

Miniature cutting insert, type AF HW56 15

for axial recessing

ATORN[®]



Application

For axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- sturdy geometry for axial cutter insert
- extremely sharp cutting edges ensure cutting with process reliability

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|---------------------------------|------------------------------------|
| Art. no. | 17131 222 |
| Shaft diameter | 6 mm |
| ISO name | AF |
| Length | 51 mm |
| Clearance length | 22 mm |
| Recessing width | 2.5 mm |
| Plunge depth | 4.8 mm |
| Programming size | 2.95 mm |
| Min. bore diameter | 8 mm |
| Machining direction | Right |
| Carbide type | HW56 15 |
| Material to be processed | Stainless steel, Non-ferrous metal |

EAN-Code

4050293379228