Centre clamping device RZM Ideal for 3-axis and 5-axis machine tools

Application:

The RZM centre clamping device is ideal for 3-5-axis machining centres; without additional packing or special jaws it clamps the workpiece securely and with a minimal interference contour.

Version:

- Hardened and ground steel base body.
- Upper clamping jaws can be clamped inside each other.
- Ideal guide ratio of jaws thanks to patented guide system, enabling a very large clamping width.
- SKB claw jaws with a clamping depth of 2.5 mm allow unmachined and sawn parts with a maximum strength of up to 900 N/mm² to be clamped and embossed in one step.
- Flat jaw range, compatible with Röhm RKE NC compact clamps.

Advantage:

- Simple operation with exemplary accessibility.
- Consistent clamping force in every clamping procedure.
- Very few interference contours and extremely compact design.
- High repeat accuracy when used with torque wrench.

Delivery:

1x RZM centre clamping device with hand crank and SKB claw jaws

Art. no.	28762 093	
Design	Long	
Jaws width	92 mm	
Min./max. clamping width	24-160 mm	
Jaws height	2.5 mm	
Height	174 mm	
Body length	200 mm	
Max. length	230 mm	
Max. tightening torque	150 Nm	
Tension force	20 kN	
Repeat accuracy	0.02 mm	
Weight	11.5 kg	

EAN-Code

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