



Product Change Notification (PCN)

PCN Number	510606	Date Issued	November 18, 2021
Reason for Change	Capacity change or tool replacement		
Change Type Description	This letter is to inform you that another set of tooling is being added to meet the current and future demands of this product. There will be no changes in the fit, form or function from the additional tooling when compared to the current tooling.		
Reason for Short Notice	Corrective Actions		
Assessment of Change	First article inspection		
Internal Molex Qualification Date	January 18, 2022		
Sample Availability Date (Changed Part)	January 18, 2022		
Planned Implementation Date	February 28, 2022		
Method of Identifying Change	Date code		

RELEASED

Before Change

Ageing tooling for product 90327 series and 90584 series.

After Change

Overview

- Build new Tooling for Picoflex refurbishment project to replace the ageing tooling and add capacity from the improve utilization.
- The new tooling are :
 - Mold 90327 4-14p and Mold 90327 16-26p
 - Die 90328 and Die 90583
- Molex Malaysia Part Number(s) Affected: Refer to attachment for the impacted parts
- No changes to the product before and after new tooling implementation.
 - No changes in E-Drawing and Sales Drawing as new tooling are build as per current E-Drawing and Inspection Standard.
- Fit, form and function not affected from the new tooling build.
- Product Impact
 - There is no impact of the change since there is no change in design, process, therefore no change in the Molex assembly part number will occur either.
- FAI Report/Qualification Reports and samples are available upon request



Product Change Notification (PCN)

You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:510606**" in the e-mail Subject line for faster response.

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PCN #	Customer #	Customer Name	Search Term	Molex Part #	Customer Material #
510606	103679	TTI; Inc.	TTI INC	903270304	MLX90327-0304
510606	103679	TTI; Inc.	TTI INC	903270306	MLX90327-0306
510606	103679	TTI; Inc.	TTI INC	903270308	MLX90327-0308
510606	103679	TTI; Inc.	TTI INC	903270310	MLX90327-0310
510606	103679	TTI; Inc.	TTI INC	903270312	MLX90327-0312
510606	103679	TTI; Inc.	TTI INC	903270314	MLX90327-0314
510606	103679	TTI; Inc.	TTI INC	903270316	MLX90327-0316
510606	103679	TTI; Inc.	TTI INC	903270318	MLX90327-0318
510606	103679	TTI; Inc.	TTI INC	903270320	MLX90327-0320
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510606	103679	TTI; Inc.	TTI INC	903273352	MLX90327-3352
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510606	103679	TTI; Inc.	TTI INC	905841310	MLX90584-1310
510606	103679	TTI; Inc.	TTI INC	905841318	MLX90584-1318
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510606	103679	TTI; Inc.	TTI INC	905841326	MLX90584-1326
510606	103679	TTI; Inc.	TTI INC	905842326	MLX90584-2326
510606	103679	TTI; Inc.	TTI INC	923010556	MLX92301-0556
510606	103679	TTI; Inc.	TTI INC	923010589	MLX92301-0589
510606	103679	TTI; Inc.	TTI INC	923010763	MLX92301-0763
510606	103679	TTI; Inc.	TTI INC	923150410	MLX92315-0410
510606	103679	TTI; Inc.	TTI INC	923150425	MLX92315-0425
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510606	103679 TTI; Inc.	TTI INC	923181018 MLX92318-1018
510606	103679 TTI; Inc.	TTI INC	923181407 MLX92318-1407
510606	125345 TTI Electronics Asia Pte Ltd	TTI	923150416 MOL92315-0416
510606	125345 TTI Electronics Asia Pte Ltd	TTI	923150610 MOL92315-0610
510606	125345 TTI Electronics Asia Pte Ltd	TTI	923150616 MOL92315-0616
510606	125345 TTI Electronics Asia Pte Ltd	TTI	923150832 MOL92315-0832
510606	125345 TTI Electronics Asia Pte Ltd	TTI	923151016 MOL92315-1016
510606	125345 TTI Electronics Asia Pte Ltd	TTI	923151216 MOL92315-1216
510606	130020 TTI Elect Asia PTE Ltd c/o HK Ltd	TTI	903270306 MOL90327-0306
510606	130020 TTI Elect Asia PTE Ltd c/o HK Ltd	TTI	903270310 MOL90327-0310
510606	130020 TTI Elect Asia PTE Ltd c/o HK Ltd	TTI	903270316 MOL90327-0316
510606	130020 TTI Elect Asia PTE Ltd c/o HK Ltd	TTI	903270318 MOL90327-0318
510606	130020 TTI Elect Asia PTE Ltd c/o HK Ltd	TTI	905841306 MOL90584-1306
510606	130020 TTI Elect Asia PTE Ltd c/o HK Ltd	TTI	905841314 MOL90584-1314
510606	135311 TTI Electronics Asia Pte Ltd	TTI	903270310 MOL90327-0310
510606	135311 TTI Electronics Asia Pte Ltd	TTI	905841320 MOL90584-1320
510606	135311 TTI Electronics Asia Pte Ltd	TTI	923151010 MOL92315-1010
510606	152294 Shanghai TTI Electronics Co.; LTD.	TTI	923010556 MOL92301-0556
510606	157204 Shanghai TTI Electronics Co.; LTD.	TTI	923010556 MOL92301-0556
510606	160689 TTI Elect Asia PTE Ltd c/o HK	TTI	905841316 MOL90584-1316
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510606	167039 Shanghai TTI Electronics Co.; Ltd.	TTI	903270314 MOL90327-0314
510606	167039 Shanghai TTI Electronics Co.; Ltd.	TTI	905841306 MOL90584-1306
510606	167039 Shanghai TTI Electronics Co.; Ltd.	TTI	905841314 MOL90584-1314

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