PREPARED BY:	DATE:			SPEC. No.	ED-98183
Y Yasuda	Oct 21, 1998	SHA	RP	ISSUE	October 20, 1998
APPROVED BY:	DATE:	ELECTRONIC CO	OMBONIENTS	PAGE .	10 Pages
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M. Katake	oct=1.1998	SPECIFIC	CATION	OPTO-ELEC	TRONIC DEVIÇES D
	P	CE SPECIFICATION FOI PHOTOCOUPLER EL No. PC844	Business dealing PC844> PC844>	<u>. </u>	
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teristics of photo	coupler	CE

1. Application

This specification applies to the outline and characteristics of photocoupler Model No. PC844.

2. Outline

Refer to the attached drawing No. CY8594K02.

3. Ratings and characteristics

Refer to the attached sheet, page 4 to 6.

4. Reliability

Refer to the attached sheet, page 7.

5. Incoming inspection

Refer to the attached sheet, page 8.

6. Supplement

- 6.1 Isolation voltage shall be measured in the following method.
 - (1) Short between anode and cathode on the primary side, and between collector and emitter on the secondary side.
 - (2) The dielectric withstand tester with zero-cross circuit shall be used.
 - (3) The wave form of applied voltage shall be a sine wave.

 (It is recommended that the isolation voltage be measured in insulation oil.)
- 6.2 Collector current (Ic) Delivery rank table
 (" \(\cap \)" mark indicates business dealing name of ordered product)

Ordered product	Business dealing name	Rank mark	Ic (mA)
	PC844X	A or no mark	0.2 to 3.0
	PC844X1	A	0.5 to 1.5

Test conditions	
I _F ≈±1mA	
V _{CE} =5V	
Ta=25℃	

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6.3 This Model is approved by UL.

Approved Model No.: PC844

UL file No.: E64380

- 6.4 This photocoupler is designed for AC input..
- 6.5 This product is not designed against irradiation.

This product is assembled with electrical input and output.

This product incorporates non-coherent light emitting diode.

6.6 QDS materials

This product shall not contain the following materials.

Also, the following materials shall not be used in the production process for this product.

Materials for ODS: CFC_S, Halon, Carbon tetrachloride, 1.1.1-Trichloroethane (Methylchloroform)

6.7 Brominated flame retardants

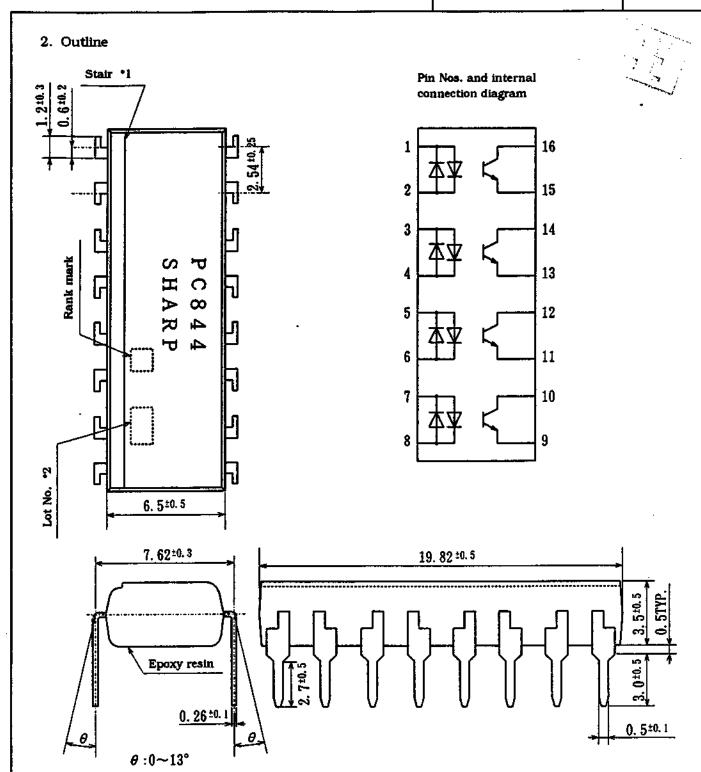
Specific brominated flame retardants such as the $PBBO_S$ and PBB_S are not used in this device at all.

7. Notes

Refer to the attached sheet-1.

