

## Screw tap, HSSE-PM TiN M ISO 2 (6H) 50° (right) 371 C

For universal use up to 1300 N/mm<sup>2</sup>

**ATORN**<sup>®</sup>



### Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1300 N/mm<sup>2</sup>.

### Version

- Dimensions to: DIN 371 = reinforced shank (to M10), DIN 376 = protruding shank (from M12)

### Advantage

- Long service life and process reliability through innovative cutting geometry and universal use for maximum application flexibility

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	18	13	10	10	9	19	19	17	19	17	17	15	16	18					

<b>Art. No.</b>	<b>13056 030</b>
<b>Type</b>	UNI 50 Control
<b>Thread type</b>	Metric thread
<b>Thread type x nominal diameter</b>	M3
<b>Pitch</b>	0.5 mm
<b>Hole type</b>	Blind hole ≤ 2.5xD
<b>Cutting material</b>	HSSE-PM
<b>Surface</b>	TiN
<b>Lead angle shape</b>	C
<b>Tolerance of screw taps</b>	ISO 2 (6H)
<b>Twist angle</b>	50° (right)
<b>Shaft diameter</b>	3.5 mm
<b>Application type/machine type</b>	CNC, Conventional
<b>Core hole diameter</b>	2.5 mm
<b>Coolant supply</b>	External
<b>Length</b>	56 mm
<b>Shank square</b>	2.7 mm
<b>Cutting speed (steel 1000) suitability</b>	1
<b>Cutting speed (steel 1300) suitability</b>	2
<b>Overall stainless steel suitability</b>	1
<b>fitness not iron total</b>	1
<b>fitness Titan/Nickel/Super total</b>	3
<b>Cutting speed (cast) suitability</b>	1
<b>Cutting speed (hard 55) suitability</b>	3
<b>Cutting speed (hard 65) suitability</b>	3
<b>DIN</b>	371

### EAN-Code

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