



the sensor people





Figure can vary

Part no.: 50134238 HT25CI/2N-200-M12 Diffuse sensor with background suppression











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#### **Technical data**

Basic data	
Series	25C
Operating principle	Diffuse reflection principle with background suppression
Optical data	
Black-white error	< 10% up to 500 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0 1.3 m
Operating range, gray 18%	0.005 0.8 m
Operating range, black 6%	0.005 0.7 m
Operating range limit	Typical operating range
Operating range limit	0 1.3 m
Adjustment range	50 1,300 mm
Light source	LED , Infrared
LED light wavelength	850 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Electrical data	
Protective circuit	Polarity reversal protection
	Short circuit protected
Performance data	40, 2014 BO 1 1 1 1 1 1
Supply voltage U <sub>B</sub>	10 30 V , DC , Incl. residual ripple
Residual ripple	0 15 % , From U <sub>B</sub>
Open-circuit current	0 20 mA
Outputs	
Number of digital switching outputs	2 Piece(s)
Switching outputs	
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U <sub>B</sub> -2.5V) low: ≤2.5V
Switching output 1	
Assignment	Connection 1, pin 4
Switching element	Transistor , NPN
Switching principle	Light switching
Switching output 2	
Assignment	Connection 1, pin 2
Switching element Transistor , NPN	
Switching principle	Dark switching
	<del>_</del>
Timing	
-	1,000 Hz
Timing Switching frequency Response time	1,000 Hz 0.33 ms

Connection

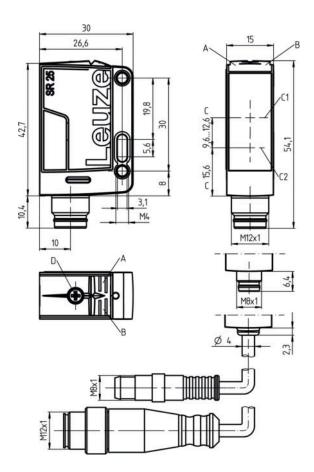


Connection 1				
Function	Signal OUT Voltage supply			
Type of connection	Cable with connector			
Cable length	200 mm			
Sheathing material	PUR			
Cable color	Black			
Wire cross section	0.2 mm²			
Thread size	M12			
Туре	Male			
Material	PUR			
No. of pins	4 -pin			
Encoding	A-coded			
lechanical data				
imension (W x H x L)	15 mm x 42.7 mm x 30 mm			
ousing material	Plastic , ABS			
ens cover material	Plastic			
et weight	33 g			
ousing color	Red			
ype of fastening	Through-hole mounting with M4 thread Via optional mounting device			
ompatibility of materials	ECOLAB			
peration and display				
ype of display	LED			
umber of LEDs	2 Piece(s)			
perational controls	Multiturn potentiometer			
unction of the operational control	Range adjustment			
nvironmental data				
mbient temperature, operation	-40 60 °C			
mbient temperature, storage	-40 70 °C			
ertifications				
egree of protection	IP 67 IP 69K			
rotection class	III			
ertifications	c UL US			
tandards applied	IEC 60947-5-2			
lassification				
ustoms tariff number	85365019			
Cl@ss 8.0	27270904			
Cl@ss 9.0	27270904			
016633 0.0				
TIM 5.0	EC002719			



### **Dimensioned drawings**

All dimensions in millimeters



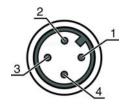
- A Green LED
- B Yellow LED
- C Optical axis
- C1 Receiver
- C2 Transmitter
- D Range adjustment

#### **Electrical connection**

Connection 1		
Function	Signal OUT Voltage supply	
Type of connection	Cable with connector	
Cable length	200 mm	
Sheathing material	PUR	
Cable color	Black	
Wire cross section	0.2 mm <sup>2</sup>	
Thread size	M12	
Туре	Male	
Material	PUR	
No. of pins	4 -pin	
Encoding	A-coded	

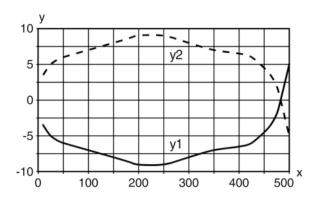


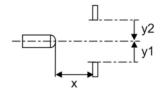
Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1



### **Diagrams**

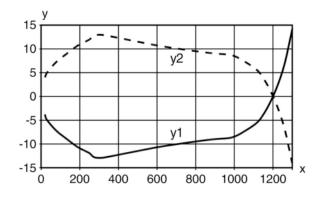
Typ. response behavior (focusing distance 500 mm)

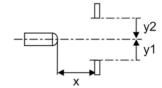




- Range [mm] Misalignment [mm]

Typ. response behavior (focusing distance 1300 mm)

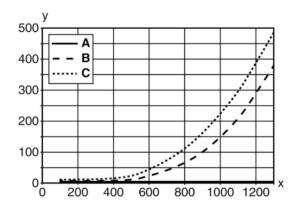


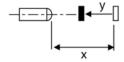




Distance [mm] Misalignment [mm] У

### Typ. black/white behavior





Range [mm] Reduction of range [mm] y A B C

White 90%

Gray 18% Black 6%

### **Operation and display**

### **LEDs**

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

#### Part number code

Part designation: AAA25C d EE-f.GGH/iJ-K

AAA25C	Operating principle / construction: HT25C: diffuse reflection sensor with background suppression PRK25C: retro-reflective photoelectric sensor with polarization filter LS25C: throughbeam photoelectric sensor transmitter LE25C: throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	Light type: n/a: red light l: infrared light
EE	Light source: n/a: LED L1: laser class 1 L2: laser class 2



f	Preset range (optional): n/a: operating range acc. to data sheet xxxF: preset range [mm]
GG	Equipment: A: autocollimation principle (single lens) S: small light spot D: detection of stretch-wrapped objects X: extended model HF: suppression of HF illumination (LED) XL: extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking
Н	Operating range adjustment: 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button
i	Switching output/function OUT 1/IN: Pin 4 or black conductor:  2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching)
J	Switching output / function OUT 2/IN: pin 2 or white conductor: 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable
К	Electrical connection: n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)

#### Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### For UL applications:

- Only for use in "class 2" circuits
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)
- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- Sum of the output currents for both outputs 100 mA

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#### **Accessories**

## Connection technology - Connection cables

Part no.	Designation	Article	Description
50130652	KD U-M12-4A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50130690	KD U-M12-4W- V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

## Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
( -: · · ·	50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
do	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

#### Note