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- *1) Input terminals are lining along the stair side. .
- *2) 2-digit number shall be marked according to DIN standard.

Product mass: Approx. 1.0g

UNIT: 1/1 mm			
Name	PC844 Outline Dimensions (Business dealing name : PC844X)		
Drawing CY8594K02			

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3. Ratings and characteristics

3.1 Absolute maximum ratings

Ta=25℃

	Parameter	Symbol	Rating	Unit
	•1 Forward current	I _F	±50	mA
Input	*2 Peak forward current	I _{FM}	±1	A
	*1 Power dissipation	P	70	mW
	Collector-emitter voltage	v _{ceo}	35	v
O-14-11-14	Emitter-collector voltage	V _{ECO}	6	v
Output	Collector current	I c	50	mA
	*I Collector power dissipation	I _F I _{EM} P V _{CEO} V _{ECO} Ic on Pc Ptot Topr	150	mW
	*1 Total power dissipation	Ptot	200	шW
	Operating temperature	Topr	-30 to +100	ື
• 	Storage temperature	Tstg	-55 to +125	τ
	*3 Isolation voltage	Viso	5	kVrms
	*4 Soldering temperature	Tsol	260	ဗ

^{*1} The derating factors of absolute maximum ratings due to ambient temperature are shown in Fig. 1 to 4.

^{*2} Pulse width ≤100 μs, Duty ratio: 0.001 (Refer to Fig. 5)

^{*3} AC for 1 min, 40 to 60%RH

^{*4} For 10 s

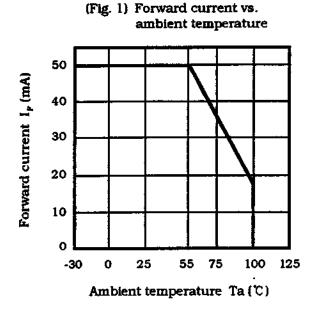
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3.2 Electro-optical characteristics

3.2 Elect	ro-optical characteristics			***	1.00	Ta=25°	C
	Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
	Forward voltage	V _F	I _F =±20mA	-	1.2	1.4	v
Input	Peak forward voltage	V _{FM}	I _{FM} =±0.5A	-	-	3.0	v
	Terminal capacitance	Ct	V=0, f=1kHz		50	250	рF
	Dark current	I _{CEO}	V _{CE} =20V, I _F =0		- -	100	пA
Output bre	Collector-emitter breakdown voltage	BV _{CEO}	Ic=0.1mA I _F =0	35	-	-	v
	Emitter-collector breakdown voltage	. BV _{ECO}	I _E =10 μA, I _F =0	6	•	-	v
	Collector current	lc	I _F =±1mA V _{CE} =5V	0.2	•	3.0	mA
-	Collector-emitter saturation voltage	V _{CE(sat)}	L _r ≠±20mA Ic=1mA	-	0.1	0.2	V
Transfer charac- teristics	Isolation resistance	Riso	DC500V 40 to 60%RH	5×10 ¹⁰	1011	-	Ω
	Floating capacitance	Cf	V=0, f=1MHz		0.6	1.0	рF
	Cut-off frequency	fc	V_{CE} =5V, Ic=2mA R _L =100 Ω , -3dB	15	80	-	kHz
	Response time (Rise)	tr	V _{CE} =2V	-	4	18	μs
	Response time (Fall)	tf	Ic=2mA R _L =100 Ω	-	3	18	μs

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(Fig. 2) Diode power dissipation



vs. ambient temperature

vs. ambient temperature

vs. ambient temperature

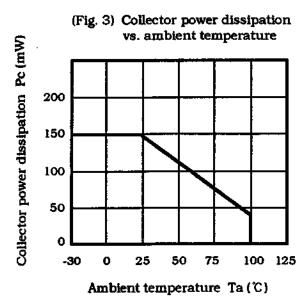
vs. ambient temperature

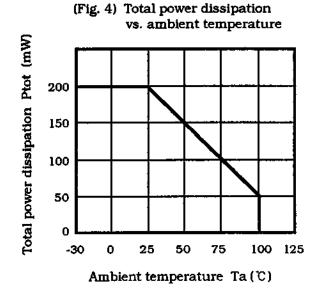
Ambient temperature

vs. ambient temperature

Ambient temperature

Ta (°C)





Pulse width ≦100 μs Ta=25℃

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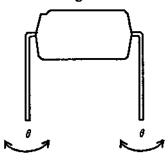
4. Reliability

The reliability of products shall satisfy items listed below.

