

Quick-change steel tool holder

Application:

For holding change tool holders. The selection of the Multifix quick-change steel tool holder and change tool holder depends on the drive output, the tool carriage width and lathe chisel height.

Version:

- The drill hole in the centring disc must be enlarged to the dimensions of the clamping screw.

Advantage:

- Precision manufacture owing to the high repeat accuracy (0.01 mm)
- Versatile production possibilities (40 tool positions possible)
- Quick and trouble-free height adjustment thanks to adjusting screw
- Extremely flexible due to the modular structure



Art. no.	22240 090
Steel holder head size	D1
Changeover holder size	D1 D40, D1 D50, D1 D63
Max. drive power of lathe	22 kW
Max. carriage width	200 mm
Steel support	20.5 mm
Drill hole	22 mm
Max. bore diameter	65 mm
Normal hole diameter	40 mm
Max. boring depth	75 mm
Height	122 mm
Max. steel holder width	230 mm, 234 mm, 242 mm
Max. throat depth/holder width	112 mm, 116 mm, 124 mm

EAN-Code

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