

## Shrink-fit chuck 4.5°

In accordance with ISO 12164 (DIN 69893)

**diebold**

### Application:

For clamping tools with straight shank.

### Execution:

- Clamping diameter for h6 shank tolerance.
- Permissible concentricity tolerance of hollow shank taper for location hole  $d1 < 0.003$  mm.
- Required for internal cooling supply coolant transfer pipe no. 23715.

### Delivery:

1x shrink-fit chuck 4.5° in accordance with ISO 12164 (DIN 69893).



<b>Art. no.</b>	<b>23420 051</b>
<b>Brand</b>	DIEBOLD
<b>Manufacturer Part Number</b>	72.575.500.201
<b>Tool holding device</b>	HSK 63
<b>Clamping diameter</b>	8 mm
<b>Projecting length</b>	80 mm
<b>Outer diameter</b>	27 mm
<b>Tapered diameter</b>	21 mm
<b>Clamp in depth</b>	36 mm
<b>Suitable for thread</b>	M6
<b>Max. adjustment travel</b>	10 mm
<b>Concentricity tolerance</b>	0.003 mm
<b>Coolant supply</b>	Internal axial
<b>Balancing quality</b>	G 2.5 at 18 rpm
<b>Gross Weight</b>	0.736 kg
<b>Product Group</b>	297