Confidence level: 90% LTPD: 10%/20%

Test Items	Test Conditions *1	Failure Judgement Criteria	Samples (n) Defective(C)
Solderability *2	230 C, 5 s		n=11, C=0
Soldering heat	260℃, 10 s		n=11, C=0
Terminal strength (Tension)	Weight : 5N 5 s/each terminal		n=11, C=0
Terminal strength (Bending) *3	Weight: 2.5N 2 times/each terminal	V _F >U×1.2	n=11, C=0
Mechanical shock	15000m/s ² , 0.5ms 3 times/ \pm X, \pm Y, \pm Z direction	I _{cEO} >U×2 I _c <l×0.7< td=""><td>n=11, C=0</td></l×0.7<>	n=11, C=0
Variable frequency vibration	100 to 2000 to 100Hz/4min 200m/s ² 4 times/ X, Y, Z direction	V _{CE(sat)} >U×1.2	n=11, C=0
Temperature cycling	1 cycle -55°C to +125°C (30min) (30min) 20 cycles test	II. Ilmaan	n=22,C=0
High temp. and high humidity storage	+60°C, 90%RH, 1000h	U : Upper specification limit	n=22,C=0
High temp. storage	+125°C, 1000h	L : Lower specification	n=22,C=0
Low temp. storage	-55°C, 1000h	limit	n=22,C=0
Operation life	I _F =±50mA, Ptot=200mW Ta=25°C, 1000h		n=22,C=0

- *1 Test method, conforms to JIS C 7021.
- *2 Solder shall adhere at the area of 95% or more of immersed portion of lead, and pin hole or other holes shall not be concentrated on one portion.
- *3 Terminal bending direction is shown below.



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5. Incoming inspection

5.1 Inspection items

(1) Electrical characteristics

$$V_{F}$$
, I_{CEO} , $V_{CE(sec)}$. Ic, Riso, Viso

(2) Appearance

5.2 Sampling method and Inspection level

A single sampling plan, normal inspection level II based on ISO 2859 is applied. The AQL according to the inspection items are shown below.

Defect	Inspection item	AQL (%)
Major defect	Electrical characteristics Unreadable marking	0.1
Minor defect	Appearance defect except the above mentioned.	0.4

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sheet-1-1

Precautions for Photocouplers

1 For cleaning

(1) Solvent cleaning: Solvent temperature 45°C or less Immersion for 3 min or less

(2) Ultrasonic cleaning: The effect to device by ultrasonic cleaning differs

by cleaning bath size, ultrasonic power

output, cleaning time, PWB size or device mounting condition etc. Please test it in actual using condition and confirm that doesn't occur any defect before starting

the ultrasonic cleaning.

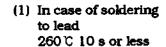
(3) Applicable solvent: Ethyl alcohol, Methyl alcohol, Isopropyl alcohol

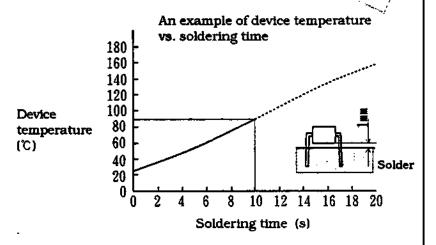
In case when the other solvent is used, there are cases that the packaging resin is eroded. Please use the other solvent after thorough confirmation is performed in actual using condition.

2. The LED used in the Photocoupler generally decreases the light emission power by operation. In case of long operation time, please design the circuit with considering the degradation of the light emission power of the LED. (50%/5years)

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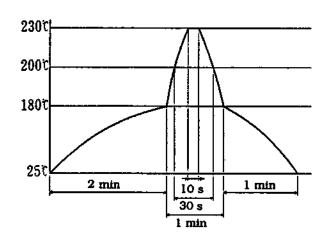
3. Precautions for Soldering Photocouplers





(2) If solder reflow:

It is recommended that only one soldering be done at the temperature and the time within the temperature profile as shown in the figure.



(3) Other precautions

An infrared lamp used to heat up for soldering may cause a localized temperature rise in the resin. So keep the package temperature within that specified in Item (2). Also avoid immersing the resin part in the solder.

photocoupler, PC844