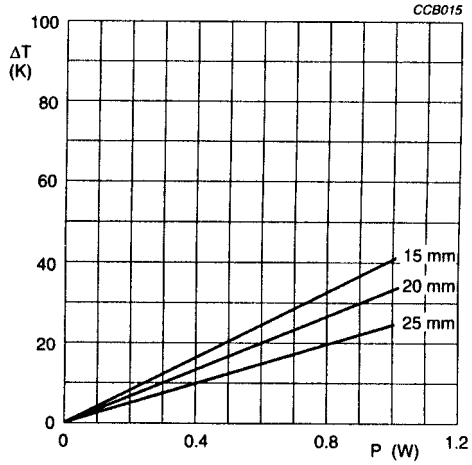


Fig. 4 - ϕ 0.6mm FeCu – leads
Minimum distance from resistor body to PCB=1mm
Temperature rise (ΔT) at the lead end (Soldering point) as a function of dissipated power at various leads lengths after mounting.

Note:
The maximum permissible hot-spot temperature is 205ºC.

PULSE LOADING CAPABILITIES

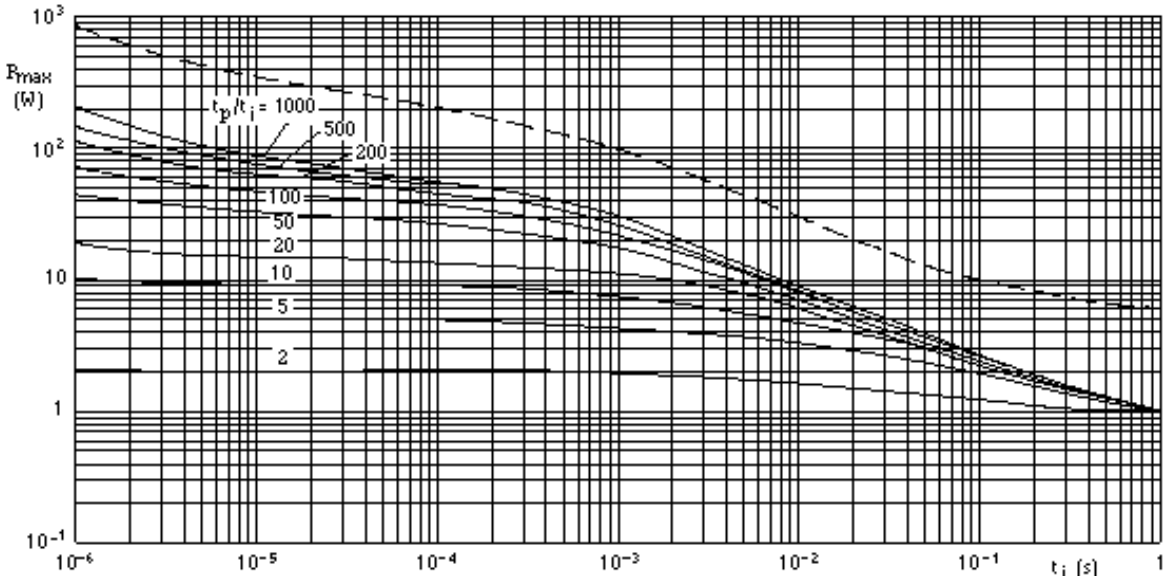


Fig. 5 – Pulse on a regular basis, maximum permissible peak pulse power (^Pmax) as a function of pulse duration (ti).

