

Miniature cutting insert type AZ HW56 15

For axial grooving with radius

ATORN[®]



Application

For axial grooving with radius in steel and (stainless steel) material groups at low to high cutting speeds and mid-range cutting conditions.

Version

- Solid carbide cutting insert with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry for axial grooving
- Extremely sharp cutters ensure a process-reliable cut

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|---------------------------------|------------------------------------|
| Art. no. | 17134 288 |
| Shaft diameter | 6 mm |
| ISO name | AZ |
| Length | 51 mm |
| Clearance length | 22 mm |
| Radius | 1 mm |
| Recessing width | 2 mm |
| Plunge depth | 2.5 mm |
| Programming size | 2.95 mm |
| Min. bore diameter | 8 mm |
| Machining direction | Right |
| Carbide type | HW56 15 |
| Material to be processed | Stainless steel, Non-ferrous metal |

EAN-Code

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