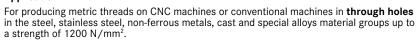
## Screw tap, HSSE V3 M ISO 2 (6H) 0° 376 B for universal use up to 1200 $\mbox{N/mm}^2$



## Application



## Advantage

- Universal use for maximum flexibility of application
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

Application	Steel (N/mm²)			Stainless steel		Alu		Brass				Plas-		GG(G)				Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	18	12	6	8	8	8	18	6	16	10	14	15		15	3	3	3		

Art. No.	13217 280					
Туре	UNI MAX 40 Control					
Thread type	Metric thread					
Thread type x nominal diameter	M8					
Pitch	1.25 mm					
Hole type	Clearance hole ≤ 3xD					
Cutting material	HSSE V3					
Surface	Vaporised					
Lead angle shape	В					
Tolerance of screw taps	ISO 2 (6H)					
Twist angle	0°					
Shaft diameter	6 mm					
Application type/machine type	CNC, Conventional					
Core hole diameter	6.8 mm					
Coolant supply	External					
Length	90 mm					
Shank square	4.9 mm					
Cutting speed (steel 1000) suitability	1					
Cutting speed (steel 1300) suitability	1					
Overall stainless steel suitability	1					
fitness not iron total	2					
fitness Titan/Nickel/Super total	2					
Cutting speed (cast) suitability	1					
Cutting speed (hard 55) suitability	3					
Cutting speed (hard 65) suitability	3					
DIN	376					

## **EAN-Code**

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