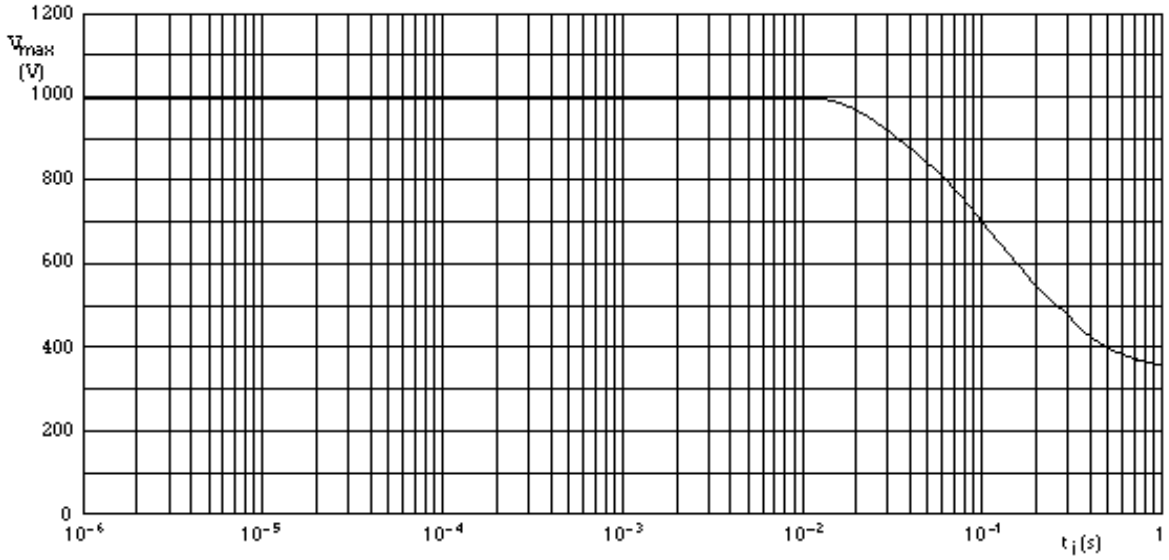


Fig. 6 - Pulse on a regular basis, maximum permissible peak pulse voltage (^Vmax) as a function of pulse duration (ti).

INTERRUPTION CHARACTERISTICS

The graph based on measured data under constant voltage conditions; these data may deviate according to the application.

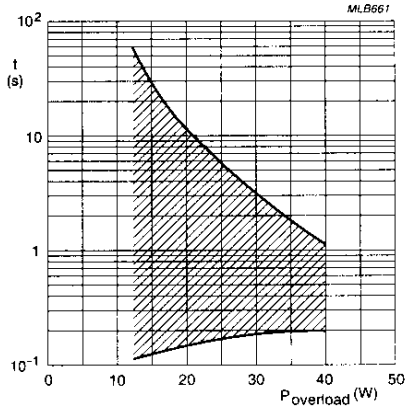


Fig. 7 - Time to interruption as a function of overload power for range: 0R22 ≤ Rn < 1R.

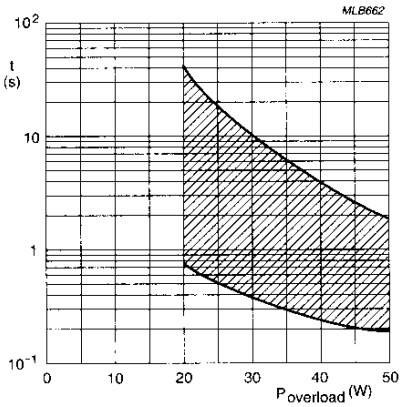


Fig. 8 - Time to interruption as a function of overload power for range: 1R ≤ Rn < 15R.

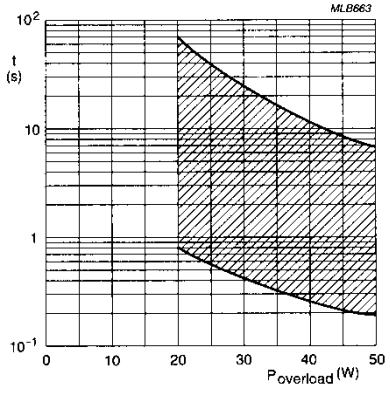


Fig. 9 - Time to interruption as a function of overload power for range: 16R ≤ Rn < 560R.

