

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

EVO-STIK EPOXY RAPID - RESIN Supercedes Date: 15-Nov-2018

Revision Date 15-Nov-2018 Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product NameEVO-STIK EPOXY RAPID - RESINPure substance/mixtureMixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended useResin.Uses advised againstNone known

1.3. Details of the supplier of the safety data sheet

Company Name Bostik SA Immeuble "Le Jade" 253 Avenue du President Wilson 93211 La Plaine Saint Denis France Tel: +33 (0)1 55 99 90 00 Fax: +33 (0)1 55 99 90 01

E-mail address

SDS.box-EU@bostik.com

1.4. Emergency telephone number

 United Kingdom
 +44 (1785) 272650

 Ireland
 +353 (1) 8624900 (Monday- Friday 9am-5pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Chronic aquatic toxicity	Category 2 - (H411)

2.2. Label Elements

Contains: Bisphenol A diglycidyl ether, Formaldehyde, polymer with (chloromethyl)oxirane and phenol



Signal word Warning

Hazard statements

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H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects

Precautionary statements

P101 - If medical advice is needed, have product container or label at hand

P102 - Keep out of reach of children

P273 - Avoid release to the environment

P280 - Wear protective gloves and eye/face protection

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P337 + P313 - If eye irritation persists: Get medical advice/attention

P391 - Collect spillage

P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other Hazards

Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released upon curing

PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]		REACH Registration Number
Bisphenol A diglycidyl ether	216-823-5	1675-54-3	80 - 100	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)	Eye Irrit. 2 :: C>=5% Skin Irrit. 2 :: C>=5%	No data available
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	500-006-8	9003-36-5	5 - <10	Skin Irrit. 2 (H315) Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)		01-2119454392- 40-XXXX
Glycidoxypropyltrimetho xysilane	219-784-2	2530-83-8	1 - <3	Eye Dam. 1 (H318)		01-2119513212- 58-XXXX

Full text of H- and EUH-phrases: see section 16

Note: ^ indicates not classifed, however, the substance is listed in section 3 as it has an OEL

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measu	Ires
4.1. Description of first aid measu	res_
General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).
4.2. Most important symptoms an	d effects, both acute and delayed
Symptoms	Itching. Rashes. Hives. Burning sensation.
4.3. Indication of any immediate n	nedical attention and special treatment needed
Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.
SECTION 5: Firefighting me	
SECTION 5: Firefighting me	
SECTION 5: Firefighting me 5.1. Extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the
SECTION 5: Firefighting me 5.1. Extinguishing media Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams.
SECTION 5: Firefighting me <u>5.1. Extinguishing media</u> Suitable extinguishing media Unsuitable extinguishing media <u>5.2. Special hazards arising from t</u>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams.
SECTION 5: Firefighting me <u>5.1. Extinguishing media</u> Suitable extinguishing media Unsuitable extinguishing media <u>5.2. Special hazards arising from the</u>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams.
SECTION 5: Firefighting me 5.1. Extinguishing media Suitable extinguishing media Unsuitable extinguishing media 5.2. Special hazards arising from the chemical	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams.
SECTION 5: Firefighting me 5.1. Extinguishing media Suitable extinguishing media Unsuitable extinguishing media 5.2. Special hazards arising from the chemical 5.3. Advice for firefighters Special protective equipment for	Assures Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams. the substance or mixture Product is or contains a sensitiser. May cause sensitisation by skin contact. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
SECTION 5: Firefighting meta 5.1. Extinguishing media Suitable extinguishing media Unsuitable extinguishing media 5.2. Special hazards arising from the chemical 5.3. Advice for firefighters Special protective equipment for fire-fighters SECTION 6: Accidental rele	Assures Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams. the substance or mixture Product is or contains a sensitiser. May cause sensitisation by skin contact. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

- Other information Refer to protective measures listed in Sections 7 and 8.
- For emergency responders Use personal protection recommended in Section 8.

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6.2. Environmental precautions		
Environmental precautions	Prevent further leakage or spillage if safe to do so.	
6.3. Methods and material for cont	ainment and cleaning up	
Methods for containment	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.	
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.	
6.4. Reference to other sections		
Reference to other sections	See section 8 for more information. See section 13 for more information.	
SECTION 7: Handling and s	torage	
7.1. Precautions for safe handling	_	
Advice on safe handling	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protection recommended in Section 8.	
General hygiene considerations	Do not eat, drink or smoke when using this product.	
7.2. Conditions for safe storage, in	ncluding any incompatibilities	
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.	
7.3. Specific end use(s)		
Specific Use(s) This product is a cyanoacrylate-based adhesive. Resin.		
Risk Management Methods (RMM)	The information required is contained in this Safety Data Sheet.	
Other information	Observe technical data sheet.	

