

SDUC offset solid carbide boring bar, positive, right

for longitudinal and copy turning using DC indexable insert

ATORN[®]

Application

For longitudinal and copy turning with DC 55° indexable insert.

Version

- precision-manufactured **solid carbide** boring bar, with inner cooling, D type, 93.5° pitch angle, 55° tip angle, 7° clearance angle

Advantage

- Very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces
- Extremely high rigidity and cutting quality



Art. No.	17847 244
ISO name	E16R-SDUC R/L 07
Min. bore diameter	19 mm
Shaft diameter	16 mm
Cutting edge height	7.5 mm
Clearance length	16.5 mm
Length	200 mm
Clamping surface height	15 mm
Programming size	9.5 mm
Suitable for indexable inserts	DC.. 0702..
Tool design	Right
DIN	8024

EAN-Code

4050293111187