

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD15PJX65F1S

**650V/15A PIM in one-package**

### General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.

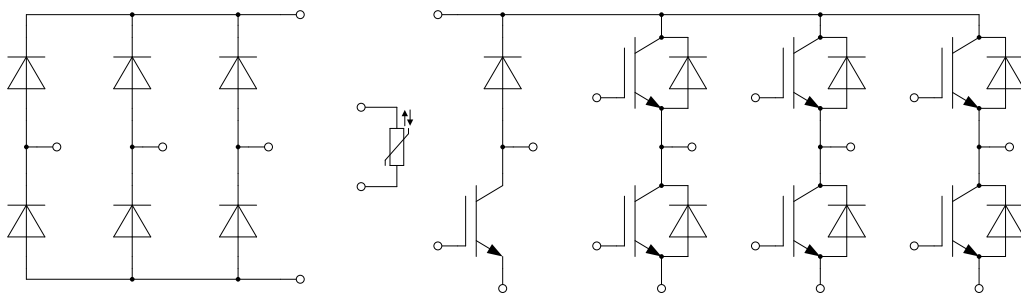
### Features

- Low  $V_{CE(sat)}$  Trench IGBT technology
- 6 $\mu$ s short circuit capability
- $V_{CE(sat)}$  with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated heatsink using DBC technology

### Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

### Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**IGBT-inverter**

Symbol	Description	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	20	A
	@ $T_C=100^{\circ}\text{C}$	15	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	30	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	95	W

**Diode-inverter**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	650	V
$I_F$	Diode Continuous Forward Current	15	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	30	A

**Diode-rectifier**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	1600	V
$I_O$	Average Output Current 50Hz/60Hz,sine wave	15	A
$I_{FSM}$	Surge Forward Current $V_R=0\text{V}, t_p=10\text{ms}, T_j=45^{\circ}\text{C}$	270	A
$I^2t$	$I^2t$ -value, $V_R=0\text{V}, t_p=10\text{ms}, T_j=45^{\circ}\text{C}$	360	$\text{A}^2\text{s}$

**IGBT-brake**

Symbol	Description	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Collector Current @ $T_C=25^{\circ}\text{C}$	20	A
	@ $T_C=100^{\circ}\text{C}$	10	A
$I_{CM}$	Pulsed Collector Current $t_p=1\text{ms}$	20	A
$P_D$	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	76	W

**Diode-brake**

Symbol	Description	Value	Unit
$V_{RRM}$	Repetitive Peak Reverse Voltage	650	V
$I_F$	Diode Continuous Forward Current	10	A
$I_{FM}$	Diode Maximum Forward Current $t_p=1\text{ms}$	20	A

**Module**

Symbol	Description	Value	Unit
$T_{jmax}$	Maximum Junction Temperature(inverter,brake)	175	$^{\circ}\text{C}$
	Maximum Junction Temperature (rectifier)	150	$^{\circ}\text{C}$
$T_{jop}$	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	4000	V

**IGBT-inverter Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		1.45	1.90	V	
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		1.60			
		$I_C=15\text{A}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}$		1.70			
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=0.24\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	5.1	5.8	6.5	V	
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA	
$R_{Gint}$	Internal Gate Resistance			0		$\Omega$	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		1.74		nF	
$C_{res}$	Reverse Transfer Capacitance				0.03		nF
$Q_G$	Gate Charge	$V_{GE}=-15\dots+15\text{V}$		0.10		$\mu\text{C}$	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$		14		ns	
$t_r$	Rise Time			11		ns	
$t_{d(off)}$	Turn-Off Delay Time			88		ns	
$t_f$	Fall Time			68		ns	
$E_{on}$	Turn-On Switching Loss			0.25		mJ	
$E_{off}$	Turn-Off Switching Loss			0.27		mJ	
$t_{d(on)}$	Turn-On Delay Time		$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$		14		ns
$t_r$	Rise Time				15		ns
$t_{d(off)}$	Turn-Off Delay Time			104		ns	
$t_f$	Fall Time			88		ns	
$E_{on}$	Turn-On Switching Loss			0.32		mJ	
$E_{off}$	Turn-Off Switching Loss			0.35		mJ	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=15\text{A}, R_G=22\Omega, V_{GE}=\pm 15\text{V}, T_j=150^\circ\text{C}$			14		ns
$t_r$	Rise Time				15		ns
$t_{d(off)}$	Turn-Off Delay Time			112		ns	
$t_f$	Fall Time			96		ns	
$E_{on}$	Turn-On Switching Loss			0.36		mJ	
$E_{off}$	Turn-Off Switching Loss			0.37		mJ	
$I_{SC}$	SC Data		$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}, V_{CC}=360\text{V}, V_{CEM} \leq 650\text{V}$		75		A

**Diode-inverter Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_C=15\text{A}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$		1.60	2.05	V
		$I_C=15\text{A}, V_{GE}=0\text{V}, T_j=125^\circ\text{C}$		1.55		
		$I_C=15\text{A}, V_{GE}=0\text{V}, T_j=150^\circ\text{C}$		1.50		
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=1600\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=25^\circ\text{C}$		0.8		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			23		A
$E_{rec}$	Reverse Recovery Energy			0.16		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=1600\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=125^\circ\text{C}$		1.4		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			25		A
$E_{rec}$	Reverse Recovery Energy			0.28		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=15\text{A},$ $-di/dt=1600\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=150^\circ\text{C}$		1.7		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			26		A
$E_{rec}$	Reverse Recovery Energy			0.37		mJ

