

# 12500 TI Boulevard, MS 8640, Dallas, Texas 75243

#### PCN# 20230608002.1

Qualification of new Fab site (RFAB) using qualified Process Technology, Die Revision and additional Assembly BOM options for select devices Change Notification / Sample Request

**Date:** June 09, 2023

To: PREMIER FARNELL PCN

#### Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments (TI). The details of this change are on the following pages, and are in alignment with our standard product change notification (PCN) process.

TI requires acknowledgement of receipt of this notification within 30 days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance and approval of this change. If samples or additional data are required, requests must be received within 30 days of this notification, given that samples are not built ahead of the change.

The Proposed First Ship date in this PCN letter is the earliest possible date that customers could receive the changed material. It is our commitment that the changed device will not ship before that date. If samples are requested within the 30 day sample request window, customers will still have 30-days to complete their evaluation regardless of the proposed 1st ship date.

This particular PCN is related to TI's multiyear transition plan for our two remaining factories with 150-millimeter production (DFAB in Dallas, Texas, and SFAB in Sherman, Texas). DFAB will remain open, but will focus on 200-mm production, with a smaller set of technologies. SFAB will close no earlier than 2024 and no later than 2025. As referenced in the "reason for change" below, these changes are part of our multiyear plan to transition these products to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

For questions regarding this notice or to provide acknowledgement of this PCN, you may contact your local Field Sales Representative or the Change Management team. For sample requests or sample related questions, contact your local Field Sales Representative. As always, we thank you for your continued business.

Change Management Team SC Business Services

# 20230608002.1 Attachment: 1

## **Products Affected:**

The devices listed on this page are a subset of the complete list of affected devices. According to our records, you have recently purchased these devices. The corresponding customer part number is also listed, if available.

**DEVICE**TL082BCP
TLC272ACP
TLC272BCP

**CUSTOMER PART NUMBER** 

null null null

PCN# 20230608002.1

Technical details of this Product Change follow on the next page(s).

PC	and additional austomer Contact: roposed 1 <sup>st</sup> Ship Date:		2023	3060	08002.1		PCN Da	<b>PCN Date:</b> June 09, 2023		
Tit	le:	_			` ,	•		Techn	ology, Die Revision,	
		and additiona	l Asse	mbl	y BOM options for	select de	vices			
Cu	stomer	Contact:		Ch	ange Management	team	Dept:		Quality Services	
Pro	oposed	1 <sup>st</sup> Ship Date:		Sep 9, 2023 <b>Estim</b>				-	Jul 9, 2023	
*Sample requests received				a fte	r July 9, 2023 wi	ll not be	suppoi	ted.		
Change Type:										
	Assemb	ly Site		X	⊠ Design			Wafer Bump Material		
	Qualification of and additional austomer Contact: roposed 1st Ship Date: Sample requests received hange Type: Assembly Site Assembly Process Assembly Materials Mechanical Specification				Data Sheet			Wafer Bump Process		
Proposed 1 <sup>st</sup> Ship Date:  *Sample requests received afte  Change Type:  ☐ Assembly Site ☐ Assembly Process ☐				Part number char	nge		Wafei	r Fab Site		
	Mechan	ical Specificati	on		Test Site			Wafei	r Fab Materials	
Customer Contact:       Change Management team       Dept:       Quality Services         Proposed 1 <sup>st</sup> Ship Date:       Sep 9, 2023       Estimated Sample Availability:       Jul 9, 2023         *Sample requests received after July 9, 2023 will not be supported.         Change Type:       □       Wafer Bump Material         □ Assembly Site       □ Design       □ Wafer Bump Material         □ Assembly Process       □ Data Sheet       □ Wafer Bump Process         □ Assembly Materials       □ Part number change       ☑ Wafer Fab Site         □ Mechanical Specification       □ Test Site       ☑ Wafer Fab Materials										
			•				•			
					PCN Deta	ils				

# **Description of Change:**

Texas Instruments is pleased to announce the qualification of a new fab & process technology (RFAB, LBC9) and additional Assembly BOM options for selected devices listed below in the product affected section.

C	urrent Fab Site		A	dditional Fab S	ite
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter
SFAB	JI1	150 mm	RFAB	LDCO	200
DL-LIN	LINCMOS	150 mm	KFAB	LBC9	300 mm

The die was also changed as a result of the process change.

Construction Differences are as follows:

	Current	Proposed
Wire type	0.96mil Au, 0.96mil Cu	0.8mil Cu

Qual details are provided in the Qual Data Section.

# **Reason for Change:**

These changes are part of our multiyear plan to transition products from our 150-millimeter factories to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

# Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):

None

# **Impact on Environmental Ratings:**

Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.

RoHS	REACH	Green Status	IEC 62474
No Change	⊠ No Change	No Change	⊠ No Change

# Changes to product identification resulting from this PCN:

# **Fab Site Information:**

Chip Site	Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City
DL-LIN	DLN	USA	Dallas
SH-BIP-1	SHE	USA	Sherman
RFAB	RFB	USA	Richardson

#### Die Rev:

Current New

Die Rev [2P]	Die Rev [2P]
A, B, C, D, E	A, B

Sample product shipping label (not actual product label)



MSL 2 /260C/1 YEAR SEAL DT MSL 1 /235C/UNLIM 03/29/04 OPT: ITEM: 39

LBL: 5A (L)T0:1750



(1P) \$N74L\$07N\$R (Q) 2000 (D) 0336 (31T)LOT: 3959047MLA (4W) TKY(1T) 7523483\$12

(P) (P) (P) (V) 0933317 (20L) CSO: SHE (Z1L) CCO:USA (22L) ASO: MLA (23L) ACO: MYS

# **Product Affected:**

LF411CP	TL052CP	TLC272ACP	TLC272CPE4	
LF411CPE4	TL052IP	TLC272ACPE4	TLC272IP	
LF412CP	TL072BCP	TLC272AIP	TLC272IPE4	
TL051CP	TL082BCP	TLC272BCP	TLC277CP	
TL051CPE4	TL082BCPE4	TLC272BCPE4	TLC277IP	
TL052ACP	TL3472CP	TLC272BIP		
TL052AIP	TL3472IP	TLC272CP		

