



## HTSBG-ST

SELBSTSCHNEIDENDER GEWINDEBOLZEN

Ausführung mit Freistich/Messing CuZn 39 Pb3 vernickelt DIN267 G3E geeignet für Kunststoffanwendungen	Ausführung mit Gewindeauslauf /Stahl 11S Mn Pb30K verzinkt DIN 267 A3G geeignet für Metallanwendungen	P	U	R	G1	D1	D2	L2	D3	L3	SW	L
HTSBG-ST2.2/M2,5- 8.0-5-2	HTSM-ST2.2/M2,5- 8.0-5-2	0,8	1.3	1.1	ST 2.2	2.2	1,6	5.0	M2,5	5.0	5.0	8.0
HTSBG-ST2.2/M2,5-10.0-5-2	HTSM-ST2.2/M2,5-10.0-5-2									6.0		10.0
HTSBG-ST2.2/M2,5-12.0-5-2	HTSM-ST2.2/M2,5-12.0-5-2									7.0		12.0
HTSBG-ST2.2/M2,5-15.0-5-2	HTSM-ST2.2/M2,5-15.0-5-2									10.0		15.0
HTSBG-ST2.2/M2,5-20.0-5-2	HTSM-ST2.2/M2,5-20.0-5-2									10.0		20.0
HTSBG-ST2.9/M3- 8.0-5-5-2	HTSM-ST2.9/M3- 8.0-5-5-2	1.1	1.3	1.4	ST 2.9	2.8	2.1	6.0	M3	5.0	5.5	8.0
HTSBG-ST2.9/M3-10.0-5-5-2	HTSM-ST2.9/M3-10.0-5-5-2									6.0		10.0
HTSBG-ST2.9/M3-12.0-5-5-2	HTSM-ST2.9/M3-12.0-5-5-2									7.0		12.0
HTSBG-ST2.9/M3-15.0-5-5-2	HTSM-ST2.9/M3-15.0-5-5-2									10.0		15.0
HTSBG-ST2.9/M3-20.0-5-5-2	HTSM-ST2.9/M3-20.0-5-5-2									10.0		20.0
HTSBG-ST3.3/M3- 8.0-5-5-2	HTSM-ST3.3/M3- 8.0-5-5-2	1.3	1.8	1.6	ST 3.3	3.2	2.3	6.0	M3	5.0	5.5	8.0
HTSBG-ST3.3/M3-10.0-5-5-2	HTSM-ST3.3/M3-10.0-5-5-2									6.0		10.0
HTSBG-ST3.3/M3-12.0-5-5-2	HTSM-ST3.3/M3-12.0-5-5-2									7.0		12.0
HTSBG-ST3.3/M3-15.0-5-5-2	HTSM-ST3.3/M3-15.0-5-5-2									10.0		15.0
HTSBG-ST3.3/M3-20.0-5-5-2	HTSM-ST3.3/M3-20.0-5-5-2									10.0		20.0
HTSBG-ST3.5/M3- 8.0-6.0-2	HTSM-ST3.5/M3- 8.0-6.0-2	1.3	1.8	1.6	ST 3.5	3.4	2.6	7.0	M3	5.0	6.0	8.0
HTSBG-ST3.5/M3-10.0-6.0-2	HTSM-ST3.5/M3-10.0-6.0-2									6.0		10.0
HTSBG-ST3.5/M3-12.0-6.0-2	HTSM-ST3.5/M3-12.0-6.0-2									7.0		12.0
HTSBG-ST3.5/M3-15.0-6.0-2	HTSM-ST3.5/M3-15.0-6.0-2									10.0		15.0
HTSBG-ST3.5/M3-20.0-6.0-2	HTSM-ST3.5/M3-20.0-6.0-2									10.0		20.0
HTSBG-ST4.2/M4- 8.0-7.0-2	HTSM-ST4.2/M4- 8.0-7.0-2	1.4	1.8	1.8	ST 4.2	4.1	3.0	8.0	M4	5.0	7.0	8.0
HTSBG-ST4.2/M4-10.0-7.0-2	HTSM-ST4.2/M4-10.0-7.0-2									6.0		10.0
HTSBG-ST4.2/M4-12.0-7.0-2	HTSM-ST4.2/M4-12.0-7.0-2									7.0		12.0
HTSBG-ST4.2/M4-15.0-7.0-2	HTSM-ST4.2/M4-15.0-7.0-2									10.0		15.0
HTSBG-ST4.2/M4-20.0-7.0-2	HTSM-ST4.2/M4-20.0-7.0-2									10.0		20.0

Drehmomentempfehlungen			
Max.Drehmoment ( N/cm )		Max.Drehmoment ( N/cm )	
HTSBG-ST2.2 Serie	72 N/cm	HTSM-ST2.2 Serie	39 N/cm
HTSBG-ST2.9 Serie	112 N/cm	HTSM-ST2.9 Serie	112 N/cm
HTSBG-ST3.3 Serie	131 N/cm	HTSM-ST3.3 Serie	134 N/cm
HTSBG-ST3.5 Serie	100 N/cm	HTSM-ST3.5 Serie	100 N/cm
HTSBG-ST4.2 Serie	201 N/cm	HTSM-ST4.2 Serie	201 N/cm

Die Empfehlungen basieren auf Tests mit einem 2 mm starken Aluminiumblech

Material: siehe Tabelle  
VPE: 100 Stk.