

Miniature cutting insert, type AF HW56 15

for axial recessing

ATORN[®]



Application

Sturdy geometry for axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- sturdy geometry for axial cutter insert
- extremely sharp cutting edges ensure cutting with process reliability

Art. no.	17132 232
ISO name	AF
Shaft diameter	6 mm
Length	51 mm
Clearance length	22 mm
Recessing width	1 mm
Plunge depth	1.5 mm
Programming size	2.75 mm
Min. bore diameter	8 mm
Machining direction	Left
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

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