For alternate parts with similar or improved performance, please visit the product page on  $\overline{\text{TI.com}}$ 

#### **Qualification Results**

#### Data Displayed as: Number of lots / Total sample size / Total failed

Туре		Test Name	Condition	Duration	Qual Device: LF411CP	QBS Reference: OPA4990IDR	QBS Reference: LM2904BQDRQ1	QBS Reference: LT1013CP	QBS Reference: UCC37322P
HAST	A2	Biased HAST	130C	96 Hours	-	3/231/0	3/231/0	-	-
UHAST	A3	Autoclave	121C, 2 atm	96 Hours	-	3/231/51			3/231/0
UHAST	A3	Autoclave	121C/15psig	96 Hours		-		-	
UHAST	A3	Unbiased HAST	130C	192 Hours	-		3/231/0		
TC	A4	Temperature Cycle	-65/150C	500 Cycles	-	3/231/0	3/231/0	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	3/231/0		-	3/231/0
HTSL	A6	High Temperature Storage Life	175C	500 Hours	-		3/135/0		
HTOL	B1	Life Test	150C	300 Hours	-	3/231/10 <sup>2,3</sup>	-	-	-
HTOL	B1	Life Test	150C	408 Hours	-		3/231/0		
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	1/800/0	3/2400/4 <sup>4,5</sup>		
SD	C3	PB Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-			1/15/0	-	-

Туре		Test Name	Condition	Duration	Qual Device: LF411CP	QBS Reference: OPA4990IDR	QBS Reference: LM2904BQDRQ1	QBS Reference: LT1013CP	QBS Reference: UCC37322P
SD	СЗ	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-			1/15/0		
SD	СЗ	PB-Free Solderability	8 Hours Steam Age	-	-				3/66/0
PD	C4	Physical Dimensions	Cpk>1.67	-	-		3/30/0	-	-
ESD	E2	ESD CDM		250 Volts	1/3/0			-	
ESD	E2	ESD HBM		2000 Volts	-		3/9/0		
LU	E4	Latch-Up	Per JESD78	-	-	3/18/0	3/18/0	-	-
CHAR	E5	Electrical Characterization	Min, Typ, Max Temp			3/90/0			
CHAR	E5	Electrical Distributions	Cpk>1.67 Room, hot, and cold				3/90/0		-

- · QBS: Qual By Similarity
- Qual Device LF411CP is qualified at NOT CLASSIFIED NOT CLASSIFIED
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: http://www.ti.com/

- [1]-Mechanical damage -Discounted [2]-Hardware Discounted [3]-Hardware Discounted [4]-Test Coverage Added [5]-Test Coverage Added

#### **Qualification Results**

#### Data Displayed as: Number of lots / Total sample size / Total failed

Туре	#	Test Name	Condition	Duration	Qual Device: TLC272CP	QBS Reference: OPA4990IDR	QBS Reference: LM2904BQORQ1	QBS Reference: NE5532P	QBS Reference: UCC37322P	QBS Reference: OPA2991IDR
HAST	A2	Biased HAST	130C	96 Hours		3/231/0				- 5
HAST	A2	Biased HAST	130C	96 Hours			3/231/0	3/231/0	70	*
UHAST	АЗ	Autoclave	121C, 2 atm	96 Hours	52	2	- 1		3/231/0	20
UHAST	А3	Unbiased HAST	130C	192 Hours			3/231/0			- 2
TC	A4	Temperature Cycle	-65/150C	500 Cycles		3/231/0	3/231/0		3/231/0	*2
HTSL	A6	High Temperature Storage Life	170C	420 Hours		3/231/0		8	3/231/0	81
HTSL	A6	High Temperature Storage Life	175C	500 Hours	90		3/135/0		*1	•
HTOL	81	Life Test	150C	300 Hours		3/231/10 <sup>2,3</sup>		3/231/0	10	*
HTOL	81	Life Test	150C	408 Hours	- 1	2	3/231/0	33		20
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	1/800/0			29	
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	*	3/2400/4 <sup>4,5</sup>	-	- 1	*

LU	E2 E4	ESD HBM Latch-Up	Per JESD78	2000 Voits	Pass	3/18/0	3/9/0	2	•	1/3/0
PD	C4	Physical Dimensions	Cpk>1.67			*	3/30/0	- 5		
SD	C3	PB-Free Solderability	8 Hours Steam Age		*	×		3/66/0	3/66/0	1000
SD	C3	P8-Free Solderability	Precondition w155C Dry Bake (4 hrs */-15 minutes)				1/15/0		-	: • :
SD	сз	PB Solderability	Precondition w155C Dry Bake (4 hrs +/- 15 minutes)	٠	*	*	1/15/0	ě	9.8	

- · QBS: Qual By Similarity
- .
- . Preconditioning was performed for Autoclave, Unbiased HAST, THE/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours

The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at Tr's external Web site: http://www.ti.com/

#### Green/Pb-free Status:

Qualified Pb-Free(SMT) and Green

- [1]- Mechanical Damage and or handling
- [2]-Mechanical Damage and or handling
- [4] Precon and ELFR fails due to a defect screenable at production test.
- [5]-Precon and ELFR fails due to a defect screenable at production test.

For questions regarding this notice, e-mails can be sent to the Change Management team or your local Field Sales Representative.

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