

Die, set hexagon HSS M3–M12

For universal use up to 700 N/mm²

ATORN[®]

Application

For retapping and repairing damaged metric male threads in the steel and NF metal material groups up to a strength of 700 N/mm².

Version

- Right-handed die set, hexagonal, for M3, M4, M5, M6, M8, M10 and M12, tol. 6g

Advantage

- Innovative cutting geometry for high process reliability
- Micro-cutting edge treatment and special lapping process for high process reliability and a long service life
- Hexagonal design for tapping difficult to reach threads
- Sturdy metal case protects the tool from dirt and damage



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
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Art. No.	13434 500
Thread type	Metric thread
Cutting material	HSS
Tolerance of dies	6 g
Min./max. thread-cutting area, metric	3-12 mm
Number of pieces in assortment/set	7 PCS
DIN	382

EAN-Code

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