

Thread boring bars, internal, right

for holding thread turning inserts for internal machining

ATORN®

Application

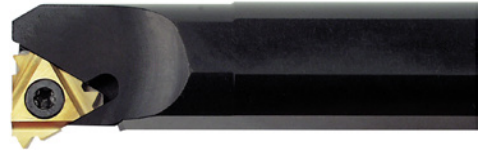
For female thread machining for thread turning inserts.

Version

- precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish quality



Art. No.	17747 144
ISO name	SIR/L 0032 S16
Suitable for indexable insert size	16
Min. bore diameter	36 mm
Cutting edge diameter	32 mm
Shaft diameter	32 mm
Length	250 mm
Programming size	19.7 mm
Coolant supply	External
Tool design	Right

EAN-Code

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