

Thread turning inserts, partial profile 55° HC5630

for male thread machining, right

ATORN®

Application

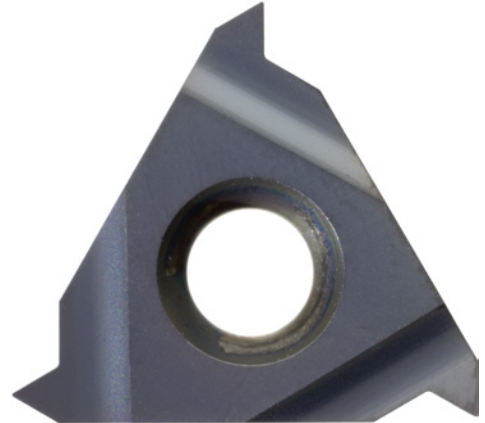
For creating male threads on CNC machines for the material groups of steel, stainless steel and cast iron at medium to high cutting speeds.

Version

- ground thread turning insert with TiALN coating

Advantage

- ground thread turning insert provides good finish quality and cutting precision
- high cutting speed and long service life thanks to innovative TiALN coating technology
- wide range of applications thanks to variable range of pitch



Art. no.	17735 155
ISO name	22 (ER/EL) N55
Min./max. number of thread starts per inch	7-5
Machining direction	Right
Carbide type	HC5630
Material to be processed	Steel, Stainless steel, Cast metal
Min./max. Vc in steel	90-120 m/min
Min./max. Vc in stainless steel	80-100 m/min
Min./max. Vc in cast iron	100-110 m/min

EAN-Code

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