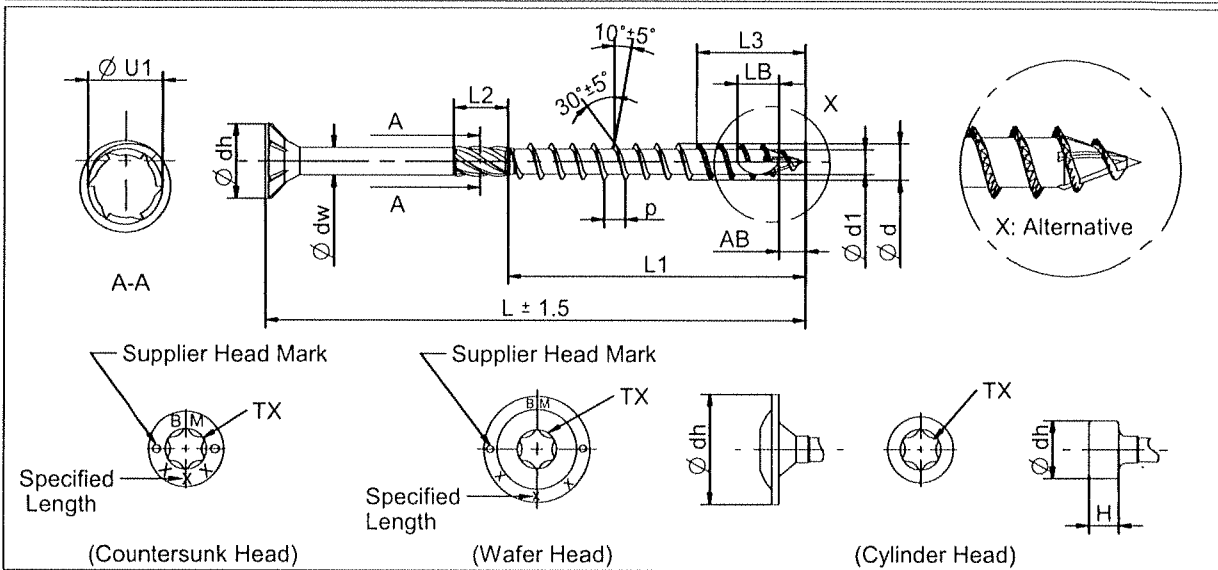


**Material: Cold Rolled Wire According to Carbon Steel**

**Factory Standard**



Nominal Diameter	Ø 6.0			Ø 8.0			Ø 10.0			Ø 12.0			
Ødh (Countersunk Head)	Upper Tol. 12.0			Upper Tol. 15.0			Upper Tol. 18.5			Upper Tol. 21.5			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
Ødh (Wafer Head)	Upper Tol. 15.0			Upper Tol. 22.0			Upper Tol. 25.0			Upper Tol. 29.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
Ødh (Cylinder Head)	Upper Tol. 8.0			Upper Tol. 11.0			Upper Tol. 13.0			Upper Tol. 15.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
H (Cylinder Head)	Upper Tol. 5.0			Upper Tol. 6.0			Upper Tol. 7.0			Upper Tol. 8.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
Ødw	Upper Tol. 4.25			Upper Tol. 5.8			Upper Tol. 7.0			Upper Tol. 8.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
Ød	Upper Tol. 6.0			Upper Tol. 8.0			Upper Tol. 10.0			Upper Tol. 12.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
Ød1	Upper Tol. 4.0			Upper Tol. 5.2			Upper Tol. 6.2			Upper Tol. 7.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
ØU1	Upper Tol. 5.1			Upper Tol. 7.0			Upper Tol. 8.5			Upper Tol. 8.8			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
LB	Upper Tol. 17.0			Upper Tol. 18.0			Upper Tol. 19.0			Upper Tol. 20.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
AB	Upper Tol. 4.0			Upper Tol. 6.0			Upper Tol. 7.0			Upper Tol. 8.0			
	Lower Tol.			Lower Tol.			Lower Tol.			Lower Tol.			
p ±10%	L1<180 L1≥180			5.2			5.6			6.0			
TX	T30			T40			T50			T50			
L	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	
40 mm	32±1.5		15±5.0	32±1.5		15±5.0							
50 mm	42±1.5		15±5.0	42±1.5		15±5.0							
60~70 mm	52±1.5		15±5.0	52±1.5		15±5.0							
80~120 mm	in 10 mm increments	52±1.5	12±1.5	20±5.0	52±1.5	12±1.5	20±5.0	52±1.5	12±1.5	20±5.0			
130~200 mm	in 10 mm increments	75±1.5	12±1.5	25±5.0	80±1.5	12±1.5	25±5.0	80±1.5	12±1.5	25±5.0	80±1.5	12±1.5	25±5.0
220~300 mm	in 20 mm increments	75±1.5	12±1.5	25±5.0	100±1.5	12±1.5	25±5.0	100±1.5	12±1.5	25±5.0	100±1.5	12±1.5	25±5.0
320~400 mm	in 20 mm increments				100±1.5	12±1.5	25±5.0	100±1.5	12±1.5	25±5.0	100±1.5	12±1.5	25±5.0
420~500 mm	in 20 mm increments				100±1.5	12±1.5	25±5.0	100±1.5	12±1.5	25±5.0	120±1.5	12±1.5	25±5.0
520~600 mm	in 20 mm increments				100±1.5	12±1.5	25±5.0	100±1.5	12±1.5	25±5.0	120±1.5	12±1.5	25±5.0

BM Quick Drill III: Partial Thread Screw Ø6.0 mm, Ø8.0 mm, Ø10.0 mm & Ø12.0 mm

GE018-14