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Exposure Limits

Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released upon curing

Chemical Name	European Union	Ireland	United Kingdom
Methyl alcohol	TWA: 200 ppm	TWA: 200 ppm	TWA: 200 ppm
67-56-1	TWA: 260 mg/m ³	TWA: 260 mg/m ³	TWA: 266 mg/m ³
	*	STEL: 600 ppm	STEL: 250 ppm
		STEL: 780 mg/m ³	STEL: 333 mg/m ³
		Sk*	Sk*

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration No information available. **(PNEC)**

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8.2. Exposure controls	
Engineering controls	Please refer also to Safety Data Sheet of Part B.
Personal Protective Equipment Eye/face protection Hand protection	: Wear safety glasses with side shields (or goggles). Wear protective gloves: Nitrile rubber, Butyl rubber. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	Ensure adequate ventilation, especially in confined areas.
Environmental exposure controls	Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Liquid No information available Light yellow Slight No information available	
Values	Remarks • Method
	Not applicable
No data available	
No doto ovoilable	
NO Gala avaliable	
No data available	
No data available	
	@ 25 °C
No data available	
No information available No information available No information available No information available 1.15 g/cm ³ No information available	
	No information available Light yellow Slight No information available Values No data available No data available > 200 °C 150 °C No data available No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

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Reactivity	No information available.
10.2. Chemical stability	
Stability	Stable under normal conditions.
Explosion Data Sensitivity to mechanical impact Sensitivity to static discharge	None.
10.3. Possibility of hazardous react	tions
Possibility of hazardous reactions	None under normal processing.
10.4. Conditions to avoid	
Conditions to avoid	None known based on information supplied.
10.5. Incompatible materials	
Incompatible materials	Strong acids. Strong bases. Strong oxidising agents.
10.6. Hazardous decomposition pro	oducts
Hazardous decomposition products	None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure

Product information	
Inhalation	May cause irritation of respiratory tract.
Eye contact	Irritating to eyes. Causes serious eye irritation.
Skin contact	May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
Symptoms related to the physical	, chemical and toxicological characteristics
Symptoms	Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.
Numerical measures of toxicity	
Acute Toxicity	

The following values are calculated based on chapter 3.1 of the GHS document

Component Information			
Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50

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		_	
Bisphenol A diglycidyl ether 1675-54-3	= 11300 µL/kg (Rat)	LD50 >2000 mg/Kg (Rat)	
Formaldehyde, polymer with (chloromethyl)oxirane and phenol 9003-36-5	> 2 g/kg (Rat)	LD50 > 2000 mg/kg (Rat) (OECD 402)	
Glycidoxypropyltrimethoxysilan	= 8025 mg/kg (rat)	= 4250 mg/kg(Rabbit)	> 5.3 mg/L (Rat)4 h
е			
2530-83-8			

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitisation	May cause sensitisation by skin contact.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
	Depending association data the classification with in our set and
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	Based on available data, the classification criteria are not met.
STOT - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to Micro-organisms	Crustacea	M-Factor
Glycidoxypropyltrimetho xysilane 2530-83-8	-	LC50 (96h) = 55 mg/L (Cyprinus carpio) OECD 203	-	EC50 (48h) =473 mg/L Daphnia magna	-

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical Name	Partition coefficient	Bioconcentration factor (BCF)
Formaldehyde, polymer with	3.6	-
(chloromethyl)oxirane and phenol		
9003-36-5		

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12.4. Mobility in soil

Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment . The components in this formulation do not meet the criteria for classification as PBT or vPvB.

Chemical Name	PBT and vPvB assessment
Bisphenol A diglycidyl ether 1675-54-3	The substance is not PBT / vPvB
Formaldehyde, polymer with (chloromethyl)oxirane and phenol 9003-36-5	The substance is not PBT / vPvB
Glycidoxypropyltrimethoxysilane 2530-83-8	The substance is not PBT / vPvB

12.6. Other adverse effects

Other Adverse Effects No information available.

