




Made in the United States of America



CAUTION

This bag contains
MOISTURE-SENSITIVE DEVICES

LEVEL

If Blank, see adjacent bar code label

1. Calculated shelf life in sealed bag; 12 months at < 40°C and <90% relative humidity (RH).
2. Peak package body temperature: _____ °C
If Blank, see adjacent bar code label
3. After bag is opened, devices that will be subjected to reflow solder or other high temperature process must
 - a) Mounted within: _____ hours of factory
If Blank, see adjacent bar code label
conditions ≤ 30°C/60%.
 - b) Stored at <10% RH.
4. Devices require bake, before mounting if:
 - a) Humidity Indicator Card is >10% when read at 23±5°C
 - b) 3a or 3b not met.
5. If baking is required, devices may be baked for 48 hours at 125±5°C.

Note: If device containers cannot be subjected to high temperature or shorter bake times are desired.
reference IPC/JEDEC J-STD-033 for bake procedure.

Bag Seal Date: _____
If Blank, see adjacent bar code label

Note: Level and body temperature defined by IPC/JEDEC J-STD-020

113LABEL
StaticControl.com

This SCS 113Label is a 4" by 4" moisture sensitive caution label. This label can be used on moisture barrier bags to identify moisture sensitive devices for levels 2, 2a, 3, 4, 5, and 5a as defined by J-STD-020. The strong, permanent adhesive is for one-time use. A total of 100 labels per roll. Roll core size 3" diameter.

Properties	Typical Value
Facestock	56 # gloss, coated
Color*	Pantone Process Blue
Tensile	30 lbf/in
Adhesive	Strong, Permanent
Liner	40 # white kraft
Service Temperature	-4 to +176°F
Min. Labeling Temperature	+14°F

*Color and texture may vary between lots.

Item No.	Labels Per Roll	Label Size
113LABEL	100	4" X 4"

Unless otherwise noted, tolerance +/- 10%

Specifications and procedures subject to change without notice.

LABEL, MOISTURE BARRIER BAG, IPC/JEDEC J-STD 020, 4"x4", 100 PER ROLL



926 JR Industrial Drive, Sanford, NC 27332
WEB SITE: StaticControl.com
PHONE (919) 718-0000

DRAWING NUMBER
113LABEL

DATE
June 2017