

SC chamfer mill 120°
ULTRA coated



Application

For producing 60° chamfers and for deburring up to 1300 N/mm²

Version

- defined cutting edge rounding
- 3-5 teeth
- High-performance ULTRA coating for universal application

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas- tics	Graphite G(C)FK	GG(G) GjMW	Titan- alloy	Nickel- alloy	Super- alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	110	70	60	80	60	280		170	150	150	130			90	30	30	30	40	

Art. no.	11531 100
Cutting edge diameter	10 mm
Werkstückkante	60 Grad
Chamfer angle	120 Degree
Type	N
Number of cutting edges	5 PCS
Surface	ULTRA
Shaft diameter	10 mm
Tool holding device	HB parallel shank
Cutting edge length	5.7 mm
Suitable for material group P	1
Suitable for material group M	1
Suitable for material group K	1
Suitable for material group N	1
Suitable for material group S	2
Suitable for material group H	1

EAN-Code

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