

Screw tap, short HSS M ISO 2 (6H) 0° 352 B

For universal use up to 1000 N/mm²

ORION[®]

Application:

For producing metric threads on CNC machines or conventional machines and by hand in **th-rough holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².



Execution:

- Machine tap, short design

Art. no.	13064 120
Brand	ORION
Manufacturer Part Number	13064120
Type	P MAX 1000 Control
Thread type	Metric thread
Thread type x nominal diameter	M12
Pitch	1.75 mm
Hole type	Clearance hole ≤ 3xD
Cutting material	HSSE
Surface	Uncoated
Lead angle shape	B
Tolerance of screw taps	ISO 2 (6H)
Twist angle	0°
Shank diameter	9 mm
Application type/machine type	Conventional
Core hole diameter	10.2 mm
Coolant supply	External
Length	75 mm
Shank square	7 mm
Cutting speed (steel 1000) suitability	1
Cutting speed (steel 1300) suitability	3
Overall stainless steel suitability	3
fitness not iron total	1
fitness Titan/Nickel/Super total	3
Cutting speed (cast) suitability	2
Cutting speed (hard 55) suitability	3
Cutting speed (hard 65) suitability	3
DIN	352
Gross Weight	0.041 kg
Product Group	1DB

EAN

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