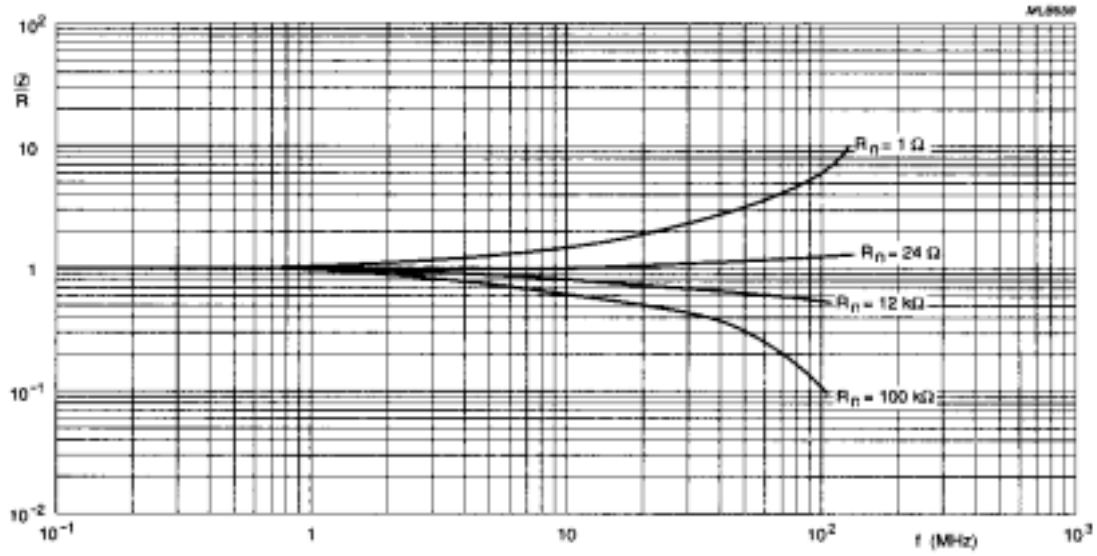


Fig. 10 - Impedance as a function of applied frequency.

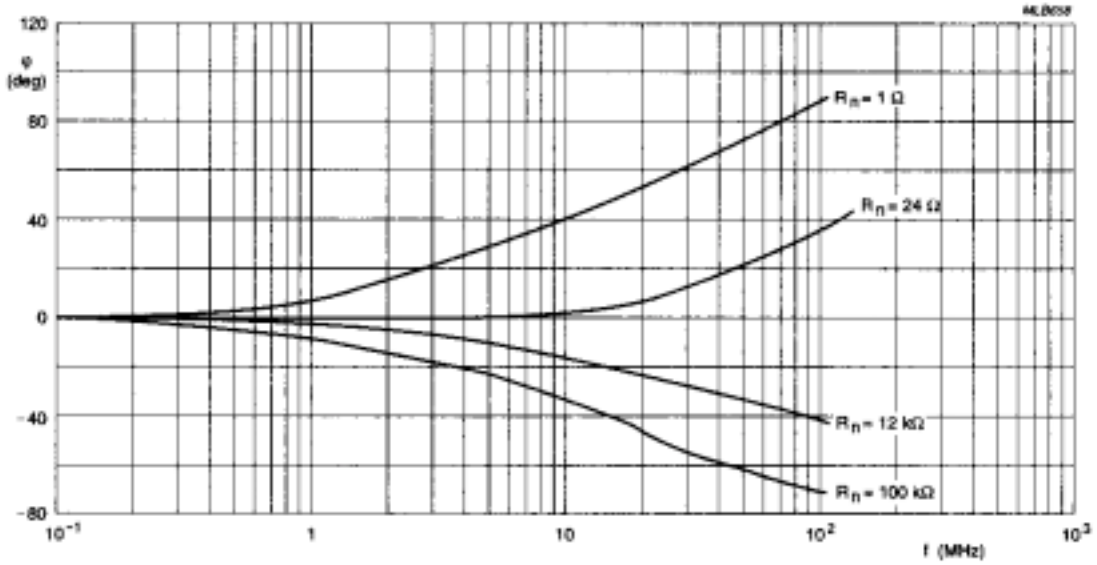


Fig. 11 - Phase angle as a function applied frequency.

MARKING

The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC publication 60062 “color code for fixed resistors”.
Standard values of nominal resistance are taken from the E24/E96 series for resistors with a tolerance of ±5% or 1%. The values of the E24/E96 series are in accordance with “IEC publication 60063”.

ORDERING INFORMATION

Table 2. Ordering code indicating resistor type and packaging

TYPE	LEAD ∅ (mm)	TOL (%)	ORDERING CODE 23xx xxx xxxxx		
			BANDOLIER IN AMMOPACK		BANDOLIER ON REEL
			STRAIGHT LEADS		
			52 mm	52 mm	52 mm
			5000 units	1000 units	5000 units
PR01	Cu 0.58	1	22 196 1xxxx	06 191 2xxxx	06 191 5xxxx
		5	22 193 14xxx	06 197 53xxx	06 197 23xxx

Note: For formed types see “Formed Types Specification”

ORDERING CODE

- The resistors have a 12 digit ordering code starting with 23
- The subsequent 6 or 7 digits indicate the resistor type and packaging, see table 2.
- For 5% tolerance the remaining 3 digits indicate the resistance value;
  - The first 2 digits indicate the resistance value.
  - The last digit indicates the resistance decade in accordance with table 3.
- For 1% tolerance the remaining 4 digits indicate the resistance value;
  - The first 3 digits indicate the resistance value.
  - The last digit indicates the resistance decade in accordance with table 3.