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Endocrine Disruptor Information

Chemical Name	EU - Endocrine Disrupters Candidate List	EU - Endocrine Disruptors - Evaluated Substances
Bisphenol A diglycidyl ether	Group II Chemical	-

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Dispose of contents/ container to an approved landfill.
Contaminated packaging	Do not reuse empty containers. Handle contaminated packages in the same way as the product itself.
Waste codes / waste designations according to EWC / AVV	Waste codes should be assigned by the user based on the application for which the product was used.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

<u>Land transport (ADR/RID)</u>	UN3082
14.1 UN Number	Environmentally hazardous substances, liquid, n.o.s (Bisphenol A diglycidyl
14.2 Proper Shipping Name	ether,Formaldehyde, polymer with (chloromethyl)oxirane and phenol)
14.3 Transport hazard class(es) Labels	9 9
14.4 Packing Group Description	III UN3082, Environmentally hazardous substances, liquid, n.o.s (Bisphenol A diglycidyl ether,Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III
14.5 Environmental hazards	Yes
14.6 Special Provisions	274, 335, 601, 375

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Classification Code Limited Quantity (LQ) ADR Hazard Id (Kemmler Number)	M6 5 L 90
IMDG_	
14.1 UN Number	UN3082
14.2 Proper Shipping Name	Environmentally hazardous substances, liquid, n.o.s (Bisphenol A diglycidyl ether,Formaldehyde, polymer with (chloromethyl)oxirane and phenol), Marine Pollutant
14.3 Transport hazard class(es)	9
14.4 Packing Group	
Description	UN3082, Environmentally hazardous substances, liquid, n.o.s (Bisphenol A diglycidyl ether,Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III, Marine Pollutant
14.5 Marine Pollutant	Р
14.6 Special Provisions	274, 335, 969
Limited Quantity (LQ)	5 L
EmS-No.	F-A, S-F
14.7 Transport in bulk according	to Appex II of MARPOL 73/78 and the IBC Code No information available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

Air transport (ICAO-TI / IATA-DGR)

14.1 UN Number	UN3082
14.2 Proper Shipping Name	Environmentally hazardous substances, liquid, n.o.s (Formaldehyde, polymer with (chloromethyl)oxirane and phenol)
14.3 Transport hazard class(es)	9
14.4 Packing Group	
Description	UN3082, Environmentally hazardous substances, liquid, n.o.s (Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III
14.5 Environmental hazards	Yes
14.6 Special Provisions	A97, A158, A197
Limited Quantity (LQ)	30 kg G
ERG Code	9L

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACh) Regulation (EC 1907/2006)

EU-REACH (1907/2006) - Candidate List of Substances of Very High Concern (SVHC) for Authorization in accordance with Article 59

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

EU-REACH (1907/2006) - Annex XIV - List of substances subject to Authorization

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E2 - Hazardous to the Aquatic Environment in Category Chronic 2

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Dangerous substance category per Seveso Directive (2012/18/EU)

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

Persistent Organic Pollutants

Not applicable

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

H315 - Causes skin irritation H319 - Causes serious eye irritation

H317 - May cause an allergic skin reaction

H411 - Toxic to aquatic life with long lasting effects

H318 - Causes serious eye damage

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend S	ECTION 8: Exposure controls/personal protection	on	
TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
PBT Persistent, Bioaccumulative, and Toxic (PBT) Chemicals			
STOT RE Specific target organ toxicity - Repeated exposure			
STOT SE Specific target organ toxicity - Single exposure			
EWC: European Waste Catalogue			

Key literature references and sources for data

Classification and labeling data calculated from data received from raw material suppliers

Prepared By	Product Safety & Regulatory Affairs	
Revision Date	15-Nov-2018	
Indication of changes		
Revision note	SDS sections updated: 2, 3, 11, 14.	
Training Advice	When working with hazardous materials, regular training of operators is required by law	
Further information	No information available	

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

EVO-STIK EPOXY RAPID - RESIN Supercedes Date: 15-Nov-2018 Revision Date 15-Nov-2018 Revision Number 1

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

EVO-STIK EPOXY RAPID - HARDENER Supercedes Date: 15-Nov-2018

Revision Date 19-Mar-2019 Revision Number 1.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product Name Pure substance/mixture

EVO-STIK EPOXY RAPID - HARDENER Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use	Curing chemical.
Uses advised against	None known

1.3. Details of the supplier of the safety data sheet

Company Name Bostik SA 420 rue d'Estienne d'Orves 92700 Colombes FRANCE Tel: +33 (0)1 49 00 90 00

