

3-jaw tapered rod lathe chuck ROTA S plus 2.0

Hand chuck in acc. with ISO 702-3



Application:

For clamping rotationally-symmetrical components.

Execution:

- With jaw safety device for high operating safety
- Hand chuck with tapered rod drive for lasting high clamping force
- Quick-acting jaw change system for quick and comfortable jaw change
- 3-jaw chucks in the size range 160 - 315 mm
- For short taper bayonet mounting
- With large through-bore
- Chuck body surface hardened

Advantage:

- With visible indicator pin for high operating safety
- Indicator pin attached optimally around the circumference of the chuck, improved lubrication system for permanently high clamping forces, with modular protective sleeves or depth stop for optimal adaptation to the clamping task.
- Manual clamping mandrel, driven via the chuck clamping jaws, which means that small internal diameters can also be clamped with a high degree of precision.
- Spray edge for coolant protection
- Long service life

Delivery:

1 set of plain jaws and hard interchangeable jaw grips, 1 actuator wrench, 1 set of stud bolts and collar nuts.



Art. no.	22426 312
Brand	SCHUNK
Manufacturer Part Number	0819231
Outer diameter	165 mm
DIN	55027
ISO	702-3
Size	160
Taper shank size	6
Min./max. external clamping width	7-163 mm
Min./max. internal clamping width	62-174 mm
Clearance hole	42 mm
Max. rotation speed	5400
Tapered bolt diameter	106.3 mm
Gross Weight	10.400 kg
Product Group	222