Table 3. Last digit of 12NC

RESISTANCE DECADE (5%)	RESISTANCE DECADE (1%)	LAST DIGIT
0.22 to 0.91Ω	-	7
1 to 9.1Ω	1 to 9.76Ω	8
10 to 91Ω	10 to 97.6Ω	9
100 to 910Ω	100 to 976Ω	1
1 to 9.1kΩ	1 to 9.76kΩ	2
10 to 91kΩ	10 to 97.6kΩ	3
100 to 910kΩ	100 to 976kΩ	4
1MΩ	1MΩ	5

Example:
The ordering code for resistor type PR01 with Cu leads and a value of 150Ω 5%, supplied on a bandolier of 1000 units in ammopack, is: 2306 197 53151.

PACKAGING

Bandolier in ammopack

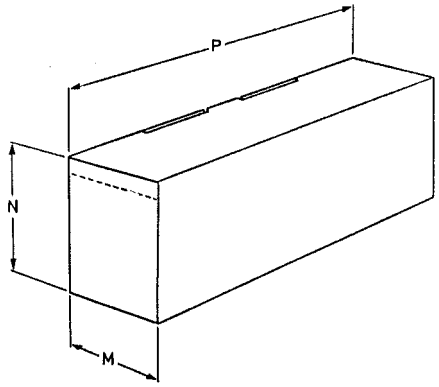


Table 4.

Product	Quantity	M	N	P	Bandolier Width
PR01	1000	82	28	262	52 +1.5/-0
	5000	78	100	260	52 +1.5/-0

Dimensions in mm

Bandolier on Reel (optional)

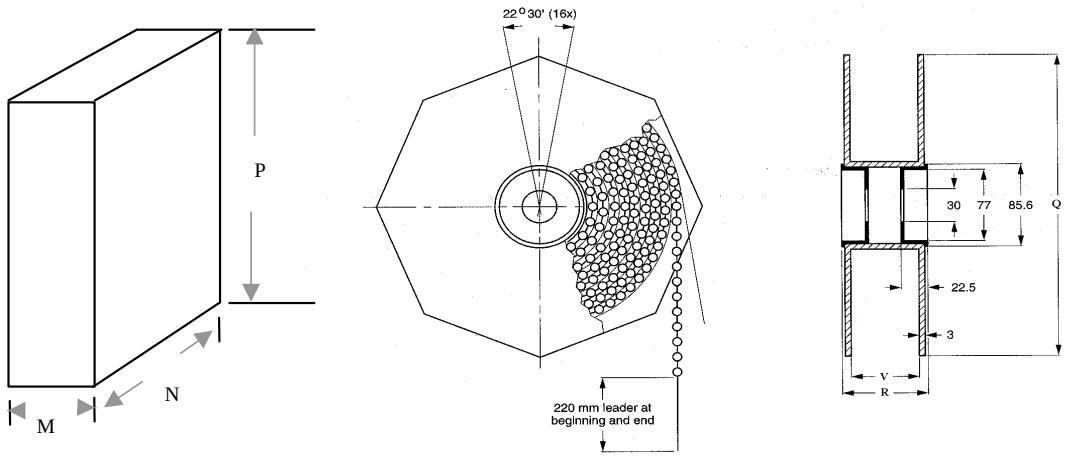


Table 5.

Product	Quantity	M	N	P	Q	V	R	Bandolier Width
PR01	5000	92	311	311	305	75	86	52 +1.5/-0

Dimensions in mm

TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with the schedule of "IEC publication 60115-1", category LCT/UCT/56 (rated temperature range: Lower category temperature, upper category temperature; damp heat, long term, 56 days). The testing also covers the requirements specified by EIA and EIAJ.

The tests are carried out in accordance with IEC publication 60068-2, "Recommended basic climatic and mechanical robustness testing procedure for electronic components" and under standard atmospheric conditions according to "IEC 60068-1", subclause 5.3.

