



101057

STEP DRILL 6-32mm



Technical data

Ø	6,0 - 32,0 mm
Total length L1	75,0 mm
Shank Ø	10,0 mm
Size no.	6
Steps	8

Material	HSS
Surface	bright
Cutting direction	right hand cut
Shank	3-way clamping surface
Point cut	Shape C: Split point
Point angle	118°
Point cut	work's specification
Step angle	90°
Tolerance	work's specification

Application areas

Steel (N/mm ²) < 900	<input checked="" type="checkbox"/>
Steel (N/mm ²) < 1100	
Steel (N/mm ²) < 1300	
Rust-resistant steel	
Aluminium	<input checked="" type="checkbox"/>
Brass	<input checked="" type="checkbox"/>
Bronze	<input type="checkbox"/>
Plastics	<input checked="" type="checkbox"/>
Cast iron	<input type="checkbox"/>
Titanium alloyed	

Main application Other application