E-mail address

SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom	+44 (1785) 272650	1
Ireland	+353 (1) 8624900	(Monday- Friday 9am-5pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)

2.2. Label Elements

Contains: 1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-



Signal word WARNING

Hazard statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

EVO-STIK EPOXY RAPID - HARDENER Supercedes Date: 15-Nov-2018

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Precautionary statements

P101 - If medical advice is needed, have product container or label at hand

P102 - Keep out of reach of children

P280 - Wear protective gloves and eye/face protection

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P337 + P313 - If eye irritation persists: Get medical advice/attention

P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

Please refer also to Safety Data Sheet of Part A.

2.3. Other Hazards

No information available

PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH Registration Number
1,3-Propanediamine, N'-(3-aminopropyl)-N,N- dimethyl-	234-148-4	10563-29-8	1 - <3	Skin Corr. 1A (H314) Eye Dam. 1 (H318) Skin Sens. 1B (H317) Acute Tox. 4 (H302) Acute Tox. 4 (H312)		01-2119970376- 29-XXXX
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahyd ro-	229-713-7	6674-22-2	0.1 - <1	Skin Corr. 1B (H314) Acute Tox. 3 (H301) Eye Dam. 1 (H318)		01-2119977097- 24-XXXX

Full text of H- and EUH-phrases: see section 16

Note: ^ indicates not classifed, however, the substance is listed in section 3 as it has an OEL

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

EVO-STIK EPOXY	RAPID - HARDENER
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General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an ophthalmologist. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).
4.2. Most important symptoms and	d effects, both acute and delayed
Symptoms	Itching. Rashes. Hives. Burning sensation.
4.3. Indication of any immediate m	nedical attention and special treatment needed
Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.
SECTION 5: Eirofighting mo	
SECTION 5: Firefighting me	asures
5.1. Extinguishing media	asures
	asures Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
5.1. Extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the
5.1. Extinguishing media Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams.
5.1. Extinguishing media Suitable extinguishing media Unsuitable extinguishing media 5.2. Special hazards arising from t	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams.
5.1. Extinguishing media Suitable extinguishing media Unsuitable extinguishing media 5.2. Special hazards arising from the	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Full water jet. Do not scatter spilled material with high pressure water streams.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. See section 8 for more information.
Other information	Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.
6.2. Environmental precautions	
Environmental precautions	Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

EVO-STIK EPOXY	RAPID - HARDENER
Supercedes Date:	15-Nov-2018

Methods for containment	Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.
6.4. Reference to other sections	
Reference to other sections	See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protection recommended in Section 8.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
7.2. Conditions for safe storage, in	cluding any incompatibilities
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.
7.3. Specific end use(s)	
Specific Use(s) Hardener. Curing chemical.	
Risk Management Methods (RMM)	The information required is contained in this Safety Data Sheet.
Other information	Observe technical data sheet.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters	·
Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies
Derived No Effect Level (DNEL)	No information available
Predicted No Effect Concentration (PNEC)	No information available.
8.2. Exposure controls	
Engineering controls	Ensure adequate ventilation, especially in confined areas. Please refer also to Safety Data Sheet of Part A.
Personal Protective Equipment Eye/face protection Hand protection Skin and body protection	Wear safety glasses with side shields (or goggles). Wear suitable gloves: Nitrile rubber, Butyl rubber. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374. Suitable protective clothing.

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Respiratory protection

Ensure adequate ventilation, especially in confined areas.

Environmental exposure controls Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical State Appearance Colour Odour Odour Threshold	Liquid No information available Colourless to yellow Ammonia No information available	
<u>Property</u> pH Melting point / freezing point Boiling point / boiling range	Values No data available No data available > 150 °C	<u>Remarks • Method</u>
Flash Point Evaporation Rate Flammability (solid, gas)	100 °C No data available No data available	
Flammability Limit in Air Upper flammability or explosive limits Lower flammability or explosive		
limits Vapour Pressure Vapour Density	No data available No data available	
Relative Density Water Solubility Solubility(ies)	No data available No data available No data available	
Partition coefficient Autoignition Temperature Decomposition Temperature	No data available No data available No data available	
Kinematic Viscosity Dynamic Viscosity Explosive properties Oxidising properties	No data available 10000 - 20000 mPa s No data available No data available	@ 25 °C
9.2. Other information Solid content (%) Softening Point Molecular Weight VOC (volatile organic compound) Density Bulk Density	No information available No information available No information available No information available 1.14 g/cm ³ No information available	

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	No information available.
10.2. Chemical stability	
Stability	Stable under normal conditions.
Explosion Data Sensitivity to mechanical impact Sensitivity to static discharge	None. None.