In Table 6 the tests and requirements are listed with reference to the relevant clauses of "IEC publications 60115-1 and 60068-2"; a short description of the test procedure is also given. In some instances deviations from the IEC recommendations were necessary for out method of specifying.

All soldering tests are performed with mildly activated flux.

Table 6. Test procedures and requirements

IEC 60115-1 CLAUSE	IEC 60068-02 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS	
				PR01 5%	PR01 1%
4.4.1		Visual examination		No holes; clean surface no damage	
4.4.2		Dimensions (outline)	gauge (mm)	See table 1	
4.5		Resistance	applied voltage (+0/-10%): R<10Ω: 0.1V 10Ω ≤ R < 100Ω: 0.3V 100Ω ≤ R <1 kΩ : 1V 1kΩ ≤ R < 10 kΩ:3V 10 kΩ ≤ R < 100 kΩ: 10V 100 kΩ ≤ R < 1MΩ: 25V R = 1MΩ: 50V	R - Rnom: max.: ± 5%	R - Rnom: max.: ± 1%
4.6.1.1		Insulation resistance	Maximum voltage (DC) after 1 minute; metal block method	R_{ins} min.: 10^4 MΩ	
4.7		Voltage proof on insulation	Maximum voltage 500V (RMS) during 1 minute; metal block method	No breakdown on flashover	
4.8.4.2		Temperature coefficient	At 20/ LCT /20ºC and 20/ UCT / 20ºC: (TC ppm/ºC)	≤ ± 250ppm	
4.16	21 (U)	Robustness of Terminations:			
4.16.2	21 (Ua1)	Tensile all samples	load 10N; 10s	Number of failures:<$1x10^{-6}$	
4.16.3	21 (Ub)	Bending half number of samples	load 5N; 4 X 90º	Number of failures:<$1x10^{-6}$	
4.16.4	21 (Uc)	Torsion other half of samples	3 x 360º in opposite directions	No damage ΔR/Rmax.:±0.5% + 0.05Ω	
4.17	20 (Ta)	Solderability	2s; 235ºC;	Good tinning; no damage	
4.18	20 (Tb)	Resistance to soldering heat	Thermal shock: 3s; 350ºC ; 6mm from body	ΔR/R max.: ±1% + 0.05Ω	ΔR/R max.: ±0.5% +0.05Ω
4.19	14 (Na)	Rapid change of temperature	30 minutes at LCT and 30 minutes at UCT; 5 cycles	no visual damage	
				ΔR/Rmax.: ±1%+0.05Ω	ΔR/Rmax.: ±0.5%+0.05Ω

IEC 60115-1 CLAUSE	IEC 60068-02 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS	
				PR01 5%	PR01 1%
4.22	6 (Fc)	Vibration	frequency 10 to 500 Hz, displacement 1.5mm or acceleration 10g, three directions; total 6h (3x2h)	No damage ΔR/Rmax.: ±0.5% +0.05Ω	
4.23		Climatic sequence		R_{ins} min.: 10^3 MΩ	
4.23.3	30 (Db)	Damp heat (accelerated) 1st cycle			
4.23.6	30 (Db)	Damp heat (accelerated) remaining cycles	6 days; 55 °C; 95 to 98% R.H.	ΔR/Rmax.: ± 3% + 0.1Ω	ΔR/Rmax.: ± 1% + 0.1Ω
4.24.2	3 (Ca)	Damp heat (steady state) (IEC)	56 days; 40 °C; 90 to 95% R.H; loaded with 0.01Pn (IEC steps: 4 to 100V)	R_{ins} min.: 10^3 MΩ	
				ΔR/R max.: ± 3% + 0.1Ω	ΔR/R max.: ± 1% + 0.1Ω
4.25.1		Endurance (at 70 °C)	1000h loaded with Pn or Vmax 1.5h on and 0.5h off	ΔR/Rmax.: ± 5% + 0.1Ω	ΔR/Rmax.: ± 1% + 0.1Ω
4.29	45 (Xa)	Component solvent resistance	Isopropyl alcohol or H_2O followed by brushing in accordance with "MIL 202F"	No visual damage	
See 2nd amendment to "ÏEC 60115-1".		Pulse Load		See figs. 5 and 6	