

## Roughing cutter, HSSE Co 5

4 cutting edges, TiAlN-coated

**ORION**<sup>®</sup>

### Application:

Roughing cutter for universal machining.

### Execution:

- HSSE Co 5
- centre cutting
- straight shank in accordance with DIN 1835 B
- type NR
- roughing teeth
- TiAlN coating for maximum service life



<b>Art. no.</b>	<b>15275 250</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	15275250
<b>Cutting material</b>	HSSE Co5
<b>Surface</b>	TiAlN
<b>Type</b>	NR
<b>Number of cutting edges</b>	4 PCS
<b>Twist angle</b>	30°
<b>Edge protection chamfer length</b>	0.2 mm
<b>Tool holding device</b>	HB parallel shank
<b>Construction length</b>	Long
<b>Cutting edge diameter</b>	25 mm
<b>Cutting edge length</b>	90 mm
<b>Length</b>	166 mm
<b>Shank diameter</b>	25 mm
<b>fz steel 700</b>	0.09 mm
<b>Gross Weight</b>	0.500 kg
<b>Product Group</b>	106

### EAN

4039247890620