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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid				
Conditions to avoid	None known based on information supplied.			
10.5. Incompatible materials				
Incompatible materials	Strong acids. Strong bases. Strong oxidising agents.			
10.6. Hazardous decomposition products				
Hazardous decomposition products	Thermal decomposition can lead to release of toxic/corrosive gases and vapours. Ammonia. Amines.			

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure

Product information

Inhalation	May cause irritation of respiratory tract.	
Eye contact	Causes serious eye irritation.	
Skin contact	May cause sensitisation by skin contact. Causes skin irritation.	
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.	
Symptoms related to the physical, chemical and toxicological characteristics		

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Numerical measures of toxicity

Acute Toxicity

The following values are calculated based on chapter 3.1 of the GHS document ATEmix (oral) 12,123.00 mg/kg

ATEMIX (oral)	12,123.00 mg/kg
ATEmix (dermal)	36,789.00 mg/kg

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahydro- 6674-22-2	DL50 >215<681 mg/kg (Rat)		

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitisation	May cause sensitisation by skin contact.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	Based on available data, the classification criteria are not met.
STOT - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to Micro-organisms	Crustacea	M-Factor
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahyd		100-220 mg/l (leuciscus idus)	-	-	-
ro- 6674-22-2					

12.2. Persistence and degradability

Persistence and degradability No information available.

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12.3. Bioaccumulative potential

Bioaccumulative potential No information available.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

Chemical Name	PBT and vPvB assessment
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- 10563-29-8	The substance is not PBT / vPvB
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahydro- 6674-22-2	The substance is not PBT / vPvB

12.6. Other adverse effects

Other Adverse Effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Dispose of contents/ container to an approved landfill.
Contaminated packaging	Do not reuse empty containers. Handle contaminated packages in the same way as the product itself.
Waste codes / waste designations according to EWC / AVV	Waste codes should be assigned by the user based on the application for which the product was used.
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Land transport (ADR/RID) 14.1 UN Number 14.2 Proper Shipping Name 14.3 Transport hazard class(es) 14.4 Packing Group 14.5 Environmental hazards 14.6 Special Provisions	Not regulated Not regulated Not regulated Not applicable None	
IMDG		
14.1 UN Number	Not regulated	
14.2 Proper Shipping Name	Not regulated	
14.3 Transport hazard class(es)	Not regulated	
14.4 Packing Group	Not regulated	
14.5 Marine Pollutant	Np	
14.6 Special Provisions	None	
14.7 Transport in bulk according	to Annex II of MARPOL 73/78 and the IBC Code	No information available

<u>Air transport (ICAO-TI / IATA-DGR)</u>			
14.1 UN Number	Not regulated		
14.2 Proper Shipping Name	Not regulated		
14.3 Transport hazard class(es)	Not regulated		
14.4 Packing Group	Not regulated		
14.5 Environmental hazards	Not applicable		
14.6 Special Provisions	None		

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACh) Regulation (EC 1907/2006)

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SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

Persistent Organic Pollutants

Not applicable

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

- H314 Causes severe skin burns and eye damage
- H318 Causes serious eye damage
- H317 May cause an allergic skin reaction
- H302 Harmful if swallowed
- H312 Harmful in contact with skin
- H301 Toxic if swallowed

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend	SECTION 8: Exposure controls/personal protection	
TWA	TWA (time-weighted average)	STEL
Ceiling	Maximum limit value	*
PBT Persistent, Bioaccumulative, and Toxic (PBT) Chemicals		
STOT RE Specific target organ toxicity - Repeated exposure		
STOT SE Specific target organ toxicity - Single exposure		
EWC: European Waste Catalogue		

Key literature references and sources for data

Classification and labeling data calculated from data received from raw material suppliers

Prepared By	Product Safety & Regulatory Affairs	
Revision Date	19-Mar-2019	
Indication of changes		
Revision note	SDS sections updated: 2, 3.	

United Kingdom, Ireland - BE

STEL (Short Term Exposure Limit) Skin designation

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Training Advice	When working with hazardous materials, regular training of operators is required by law
Further information	No information available

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet