

Die, hexagon HSS M right

For universal use up to 700 N/mm²

ATORN[®]

Application

For retapping and repairing damaged metric male threads in the steel and NF metal material groups up to a strength of 700 N/mm².

Version

- Right-handed hexagonal die with tol. 6g

Advantage

- Hexagonal design for tapping difficult to reach threads
- Micro-cutting edge treatment and special lapping process for high process reliability and a long service life



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
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Art. No.	13434 300
Thread type	Metric thread
Cutting material	HSS
Tolerance of dies	6 g
Thread type x nominal diameter	M30
Pitch	3.5 mm
Width across flats	60 mm
Height	25 mm
DIN	382

EAN-Code

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