

Thread-turning inserts, full profile 60° HW 56 15

For male thread machining, right-hand

ATORN[®]

Application

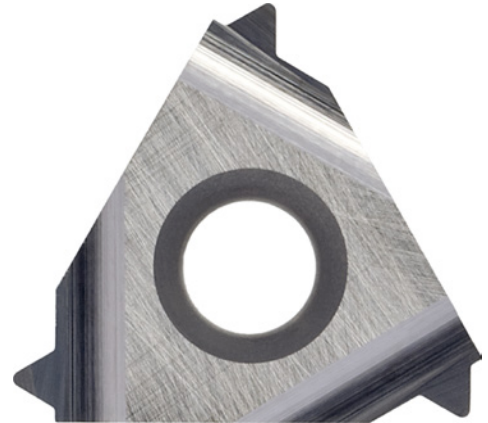
For producing male threads on CNC machines in stainless steel, non-ferrous metals, special alloys material groups at mid-range cutting speed.

Version

- Ground thread-turning insert, uncoated

Advantage

- Ground thread-turning insert with extremely sharp cutter ensures good surface qualities and cutting precision with exact profile reproduction
- High productivity, no de-burring of thread required



Art. no.	17741 700
ISO name	11 (ER/EL) 0.35 ISO
Pitch	0.35 mm
Machining direction	Right
Carbide type	HW5615
Material to be processed	Stainless steel, Non-ferrous metal, Special alloy
Min./max. Vc in stainless steel	60-70 m/min
Min./max. Vc in non-ferrous metals	200-600 m/min
Min./max. Vc in special alloys	30-40 m/min

EAN-Code

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