**Diode-rectifier Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_F$	Diode Forward Voltage	$I_F=15\text{A}, V_{GE}=0\text{V}, T_j=150^\circ\text{C}$		0.96		V
$I_R$	Reverse Current	$T_j=150^\circ\text{C}, V_R=1600\text{V}$			1.0	mA

**IGBT-brake Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=10\text{A}, V_{GE}=15\text{V}, T_j=25^\circ\text{C}$		1.45	1.90	V	
		$I_C=10\text{A}, V_{GE}=15\text{V}, T_j=125^\circ\text{C}$		1.60			
		$I_C=10\text{A}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}$		1.70			
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=0.16\text{mA}, V_{CE}=V_{GE}, T_j=25^\circ\text{C}$	5.1	5.8	6.5	V	
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$			1.0	mA	
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^\circ\text{C}$			400	nA	
$R_{Gint}$	Internal Gate Resistance			0		$\Omega$	
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		1.16		nF	
$C_{res}$	Reverse Transfer Capacitance				0.02		nF
$Q_G$	Gate Charge	$V_{GE}=-15\dots+15\text{V}$		0.07		$\mu\text{C}$	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=10\text{A}, R_G=27\Omega, V_{GE}=\pm 15\text{V}, T_j=25^\circ\text{C}$		12		ns	
$t_r$	Rise Time			9		ns	
$t_{d(off)}$	Turn-Off Delay Time			80		ns	
$t_f$	Fall Time			68		ns	
$E_{on}$	Turn-On Switching Loss			0.14		mJ	
$E_{off}$	Turn-Off Switching Loss			0.19		mJ	
$t_{d(on)}$	Turn-On Delay Time		$V_{CC}=300\text{V}, I_C=10\text{A}, R_G=27\Omega, V_{GE}=\pm 15\text{V}, T_j=125^\circ\text{C}$		12		ns
$t_r$	Rise Time				13		ns
$t_{d(off)}$	Turn-Off Delay Time			96		ns	
$t_f$	Fall Time			104		ns	
$E_{on}$	Turn-On Switching Loss			0.20		mJ	
$E_{off}$	Turn-Off Switching Loss			0.24		mJ	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300\text{V}, I_C=10\text{A}, R_G=27\Omega, V_{GE}=\pm 15\text{V}, T_j=150^\circ\text{C}$			12		ns
$t_r$	Rise Time				14		ns
$t_{d(off)}$	Turn-Off Delay Time			100		ns	
$t_f$	Fall Time			108		ns	
$E_{on}$	Turn-On Switching Loss			0.22		mJ	
$E_{off}$	Turn-Off Switching Loss			0.26		mJ	
$I_{SC}$	SC Data		$t_p \leq 6\mu\text{s}, V_{GE}=15\text{V}, T_j=150^\circ\text{C}, V_{CC}=360\text{V}, V_{CEM} \leq 650\text{V}$		50		A

**Diode-brake Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_F$	Diode Forward Voltage	$I_C=10\text{A}, V_{GE}=0\text{V}, T_j=25^\circ\text{C}$		1.60	2.05	V
		$I_C=10\text{A}, V_{GE}=0\text{V}, T_j=125^\circ\text{C}$		1.55		
		$I_C=10\text{A}, V_{GE}=0\text{V}, T_j=150^\circ\text{C}$		1.50		
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=10\text{A},$ $-di/dt=1500\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=25^\circ\text{C}$		0.50		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			18.0		A
$E_{rec}$	Reverse Recovery Energy			0.11		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=10\text{A},$ $-di/dt=1500\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=125^\circ\text{C}$		0.85		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			19.0		A
$E_{rec}$	Reverse Recovery Energy			0.20		mJ
$Q_r$	Recovered Charge	$V_R=300\text{V}, I_F=10\text{A},$ $-di/dt=1500\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $T_j=150^\circ\text{C}$		1.10		$\mu\text{C}$
$I_{RM}$	Peak Reverse Recovery Current			21.0		A
$E_{rec}$	Reverse Recovery Energy			0.26		mJ

**NTC Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$R_{25}$	Rated Resistance			22.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of $R_{100}$	$T_C=100^\circ\text{C}, R_{100}=1486.1\Omega$	-5		5	%
$P_{25}$	Power Dissipation				200	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		4000		K

**Module Characteristics**  $T_C=25^\circ\text{C}$  unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
$R_{thJC}$	Junction-to-Case (per IGBT-inverter)		1.431	1.574	K/W
	Junction-to-Case (per Diode-inverter)		2.455	2.701	
	Junction-to-Case (per Diode-rectifier)		1.305	1.436	
	Junction-to-Case (per IGBT-brake)		1.785	1.964	
	Junction-to-Case (per Diode-brake)		2.798	3.078	
$R_{thCH}$	Case-to-Heatsink (per IGBT-inverter)		0.547		K/W
	Case-to-Heatsink (per Diode-inverter)		0.939		
	Case-to-Heatsink (per Diode-rectifier)		0.499		
	Case-to-Heatsink (per IGBT-brake)		0.682		
	Case-to-Heatsink (per Diode-brake)		1.070		
	Case-to-Sink (per Module)		0.036		
M	Mounting Torque, Screw M4	2.0		2.2	N.m
G	Weight of Module		26		g

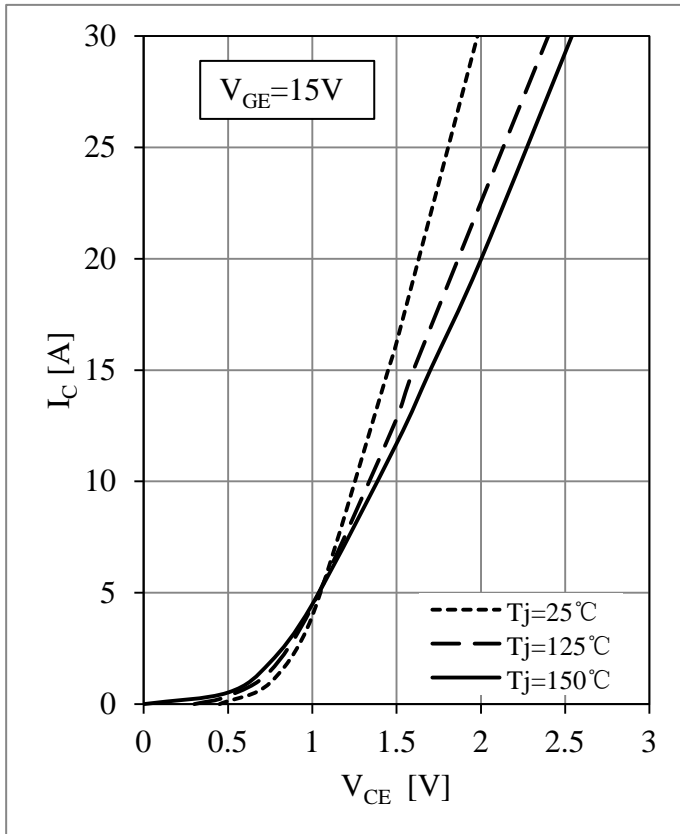


Fig 1. IGBT-inverter Output Characteristics

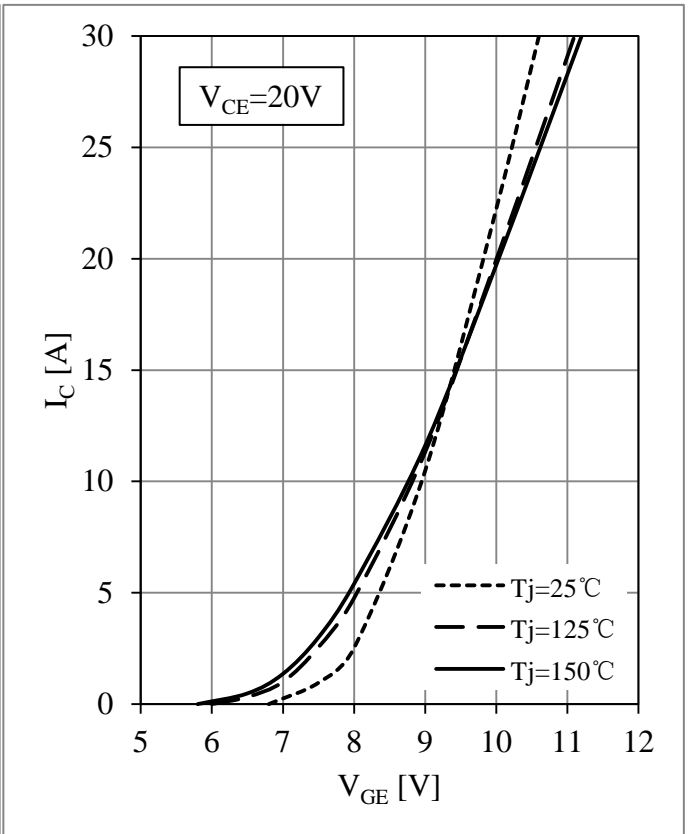


Fig 2. IGBT-inverter Transfer Characteristics

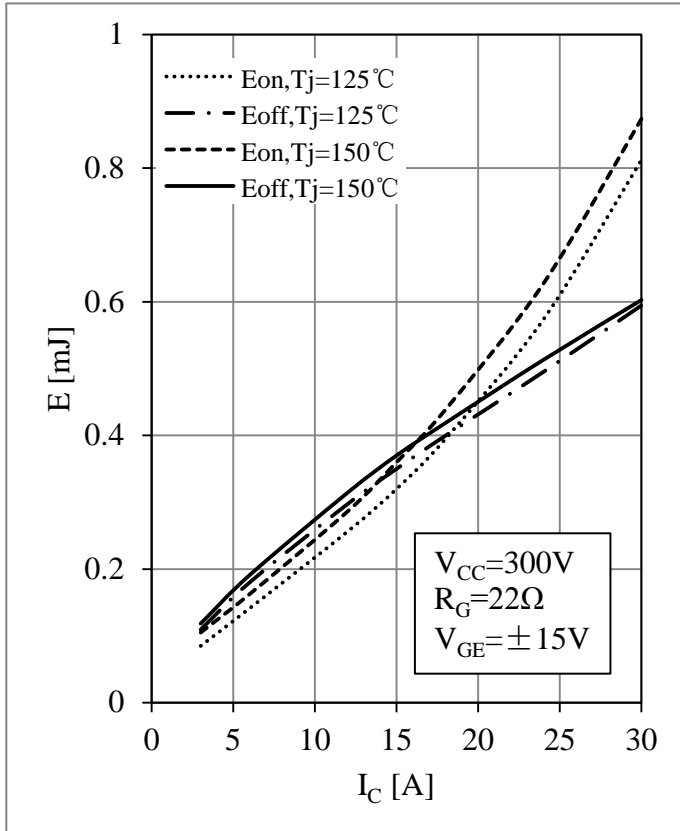


Fig 3. IGBT-inverter Switching Loss vs.  $I_C$

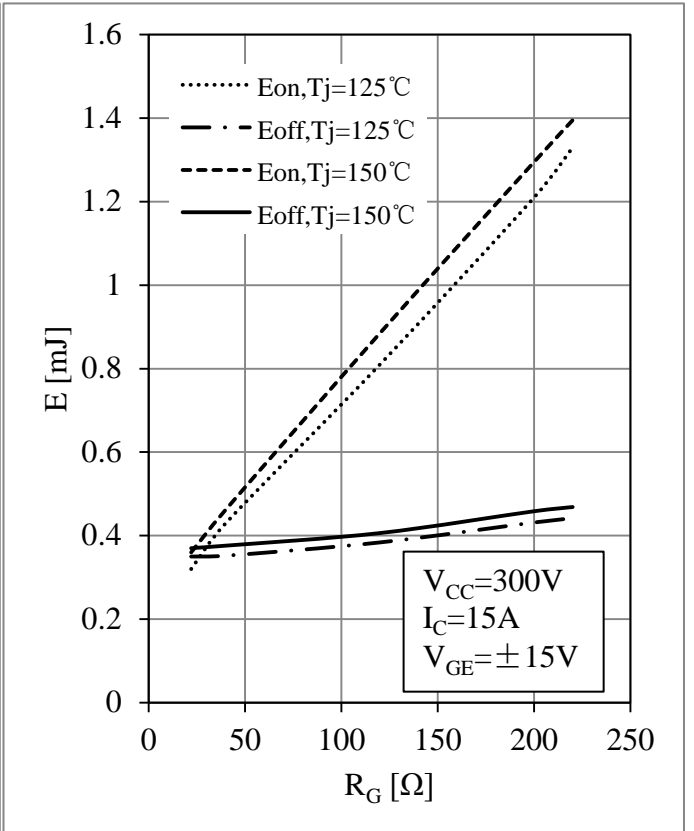


Fig 4. IGBT-inverter Switching Loss vs.  $R_G$

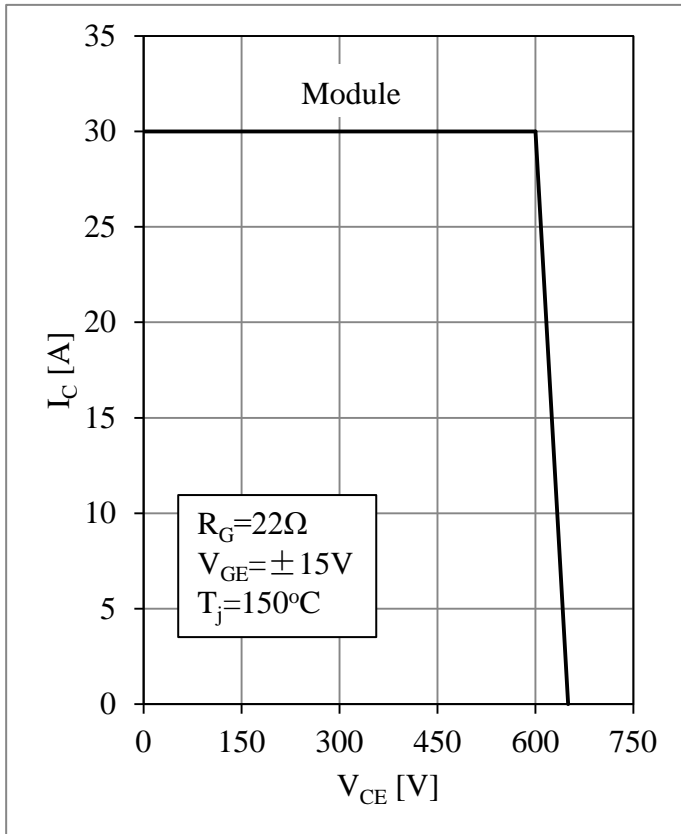


Fig 5. IGBT-inverter RBSOA

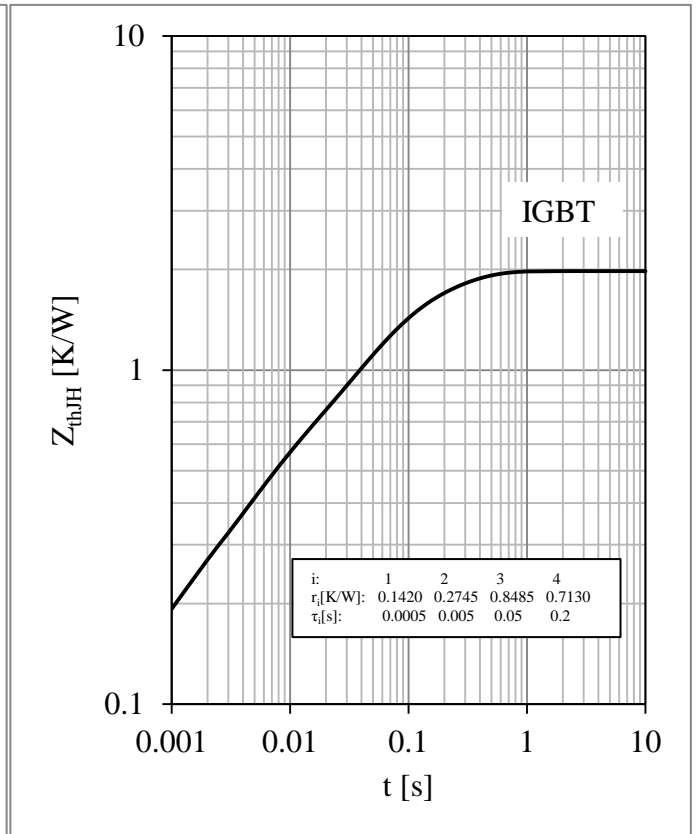


Fig 6. IGBT-inverter Transient Thermal Impedance

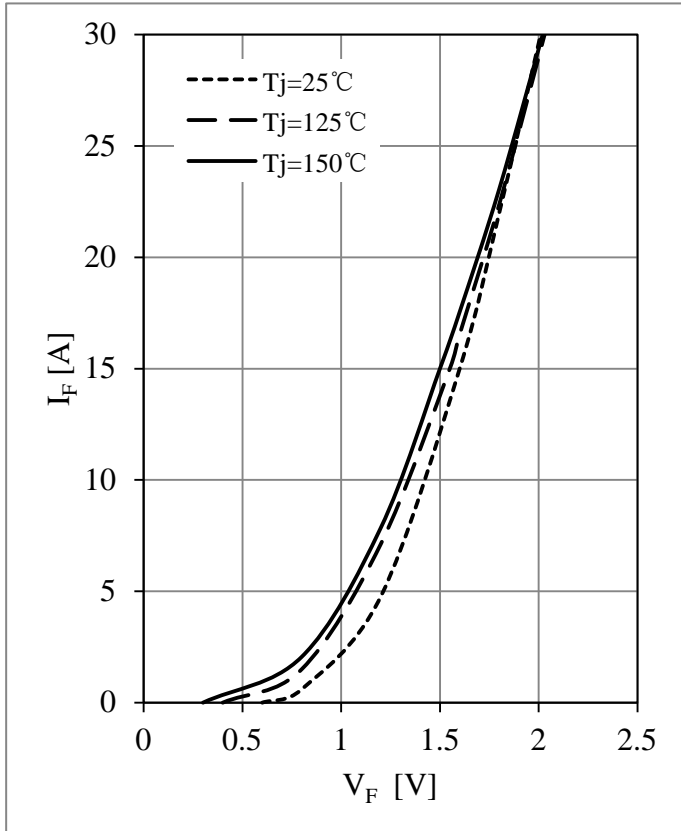


Fig 7. Diode-inverter Forward Characteristics

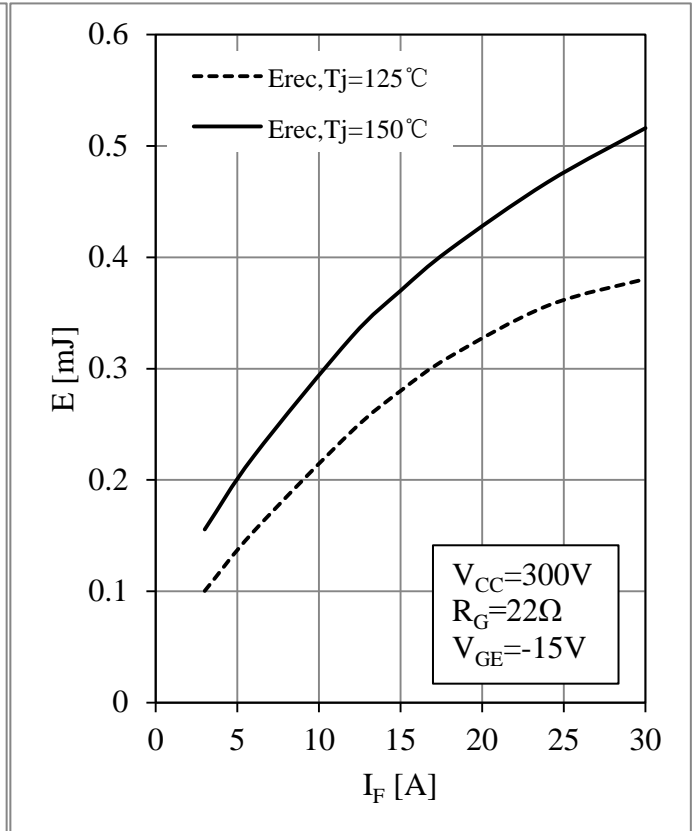


Fig 8. Diode-inverter Switching Loss vs.  $I_F$



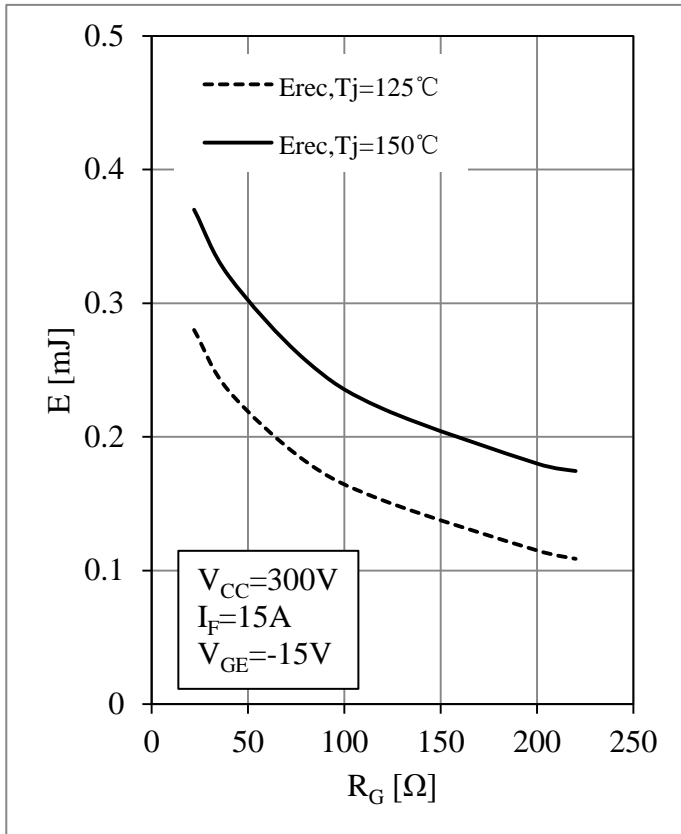


Fig 9. Diode-inverter Switching Loss vs.  $R_G$

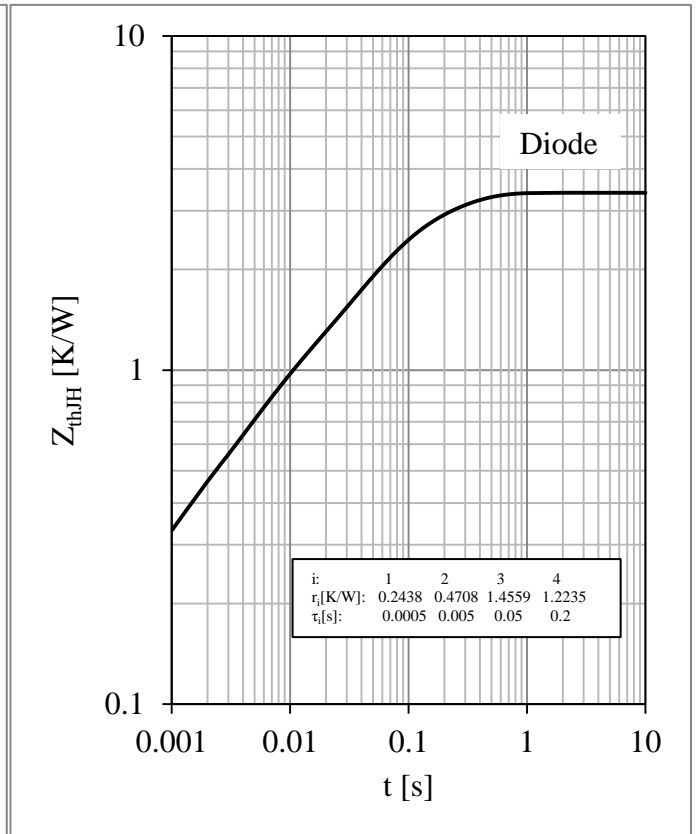


Fig 10. Diode-inverter Transient Thermal Impedance

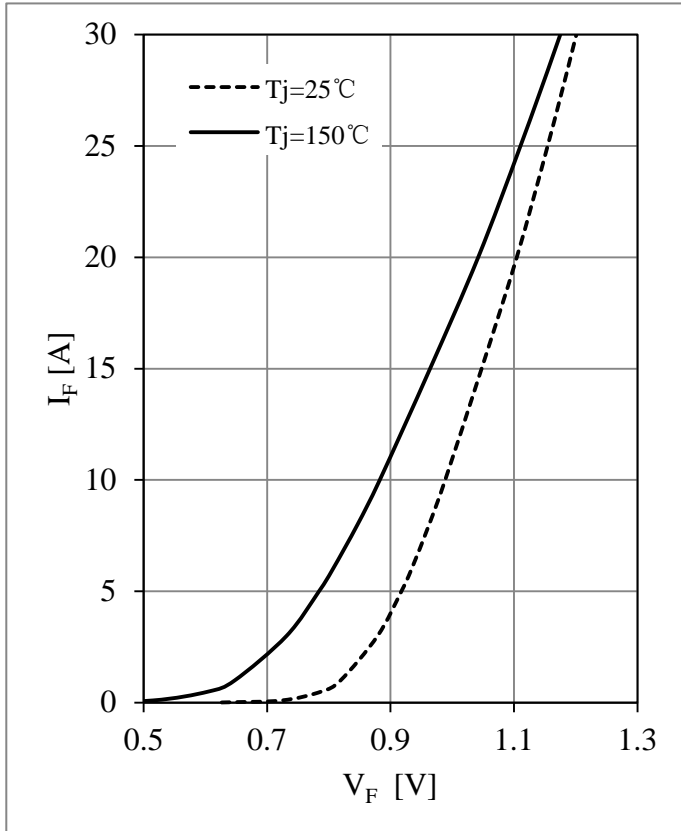


Fig 11. Diode-rectifier Forward Characteristics

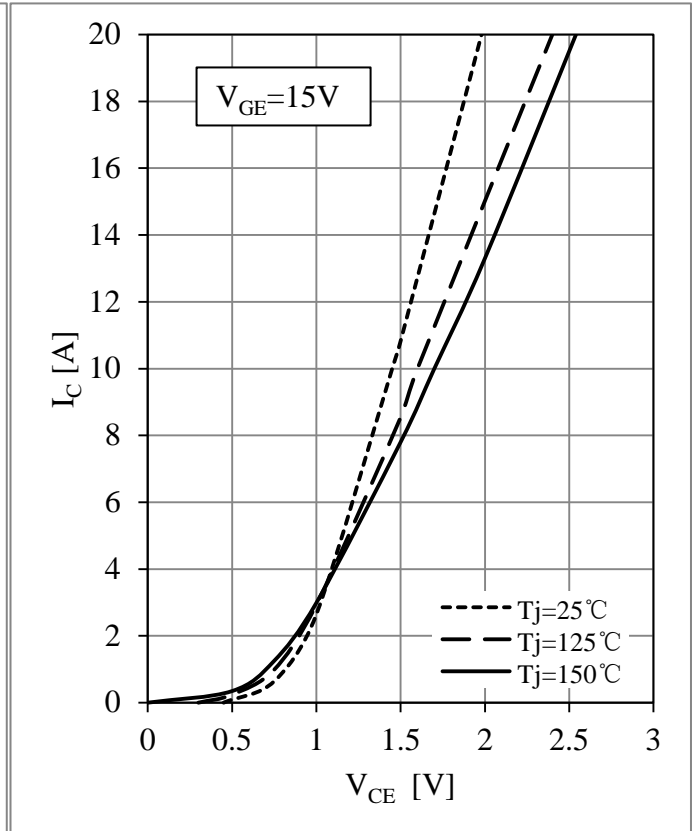


Fig 12. IGBT-brake Output Characteristics

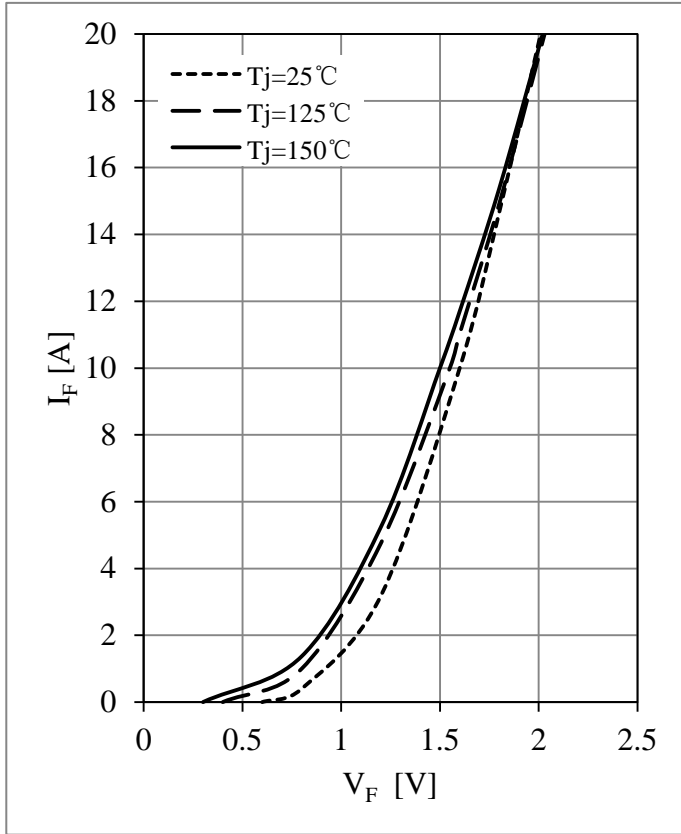


Fig 13. Diode-brake Forward Characteristics

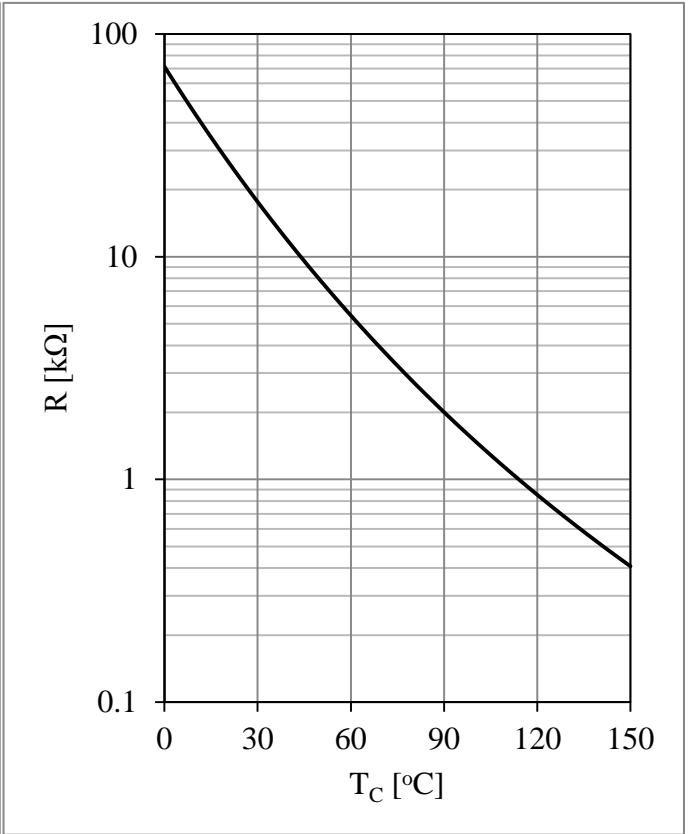
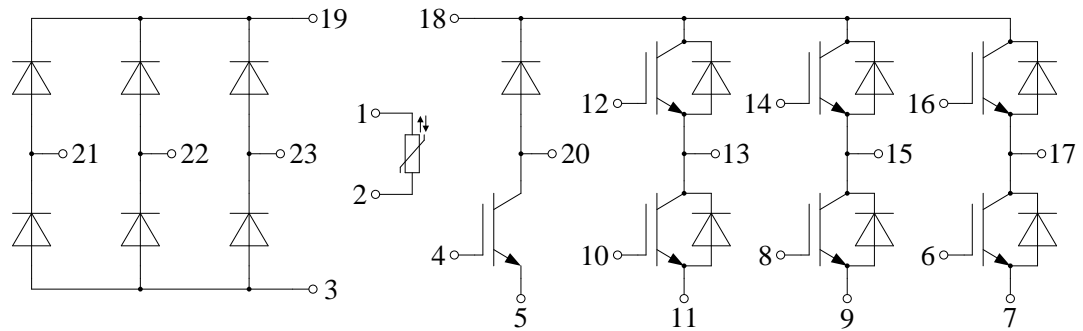


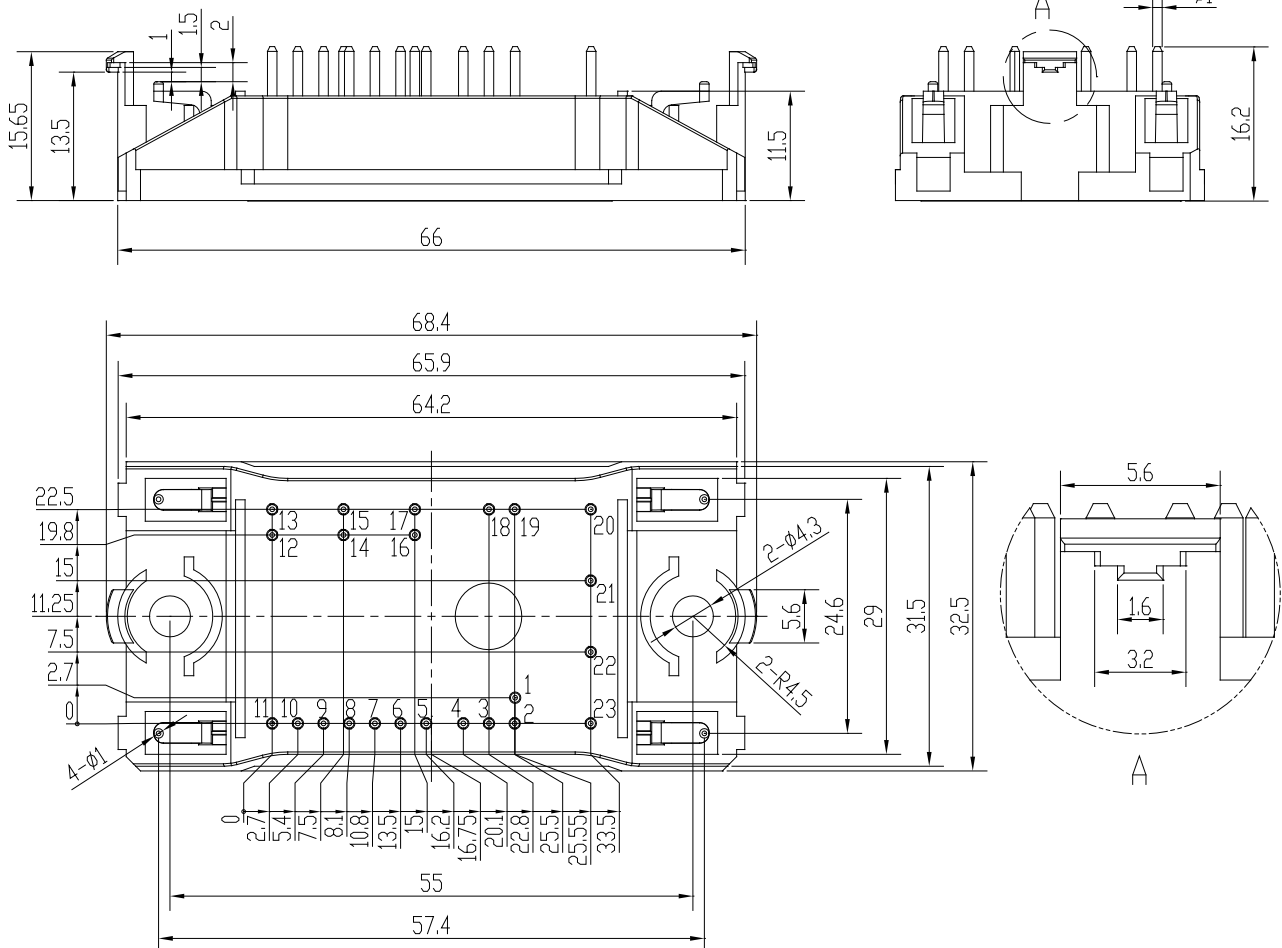
Fig 14. NTC Temperature Characteristic

**Circuit Schematic**



**Package Dimensions**

Dimensions in Millimeters



## Terms and Conditions of Usage

The data contained in this product datasheet is exclusively intended for technically trained staff. you and your technical departments will have to evaluate the suitability of the product for the intended application and the completeness of the product data with respect to such application.

This product data sheet is describing the characteristics of this product for which a warranty is granted. Any such warranty is granted exclusively pursuant the terms and conditions of the supply agreement. There will be no guarantee of any kind for the product and its characteristics.

Should you require product information in excess of the data given in this product data sheet or which concerns the specific application of our product, please contact the sales office, which is responsible for you (see [www.powersemi.cc](http://www.powersemi.cc)), For those that are specifically interested we may provide application notes.

Due to technical requirements our product may contain dangerous substances. For information on the types in question please contact the sales office, which is responsible for you.

Should you intend to use the Product in aviation applications, in health or live endangering or life support applications, please notify.

If and to the extent necessary, please forward equivalent notices to your customers.  
Changes of this product data sheet are reserved.